

brother

BAS-341A

プログラム式電子ミシン

PROGRAMMABLE ELECTRONIC PATTERN SEWER WITH CYLINDER BED

ELECTRONISCH-FREI-PROGRAMMIERBARER STEPPSTICH-ZYLINDERARM-VOLLAUTOMAT

AUTOMATE DE COUTURE PROGRAMMABLE-BRAS CYLINDRIQUE

AUTOMATA ELECTRONICA PROGRAMABLE DE BASE CILINDRICA

パーツブック

PARTS BOOK

TEILEKATALOG

LIVRE DES PIECES

LIBRO DE REFERENCIA DE PIEZAS



From the library of: Superior Sewing Machine & Supply LLC


パーツブックご利用に際して

1. 組単位で補給する部品は、 破線で示しております
2. この本は1992年11月のデータに基づいて作成されたものです
3. 部品は予告なしに変更される場合があります。

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
Notes for using this parts book

1. Parts supplied as complete assemblies are circled a dotted line  .
2. This book was prepared based on information available in November 1992.
3. Parts are subject to changes in design without prior notice.

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Hinweise zur Verwendung dieser Teileiste

1. Die Teile, die als kompletter Satz geliefert werden, sind mit einer  gestrichelten Linie umrandet.
2. Dieses Buch basiert auf den Informationen vom November 1992.
3. Modelländerungen sind vorbehalten.

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Notes sur l'utilisation de ce manuel de pièces détachées



1. Les pièces fournies en tant qu'assemblages complets sont encadrées avec un trait pointillé .
2. Ce manuel a été fait d'après les renseignements valables au mois de Novembre 1992.
3. Les pièces peuvent être sujettes à des modification sans préavis.

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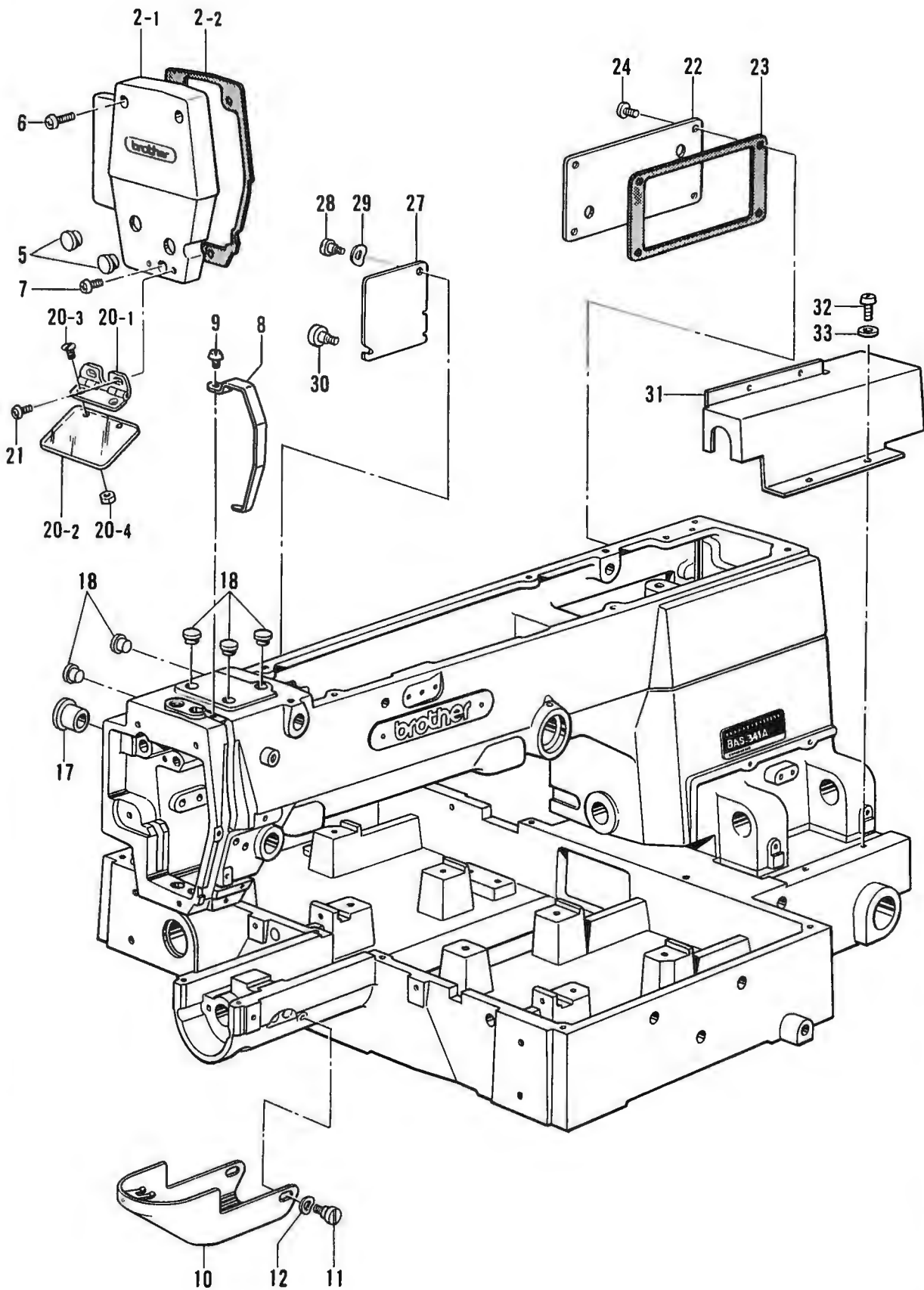
Notas para usar este Manual de Piezas

1. Las piezas suministradas como conjuntos completos se enmarcan con una línea punteada .
2. Este libro ha sido compilado basándose en los datos de que se disponía en noviembre 1992.
3. Las piezas quedan sujetas a cambios de diseño sin aviso previo.

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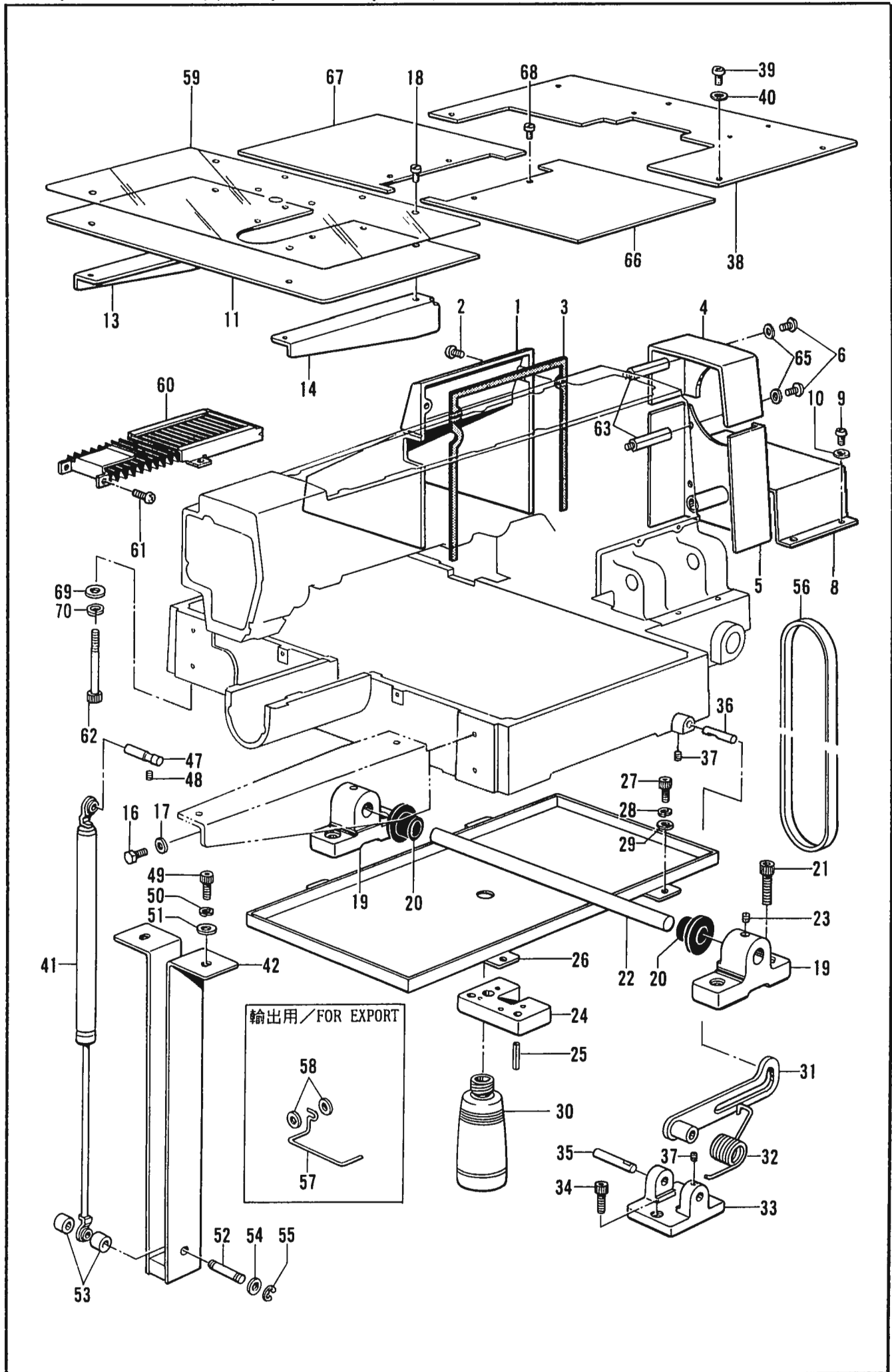
A. 主体関係(1)/Machine body (1)/Maschinengehäuse (1)/
Corps de la machine (1)/Cuerpo de la máquina (1)



A. 主体関係(1)/Machine body (1)/Maschinengehäuse (1)/
Corps de la machine (1)/Cuerpo de la máquina (1)

| REF.NO. | CODE | Q'TY | ヒンメイ | NAME OF PARTS | RMKS |
|---------|-----------|------|-----------------|-------------------------------|------|
| 2 | S24675001 | 1 | メンイタクミ | FACE PLATE ASSY | |
| 2-1 | S25154009 | 1 | メンイタ | FACE PLATE | |
| 2-2 | S25155000 | 1 | メンイタハ°ツキン | PACKING | |
| 5 | 117934009 | 2 | メクラセン | OIL CAP | |
| 6 | 062711412 | 2 | ナヘ°コ4.76-32X14 | SCREW 476X14 | |
| 7 | 062711012 | 1 | ナヘ°コ476-32X10 | SCREW 476X10 | |
| 8 | S10029109 | 1 | テンヒ°ンカハ°ー | THREAD TAKE-UP COVER | |
| 9 | 062670812 | 1 | ナヘ°コ3.57-40X8 | SCREW 357X8 | |
| 10 | S10030002 | 1 | オオカマカハ°ークミ | LARGE SHUTTLE HOOK COVER ASSY | |
| 11 | 153718001 | 2 | ダ°ンネシ°5.95 | STUD SCREW 5.95 | |
| 12 | 109239002 | 2 | ナミハ°ネサ°カ°ネ | WAVE SPRING WASHER | |
| 17 | 140392009 | 1 | オイルフタ | OIL CAP | |
| 18 | 117936009 | 5 | メクラセン | OIL CAP | |
| 20 | 153100000 | 1 | アイガ°ート°クミ | EYE GUARD ASSY | |
| 20-1 | 153102001 | 1 | アイガ°ート°チヨウハ°ンクミ | EYE GUARD HINGE ASSY | |
| 20-2 | 153098000 | 1 | アイガ°ート° | EYE GUARD | |
| 20-3 | 102538007 | 2 | サラネシ°3.57 | SCREW 3.57 | |
| 20-4 | 106129001 | 2 | ナツト3.57 | NUT 3.57 | |
| 21 | 062670512 | 2 | ナヘ°コ357-40X5 | SCREW 357X5 | |
| 22 | S17800001 | 1 | ソクメンウチカハ°ー | INSIDE COVER | |
| 23 | S17801000 | 1 | ウチカハ°ーハ°ツキン | COVER PACKING | |
| 24 | 062710812 | 4 | ナヘ°コ476-32X8 | SCREW 476X8 | |
| 27 | S17803001 | 1 | カンケツカハ°ー | INTERMITTENT COVER | |
| 28 | 107321003 | 1 | ダ°ンネシ°4.76 | STUD SCREW 4.76 | |
| 29 | 107017002 | 1 | ナミハ°ネサ°カ°ネ | WAVE SPRING WASHER | |
| 30 | 129986001 | 1 | ツマミネシ°3.57 | SCREW 3.57 | |
| 31 | S17954001 | 1 | Yオクリアンナイジ°クカハ°ー | Y-FEED GUIDE SHAFT COVER | |
| 32 | 062680612 | 4 | ナヘ°コ4.37-40X6 | SCREW 437X6 | |
| 33 | 025680232 | 4 | ヒラサ°カ°ネチユウ4.37 | PLAIN WASHER 4.37 | |

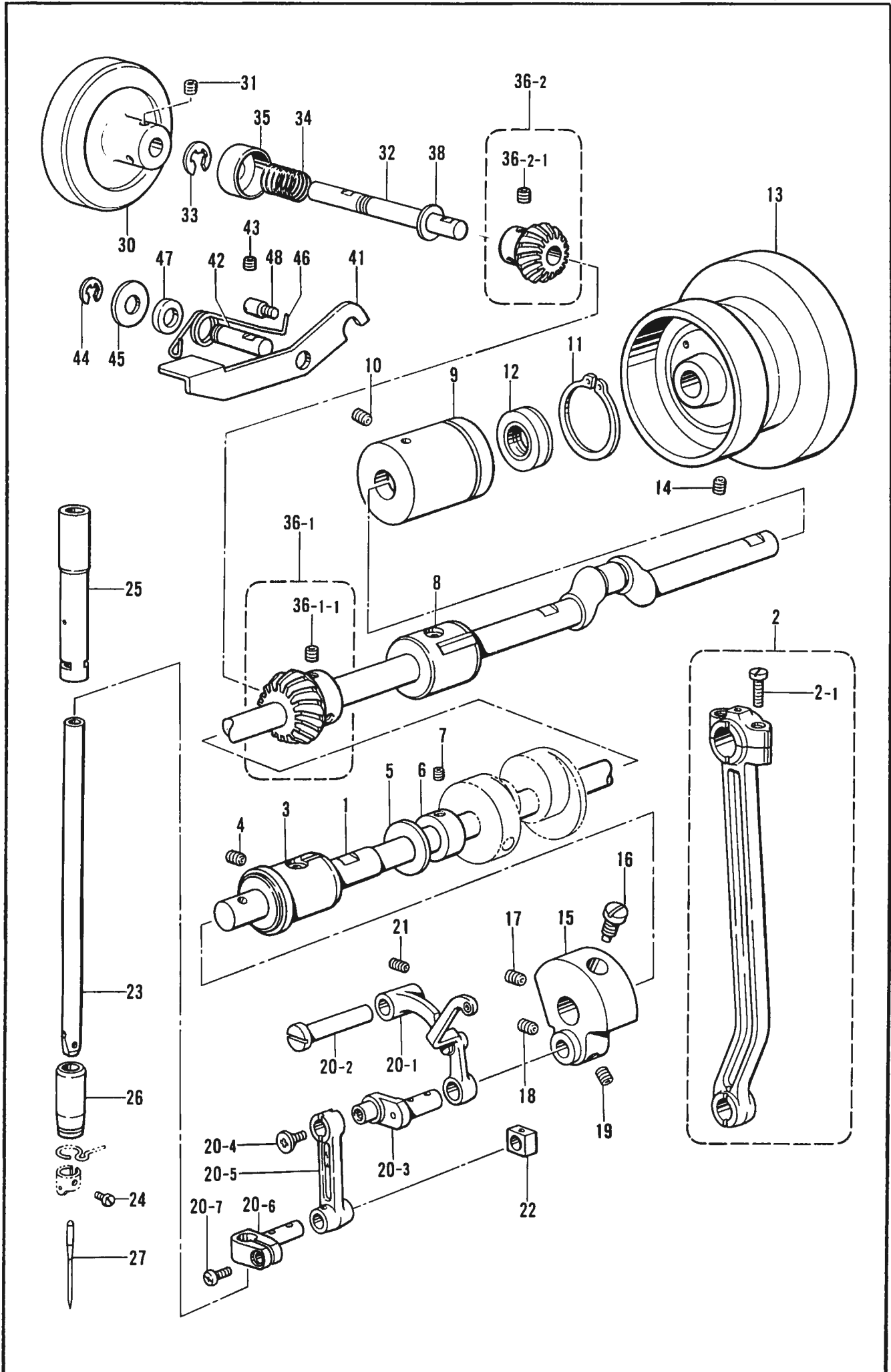
B. 主体関係(2)/Machine body (2)/Maschinengehäuse (2)/
 Corps de la machine (2)/Cuerpo de la máquina (2)



B. 主体関係(2)/Machine body (2)/Maschinengehäuse (2)/
Corps de la machine (2)/Cuerpo de la máquina (2)

| REF.NO. | CODE | Q'TY | ヒンメイ | NAME OF PARTS | RMKS |
|---------|-----------|------|----------------|------------------------------|------|
| 1 | S17951109 | 1 | ソクメンカバー | FRAME SIDE COVER | |
| 2 | 062711212 | 2 | ナヘ"コ476-32X12 | SCREW 476X12 | |
| 3 | S18538000 | 1 | ソクメンカバー"ハ"ツキン | FRAME SIDE COVER PACKING | |
| 4 | S17952009 | 1 | ヘルトカバー-U | BELT COVER (U) | |
| 5 | S17953009 | 1 | ヘルトカバー-D | BELT COVER (D) | |
| 6 | 062711012 | 6 | ナヘ"コ476-32X10 | SCREW 476X10 | |
| 8 | S17955009 | 1 | アンナイジ"クカバー-R | GUIDE SHAFT COVER (R) | |
| 9 | 062680612 | 4 | ナヘ"コ4.37-40X6 | SCREW 437X6 | |
| 10 | 025680232 | 4 | ヒラサ"カ"ネチユウ4.37 | PLAIN WASHER 4.37 | |
| 11 | S17956001 | 1 | ハリイタホジ"ヨイタ | NEEDLE SUB PLATE | |
| 13 | S17957001 | 1 | ハリイタホジ"ヨイタササエL | NEEDLE SUB PLATE SUPPORT (L) | |
| 14 | S17958001 | 1 | ハリイタホジ"ヨイタササエR | NEEDLE SUB PLATE SUPPORT (R) | |
| 16 | 017761212 | 4 | ボ"ルト5.95X12 | BOLT 5.95X12 | |
| 17 | 025060232 | 4 | ヒラサ"カ"ネチユウ6 | PLAIN WASHER 6 | |
| 18 | 153208002 | 8 | シメネジ"4.37 | SCREW 4.37 | |
| 19 | S17959001 | 2 | トウフ"ヒンシ" | HEAD HINGE | |
| 20 | S17960000 | 2 | ゴムフ"ツシユ | RUBBER BUSH | |
| 21 | 018123522 | 4 | アナボ"ルト12X35 | BOLT 12X35 | |
| 22 | S17961001 | 1 | トウフ"ヒンシ"シ"ク | HEAD HINGE SHAFT | |
| 23 | 014760622 | 2 | アナトメネジ"5.95 | SET SCREW 5.95 | |
| 24 | S17962000 | 4 | クツシヨ"ンゴム | CUSHIONING WASHER | |
| 25 | 047502242 | 8 | スプリ"ンク"ヒ"ンAW5 | SPRING PIN AW5 | |
| 26 | S17963001 | 1 | アブ"ラウケクミ | REJECTOR BRACKET ASSY | |
| 27 | 018061022 | 4 | アナボ"ルト6X10 | BOLT 6X10 | |
| 28 | 028060242 | 4 | ハ"ネサ"カ"ネ2-6 | SPRING WASHER 2-6 | |
| 29 | 025060232 | 4 | ヒラサ"カ"ネチユウ6 | PLAIN WASHER 6 | |
| 30 | 114486002 | 1 | ホ"リオイラータイ | OILER | |
| 31 | S17965001 | 1 | トウフ"ササエレハ"ー | HEAD SUPPORT LEVER | |
| 32 | S17966101 | 1 | トウフ"ササエレハ"ーハ"ネ | HEAD SUPPORT LEVER SPRING | |
| 33 | S17967001 | 1 | ササエレハ"ー"ト"タイ | SUPPORT LEVER BASE | |
| 34 | 018082022 | 2 | アナボ"ルト8X20 | BOLT 8X20 | |
| 35 | S17968001 | 1 | ササエレハ"ー"シテンシ"ク | SUPPORT LEVER SHAFT | |
| 36 | S17969001 | 1 | トウフ"ササエシ"ク | HEAD SUPPORT SHAFT | |
| 37 | 014760622 | 2 | アナトメネジ"5.95 | SET SCREW 5.95 | |
| 38 | S17970001 | 1 | テーブ"ルウシロカハ"ー | TABLE REAR COVER | |
| 39 | 002501003 | 4 | +ナヘ"コ5X10 | SCREW 5X10 | |
| 40 | 025050233 | 4 | ヒラサ"カ"ネチユウ5 | PLAIN WASHER 5 | |
| 41 | S17971000 | 1 | ガ"ススプリ"ンク" | GS SPRING | |
| 42 | S17972001 | 1 | ガ"ススプリ"ンク"ササエ | GS SPRING HOLDER | |
| 47 | S17973001 | 1 | ガ"ススプリ"ンク"シ"クU | GS SPRING SHAFT (U) | |
| 48 | 014760622 | 1 | アナトメネジ"5.95 | SET SCREW 5.95 | |
| 49 | 018081622 | 2 | アナボ"ルト8X16 | BOLT 8X16 | |
| 50 | 028080242 | 2 | ハ"ネサ"カ"ネ2-8 | SPRING WASHER 2-8 | |
| 51 | 025080232 | 2 | ヒラサ"カ"ネチユウ8 | PLAIN WASHER 8 | |
| 52 | S17974001 | 1 | ガ"ススプリ"ンク"シ"クD | GS SPRING SHAFT (D) | |
| 53 | S17975100 | 2 | GSシ"クカラー | GS SHAFT COLLAR | |
| 54 | 025080132 | 2 | ヒラサ"カ"ネシヨウ8 | PLAIN WASHER 8 | |
| 55 | 048060342 | 2 | トメフE6 | STOP RING E6 | |
| 56 | S18707150 | 1 | Vヘル"トMシロ | V-BELT (W) | |
| 57 | S02445001 | 1 | ----- | FINGER GUARD | |
| 58 | 025350236 | 2 | ----- | PLAIN WASHER 3.5 | |
| 59 | S18039000 | 1 | ハリイタホジ"ヨイタシート | AUXILIARY PLATE SHEET | |
| 60 | S17854101 | 1 | シ"ヤハ"ラクミ | BELLOW ASSY | |
| 61 | 062680612 | 2 | ナヘ"コ4.37-40X6 | SCREW 437X6 | |
| 62 | S21118001 | 1 | アナボ"ルト8X90 | BOLT 8X90 | |
| 63 | S17802001 | 6 | ヘル"トカバー"シチユウ | BELT COVER STRUT | |
| 65 | 025710232 | 6 | ヒラサ"カ"ネチユウ4.76 | PLAIN WASHER 4.76 | |
| 66 | S17853100 | 1 | Xオク"リタイカハ"ーR | X-FEED BRACKET COVER (R) | |
| 67 | S18786000 | 1 | Xオク"リタイカハ"ーL | X-FEED BRACKET COVER (L) | |
| 68 | 153208002 | 4 | シメネジ"4.37 | SCREW 4.37 | |
| 69 | 028080242 | 1 | ハ"ネサ"カ"ネ2-8 | SPRING WASHER 2-8 | |
| 70 | 025080232 | 1 | ヒラサ"カ"ネチユウ8 | PLAIN WASHER 8 | |

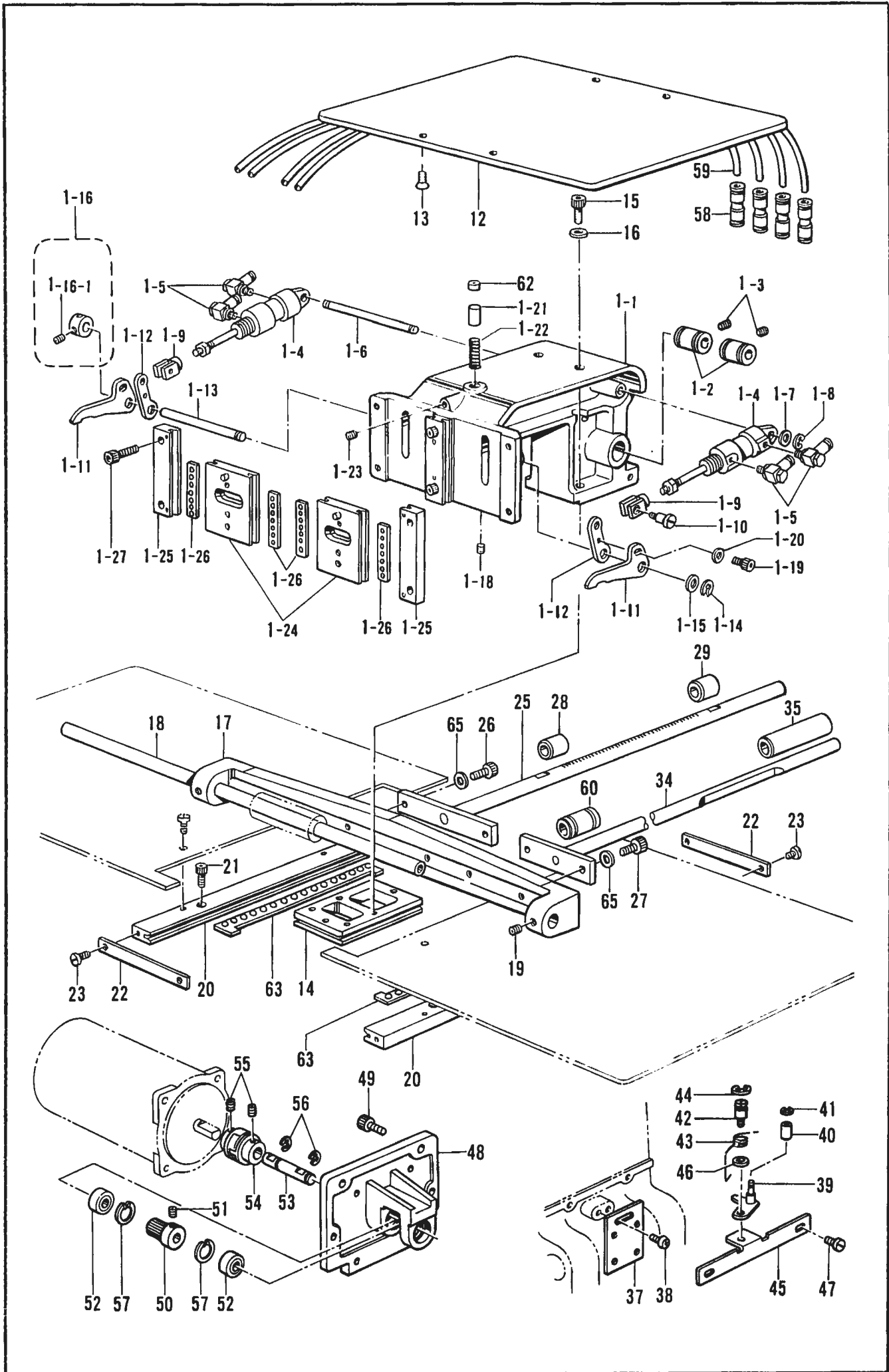
C. 上軸針棒関係 / Upper shaft and needle bar mechanism / Obere Welle und Nadelstangenvorrichtung /
 Mécanisme de arbre supérieur et barre à aiguille / Mecanismo de eje superior y barra de aguja



C. 上軸針棒関係 / Upper shaft and needle bar mechanism / Obere Welle und Nadelstangenvorrichtung /
 Mécanisme de arbre supérieur et barre à aiguille / Mecanismo de eje superior y barra de aguja

| REF.NO. | CODE | Q'TY | ヒンメイ | NAME OF PARTS | RMKS |
|---|-----------|------|-----------------|--------------------------------|------|
| 1 | S17804101 | 1 | ウフジク | UPPER SHAFT | |
| 2 | S10036001 | 1 | クランクロッドクミ | CRANK ROD ASSY | |
| 2-1 | 144712001 | 2 | シメネジ4.76 | SCREW 4.76 | |
| 3 | S10038001 | 1 | ウフジクメタルF | UPPER SHAFT BUSH (F) | |
| 4 | 014760622 | 1 | アナトメネジ5.95 | SET SCREW 5.95 | |
| 5 | 101482001 | 1 | レンカンシキリイタ | CONNECTING ROD PARTITION PLATE | |
| 6 | 147763101 | 1 | セツトカラー | SET COLLER | |
| 7 | 014770622 | 2 | アナトメネジ6.35クホミ | SET SCREW 6.35 | |
| 8 | 140726000 | 1 | ウフジクメタルM | UPPER SHAFT BUSH (M) | |
| 9 | S10039001 | 1 | ウフジクメタルR | UPPER SHAFT BUSH (R) | |
| 10 | 014760622 | 1 | アナトメネジ5.95 | SET SCREW 5.95 | |
| 11 | S10383001 | 1 | トメフジクヨウC36 | STOP RING C36 | |
| 12 | 101487000 | 1 | オイルシール | OIL SEAL | |
| 13 | S02538009 | 1 | プーリ | PULLEY | |
| 14 | 014760622 | 2 | アナトメネジ5.95 | SET SCREW 5.95 | |
| 15 | S10040001 | 1 | テンビクランク | THREAD TAKE-UP CRANK | |
| 16 | 100250001 | 1 | シメネジ7.14 | SCREW 7.14 | |
| 17 | 014770622 | 1 | アナトメネジ6.35クホミ | SET SCREW 6.35 | |
| 18 | 101706001 | 1 | トメネジ6.35 | SET SCREW 6.35 | |
| 19 | 014770622 | 1 | アナトメネジ6.35クホミ | SET SCREW 6.35 | |
| 20 | S17805001 | 1 | ハリホウレンカンクミ | THREAD TAKE-UP LEVER ASSY | |
| 20-1 | 153330001 | 1 | テンビクミ | THREAD TAKE-UP ASSY | |
| 20-2 | 152236001 | 1 | テンビンササエシク | THREAD TAKE-UP SUPPORT STUD | |
| 20-3 | 152237001 | 1 | ハリホウクランク | NEEDLE BAR CRANK | |
| 20-4 | 132051001 | 1 | + サラネジ3.57L | SCREW 3.57L | |
| 20-5 | S10042001 | 1 | ハリホウレンカン | THREAD TAKE-UP LEVER | |
| 20-6 | S02268001 | 1 | ハリホウタキ | NEEDLE BAR CLAMP | |
| 20-7 | 062680812 | 1 | ナヘコ437-40X8 | SCREW 437X8 | |
| 21 | 014760622 | 1 | アナトメネジ5.95 | SET SCREW 5.95 | |
| 22 | 142211001 | 1 | カクコマ | SLIDE BLOCK | |
| 23 | S02269001 | 1 | ハリホウ | NEEDLE BAR | |
| 24 | 144458001 | 1 | アタマツキトメネジ3.57 | SET SCREW 3.57 | |
| 25 | S10044001 | 1 | ハリホウメタルU | NEEDLE BAR BUSH (U) | |
| 26 | 152243001 | 1 | ハリホウメタルD | NEEDLE BAR BUSH (D) | |
| 30 | S23839001 | 1 | プーリ | PULLEY | |
| 31 | 014760622 | 2 | アナトメネジ5.95 | SET SCREW 5.95 | |
| 32 | S23840001 | 1 | プーリシク | PULLEY SHAFT | |
| 33 | 048060342 | 2 | トメフE6 | STOP RING E6 | |
| 34 | 140651001 | 1 | ストツハオシハネ | SPRING | |
| 35 | S24593001 | 1 | ハネキヤツフ | SPRING CAP | |
| 36-1 | 183816001 | 1 | ウフジクヘールキヤクミ | UPPER SHAFT BEVEL GEAR ASSY | |
| 36-1-1 | 014770622 | 2 | アナトメネジ6.35クホミ | SET SCREW 6.35 | |
| 36-2 | 183305001 | 1 | ウフカサタテシクキヤクミ | VERTICAL BEVEL GEAR ASSY | |
| 36-2-1 | 014770622 | 2 | アナトメネジ6.35クホミ | SET SCREW 6.35 | |
| 38 | 154596000 | 1 | イトキリカムレハークツシヨ | CUSHION | |
| 41 | 157829001 | 1 | ストツハ | STOPPER | |
| 42 | S23841001 | 1 | ストツハシク | STOPPER SHAFT | |
| 43 | 014760622 | 1 | アナトメネジ5.95 | SET SCREW 5.95 | |
| 44 | 048060342 | 1 | トメフE6 | STOP RING E6 | |
| 45 | 159947001 | 1 | ストツプレハサカネ | WASHER | |
| 46 | 157828001 | 1 | ハネ | SPRING | |
| 47 | S03611001 | 1 | カラーS | COLLAR (S) | |
| 48 | S08967001 | 1 | シメネジ4.76 | SCREW 4.76 | |
| <チュウアツモノヨウ /FOR MEDIUM THICK MATERIALS> | | | | | |
| 27 | 107415016 | 1 | ミシンハリDPX5(#16) | NEEDLE DPX5 (#16) | |
| <アツモノヨウ /FOR THICK MATERIALS> | | | | | |
| 27 | 145646021 | 1 | ミシンハリDPX17(#21) | NEEDLE DPX17 (#21) | |

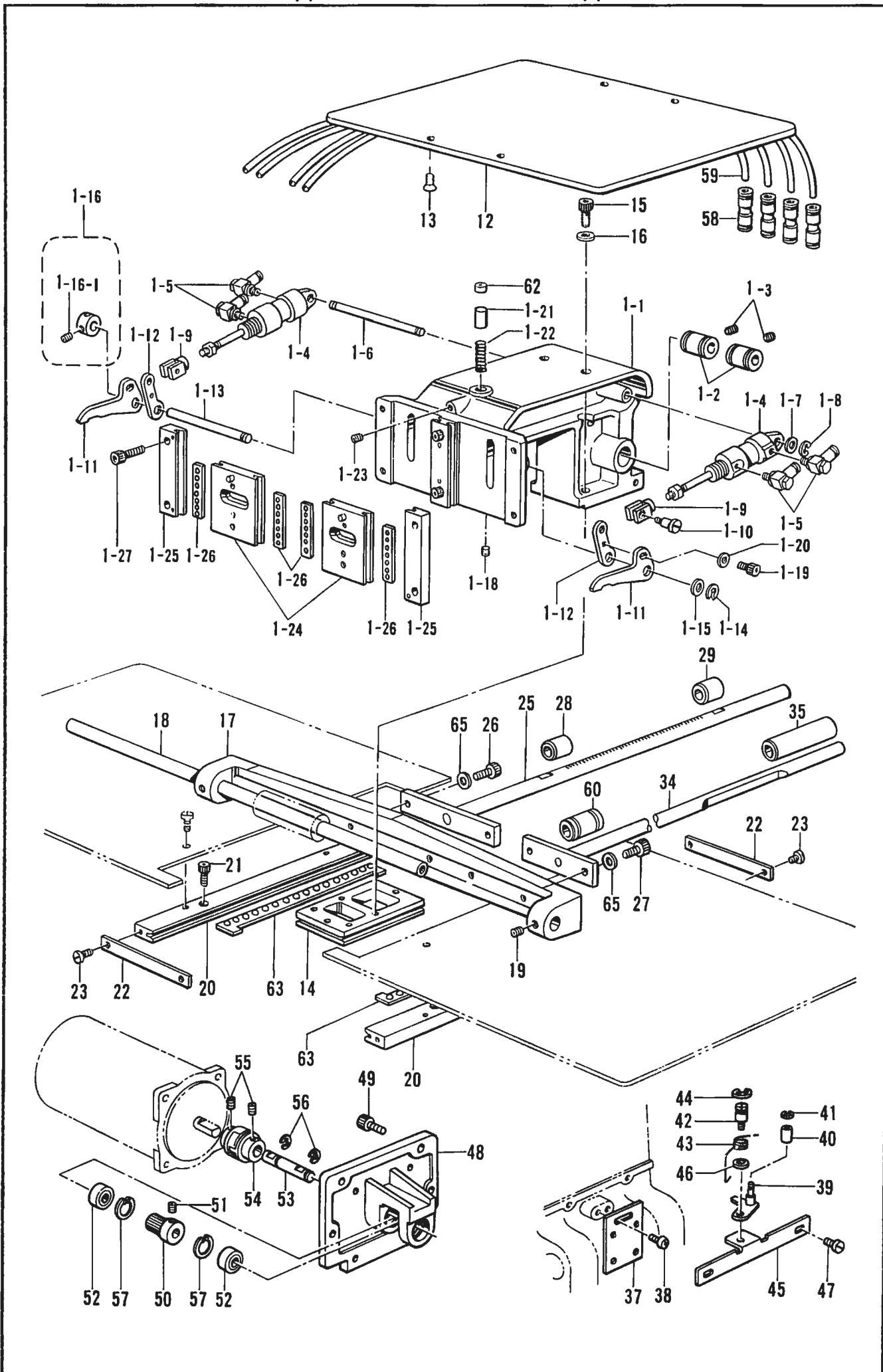
D1. 送り関係/Feed mechanism (1)/Transportvorrichtung (1)/
 Mécanisme de l'entraînement (1)/Mecanismo de la alimentación (1)



D1. 送り関係/Feed mechanism (1)/Transportvorrichtung (1)/
Mécanisme de l'entraînement (1)/Mecanismo de la alimentación (1)

| REF.NO | CODE | Q'TY | ヒンメイ | NAME OF PARTS | RMKS |
|--------|-----------|------|-----------------|-------------------------------|------|
| 1 | S23440009 | 1 | オサエウテ"ソウクミ | PRESSER ARM SET | |
| 1 1 | S23441009 | 1 | オサエウテ"クミ | PRESSER ARM ASSEMBLY | |
| 1-2 | S23443000 | 2 | リニヤフ"ツシユ1 2.7 | BUSH | |
| 1 3 | 014680422 | 2 | アナトメネジ"4.37クホ"ミ | SET SCREW 4.37 | |
| 1 4 | S18038001 | 2 | エアシリンダ" | AIR CYLINDER | |
| 1-5 | S18539000 | 4 | エルボ"M5-05 | ELBOW M5-05 | |
| 1-6 | S17811001 | 1 | エアシリンダ"ササエシ"ク | AIR SYLINDER SUPPORT SHAFT | |
| 1-7 | 146354001 | 2 | サ"カ"ネ | WASHER | |
| 1-8 | 048040342 | 2 | トメワE4 | STOP RING E4 | |
| 1-9 | S03801001 | 2 | シリンダ"ツキ"テ | CYLINDER JOINT | |
| 1-10 | 110168001 | 2 | コロシ"ク | ROLLER SHAFT | |
| 1-11 | S17812001 | 2 | オサエアケ"レハ"-U | KNEE LIFTER LIFTING LEVER (U) | |
| 1-12 | S17813001 | 2 | オサエアケ"レハ"-D | KNEE LIFTER LIFTING LEVER (D) | |
| 1-13 | S17814001 | 1 | オサエアケ"シテンシ"ク | KNEE LIFTER LIFTING SHAFT | |
| 1-14 | 048050342 | 1 | トメワE5 | STOP RING E5 | |
| 1-15 | 143591001 | 1 | スラストリング" | THRUST RING | |
| 1-16 | S21775001 | 1 | セツトカラークミ | SET COLLAR ASSY | |
| 1 16 1 | 014680422 | 2 | アナトメネジ"4.37クホ"ミ | SET SCREW 4.37 | |
| 1-18 | 014760622 | 1 | アナトメネジ"5.95 | SET SCREW 5.95 | |
| 1-19 | 018400822 | 2 | アナボ"ルト4X8 | BOLT 4X8 | |
| 1-20 | 025040132 | 2 | ヒラサ"カ"ネシヨウ4 | PLAIN WASHER 4 | |
| 1-21 | S17816001 | 1 | スライダ"-ササエシ"ク | SLIDER SUPPORT SHAFT | |
| 1-22 | S18636101 | 1 | スライダ"-オシハ"ネ | SPRING | |
| 1-23 | 014760622 | 1 | アナトメネジ"5.95 | SET SCREW 5.95 | |
| 1-24 | S17817009 | 2 | オサエアシクミ | WORK CLAMP ASSY | |
| 1-25 | S17809009 | 2 | オサエアシアンナイクミ | WORK CLAMP GUIDE ASSY | |
| 1-26 | S17823100 | 4 | オサエアシリテーナクミ | WORK CLAMP RETINER ASSY | |
| 1-27 | 018501622 | 4 | アナボ"ルト5X16 | BOLT 5X16 | |
| 12 | S17840001 | 1 | オサエウテ"ササエイタ | PRESSER ARM SUPPORT PLATE | |
| 13 | 149482001 | 4 | アナツキサラボ"ルトM6X15 | BOLT M6X15 | |
| 14 | S17841101 | 1 | Yオクリダ"イ | Y-FEED BRACKET | |
| 15 | 018502022 | 2 | アナボ"ルト5X20 | BOLT 5X20 | |
| 16 | 025050232 | 2 | ヒラサ"カ"ネチユウ-5 | PLAIN WASHER 5 | |
| 17 | S24589009 | 1 | Xオクリシ"クササエ | X-FEED SHAFT SUPPORT | |
| 18 | S24590001 | 1 | Xオクリシ"ク | X-FEED SHAFT | |
| 19 | 014760622 | 2 | アナトメネジ"5.95 | SET SCREW 5.95 | |
| 20 | S17844001 | 2 | Yオクリアンナイ | Y-FEED GUIDE | |
| 21 | 018680822 | 4 | アナボ"ルト4.37X8 | BOLT 4.37X8 | |
| 22 | S17845001 | 2 | Yストツハ" | Y-STOPPER | |
| 23 | 153208002 | 4 | シメネジ"4.37 | SCREW 4.37 | |
| 25 | S17848001 | 1 | Yクト"ウシ"ク | Y-DRIVING SHAFT | |
| 26 | 018501022 | 2 | アナボ"ルト5X10 | BOLT 5X10 | |
| 27 | 018501022 | 2 | アナボ"ルト5X10 | BOLT 5X10 | |
| 28 | S17851101 | 1 | Yクト"ウシ"クメタルF | Y-DRIVING SHAFT BUSH (F) | |
| 29 | S17852101 | 1 | Yクト"ウシ"クメタルR | Y-DRIVING SHAFT BUSH (R) | |
| 34 | S17858001 | 1 | Yクト"ウアンナイシ"ク | Y-DRIVING GUIDE SHAFT | |
| 35 | S18536001 | 1 | アンナイシ"クメタル | GUIDE SHAFT BUSH | |
| 37 | S17860001 | 1 | Yキハ"ントリツケイタ | Y-CIRCUIT BOARD SETTING PLATE | |
| 38 | 062680612 | 2 | ナハ"コ4.37-40X6 | SCREW 437X6 | |
| 39 | S17861001 | 1 | Yケ"ンテント"ク"クミ | Y-AXIS HOME POSITION DOG ASSY | |
| 40 | 153389001 | 1 | オクリカムコロ7 | FEED CAM ROLLER 7 | |
| 41 | 048025342 | 1 | トメワE2.5 | STOP RING E2.5 | |
| 42 | S17864001 | 1 | タ"ンネジ"4.37 | STUD SCREW 4.37 | |
| 43 | S17865001 | 1 | Yケ"ンテント"ク"ハ"ネ | SPRING | |
| 44 | 048080342 | 1 | トメワE8 | STOP RING E8 | |
| 45 | S17866001 | 1 | Yケ"ンテント"ク"タ"イ | Y-AXIS HOME POSITION BASE | |
| 46 | 025680232 | 1 | ヒラサ"カ"ネチユウ4.37 | PLAIN WASHER 4.37 | |
| 47 | 153208002 | 2 | シメネジ"4.37 | SCREW 4.37 | |
| 48 | S23444001 | 1 | Yクト"ウPモータフ"ラケツト | Y-DRIVING P MOTPR BRACKET | |
| 49 | 018501422 | 4 | アナボ"ルト5X14 | BOLT 5X14 | |
| 50 | S02403001 | 1 | クト"ウキ"ヤ | ACTUATING GEAR | |
| 51 | 014760622 | 2 | アナトメネジ"5.95 | SET SCREW 5.95 | |

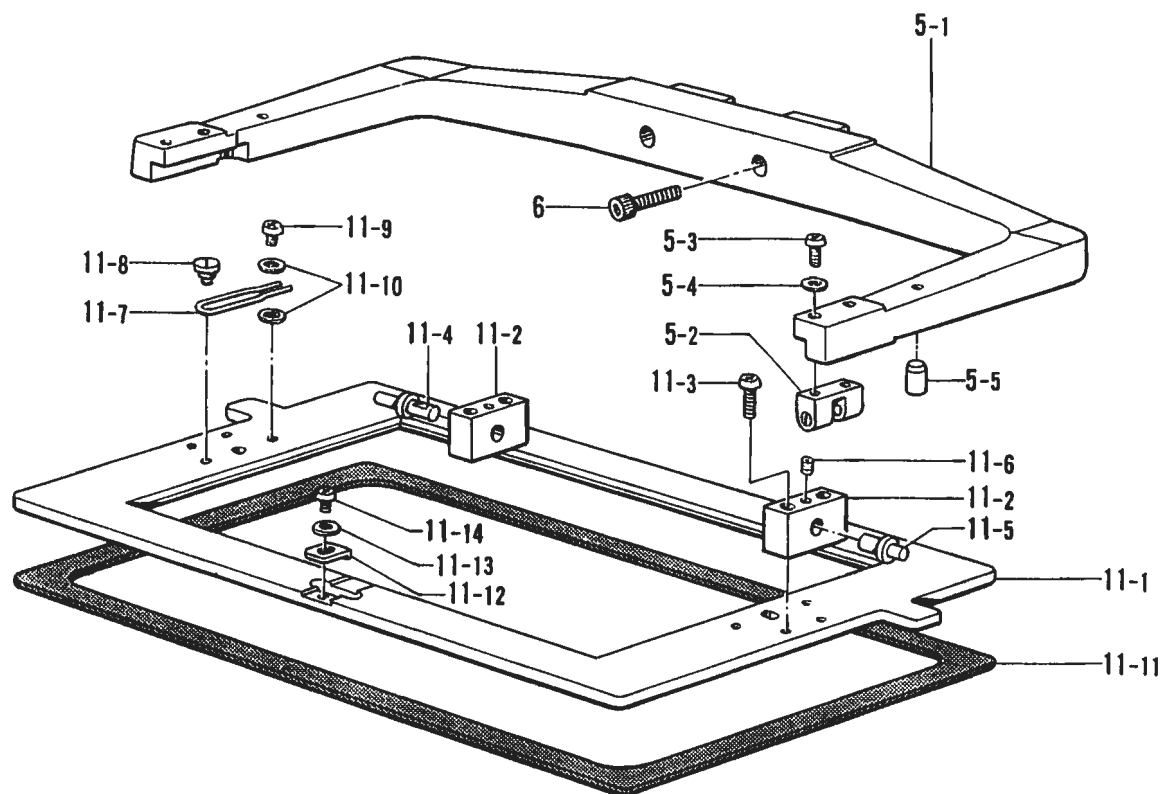
D1. 送り関係 / Feed mechanism (1) / Transportvorrichtung (1) /
 Mécanisme de l'entraînement (1) / Mecanismo de la alimentación (1)



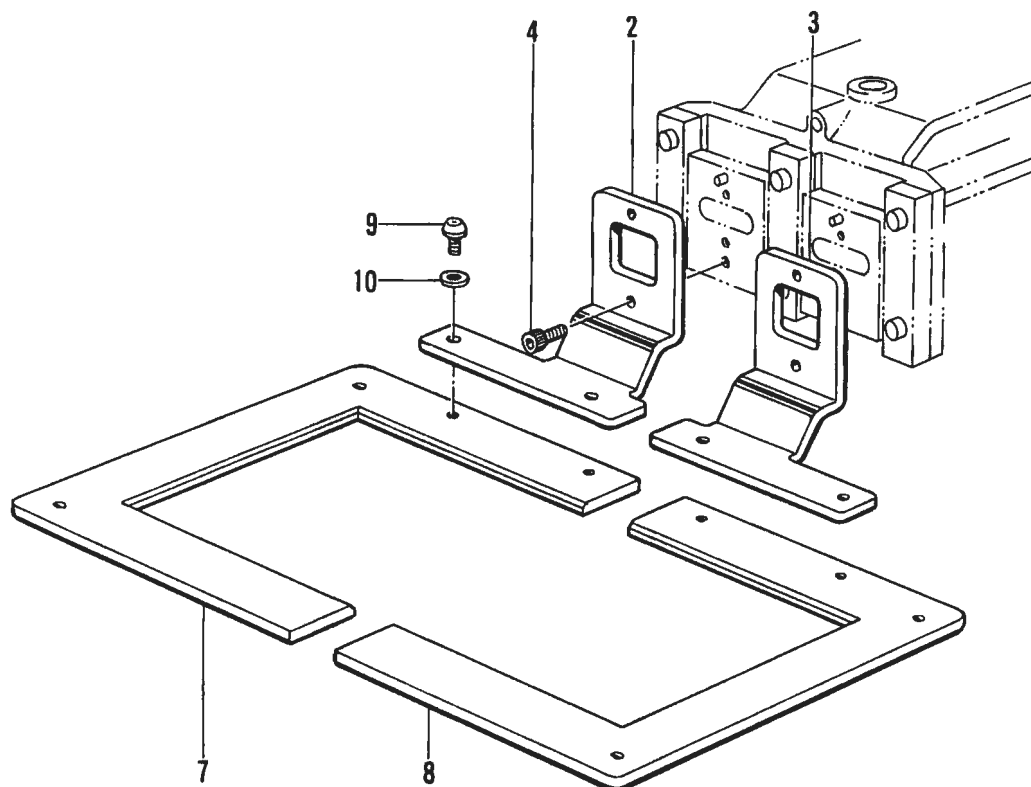
D1. 送り関係/Feed mechanism (1)/Transportvorrichtung (1)/
 Mécanisme de l'entraînement (1)/Mecanismo de la alimentación (1)

| REF.NO. | CODE | Q'TY | ヒンメイ | NAME OF PARTS | RMKS |
|---------|-----------|------|--------------|------------------------|------|
| 52 | S17868001 | 2 | ミニチュアタマシ"クウケ | MINIATURE BALL BEARING | |
| 53 | S23445001 | 1 | Yクド"ウキ"ヤシ"ク | Y-DRIVING GEAR SHAFT | |
| 54 | S23446000 | 1 | カツプ"リング" | COUPLING | |
| 55 | 014760622 | 4 | アナトメネシ"5.95 | SET SCREW 5.95 | |
| 56 | 048080342 | 2 | トメワE8 | STOP RING E8 | |
| 57 | 048220242 | 2 | トメワアナヨウC22 | STOP RING C22 | |
| 58 | S04587000 | 4 | ストレートツキ"テ | STRAIGHT JOINT | |
| 59 | S18875000 | 4 | ウレタンチューブ" | URETHANE TUBE | |
| 60 | S10103001 | 1 | ホ"ールブ"ツシユ | BALL BUSH | |
| 62 | S17815000 | 1 | スライダ"ー | SLIDER | |
| 63 | S29237100 | 2 | Yリテーナクミ | Y-RETINER ASSEMBLY | |
| 65 | S03677001 | 4 | サ"ガ"ネ | WASHER | |

エア - 1 体押し工用 / FOR AIR PRESSER



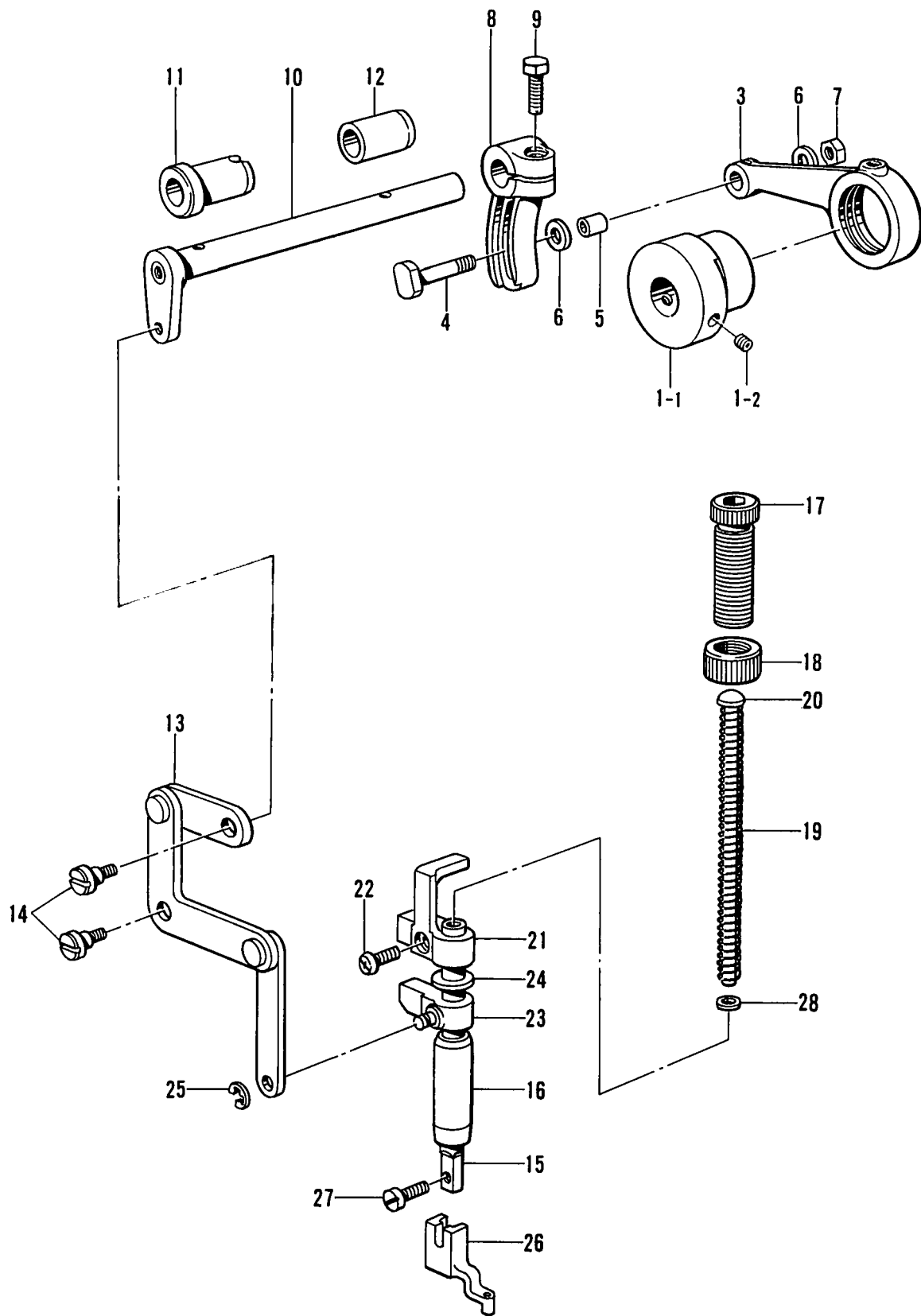
エア - 2 体押し工用 / FOR AIR SEPARATION PRESSER



D2. 送り関係 / Feed mechanism (2) / Transportvorrichtung (2) /
 Mécanisme de l'entraînement (2) / Mecanismo de la alimentación (2)

| REF NO. | CODE | Q'TY | ヒンメイ | NAME OF PARTS | RMKS |
|--|-----------|------|----------------|-------------------------------|------|
| <エア-1 タイオサエヨウ /FOR AIR PRESSER> | | | | | |
| <250X150ヨウ /FOR 250X150> | | | | | |
| 5 | S19609009 | 1 | オサエアシUNLクミ | WORK CLAMP (UNL) ASSY | |
| 5-1 | S19610009 | 1 | オサエアシUNL | WORK CLAMP (UNL) | |
| 5-2 | S17829001 | 2 | ヒンジ"シ"クササエ | SHAFT SUPPORT | |
| 5-3 | 062681412 | 4 | ナヘ"コ437-40X14 | SCREW 437X14 | |
| 5-4 | 100645003 | 4 | サ"カ"ネ | WASHER | |
| 5-5 | 104832009 | 2 | メクラセン | OIL CAP | |
| 6 | 018502522 | 2 | アナホ"ルト5X25 | BOLT 5X25 | |
| 11 | S19624001 | 1 | オサエイタUNLクミ | PRESSER PLATE (UNL) ASSY | |
| 11-1 | S19625001 | 1 | オサエイタUNL | PRESSER PLATE (UNL) | |
| 11-2 | S17836001 | 2 | オサエイタヒンジ" | PRESSER PLATE HINGE | |
| 11-3 | 062681612 | 4 | ナヘ"コ437-40X16 | SCREW 437X16 | |
| 11-4 | S17837001 | 1 | オサエイタヒンジ"シ"クL | PRESSER PLATE HINGE SHAFT (L) | |
| 11-5 | S18014001 | 1 | オサエイタヒンジ"シ"クR | PRESSER PLATE HINGE SHAFT (R) | |
| 11-6 | 014710522 | 2 | アトメネジ"4.76クホ"ミ | SET SCREW 4.76 | |
| 11-7 | S17838001 | 2 | シジ"ピンササエ | PIN SUPPORT | |
| 11-8 | 100294002 | 2 | ダ"ンネジ"4.76 | STUD SCREW 4.76 | |
| 11-9 | 062680512 | 2 | ナヘ"コ437-40X5 | SCREW 437X5 | |
| 11-10 | 025680232 | 4 | ヒラサ"カ"ネチユウ4.37 | PLAIN WASHER 4.37 | |
| 11-11 | S19626000 | 1 | オサエイタUNLクツシヨ | PRESSER PLATE (UNL) CUSHION | |
| 11-12 | S18026001 | 1 | チヨウセツイタ | ADJUSTING | |
| 11-13 | 025680232 | 1 | ヒラサ"カ"ネチユウ4.37 | PLAIN WASHER 4.37 | |
| 11-14 | 062680512 | 1 | ナヘ"コ437-40X5 | SCREW 437X5 | |
| <ホキユウヨウ /FOR SUPPLY> | | | | | |
| <180X100ヨウ /FOR 180X100> | | | | | |
| 5 | S19620009 | 1 | オサエアシUNSクミ | WORK CLAMP (UNS) ASSY | |
| 5-1 | S19621009 | 1 | オサエアシUNS | WORK CLAMP (UNS) | |
| 5-2 | S17829001 | 2 | ヒンジ"シ"クササエ | SHAFT SUPPORT | |
| 5-3 | 062681412 | 4 | ナヘ"コ437-40X14 | SCREW 437X14 | |
| 5-4 | 100645003 | 4 | サ"カ"ネ | WASHER | |
| 5-5 | 104832009 | 2 | メクラセン | OIL CAP | |
| 11 | S19611001 | 1 | オサエイタUNSクミ | PRESSER PLATE (UNS) ASSY | |
| 11-1 | S19612001 | 1 | オサエイタUNS | PRESSER PLATE (UNS) | |
| 11-2 | S17836001 | 2 | オサエイタヒンジ" | PRESSER PLATE HINGE | |
| 11-3 | 062681612 | 4 | ナヘ"コ437-40X16 | SCREW 437X16 | |
| 11-4 | S17837001 | 1 | オサエイタヒンジ"シ"クL | PRESSER PLATE HINGE SHAFT (L) | |
| 11-5 | S18014001 | 1 | オサエイタヒンジ"シ"クR | PRESSER PLATE HINGE SHAFT (R) | |
| 11-6 | 014710522 | 2 | アトメネジ"4.76クホ"ミ | SET SCREW 4.76 | |
| 11-7 | S17838001 | 2 | シジ"ピンササエ | PIN SUPPORT | |
| 11-8 | 100294002 | 2 | ダ"ンネジ"4.76 | STUD SCREW 4.76 | |
| 11-9 | 062680512 | 2 | ナヘ"コ437-40X5 | SCREW 437X5 | |
| 11-10 | 025680232 | 4 | ヒラサ"カ"ネチユウ4.37 | PLAIN WASHER 4.37 | |
| 11-11 | S19613000 | 1 | オサエイタUNSクツシヨ | PRESSER PLATE (UNS) CUSHION | |
| 11-12 | S18026001 | 1 | チヨウセツイタ | ADJUSTING | |
| 11-13 | 025680232 | 1 | ヒラサ"カ"ネチユウ4.37 | PLAIN WASHER 4.37 | |
| 11-14 | 062680512 | 1 | ナヘ"コ437-40X5 | SCREW 437X5 | |
| <エア-2 タイオサエヨウ /FOR AIR SEPARATION PRESSER> | | | | | |
| 2 | S17825001 | 1 | オサエアシSEL | WORK CLAMP (SEL) | |
| 3 | S17826001 | 1 | オサエアシSER | WORK CLAMP (SER) | |
| 4 | 018501222 | 2 | アナホ"ルト5X12 | BOLT 5X12 | |
| 7 | S17832001 | 1 | オサEL | PRESSER FOOT (L) | |
| 8 | S17833001 | 1 | オサER | PRESSER FOOT (R) | |
| 9 | 153057002 | 4 | オクリイタシメネジ" | SCREW | |
| 10 | 025680232 | 4 | ヒラサ"カ"ネチユウ4.37 | PLAIN WASHER 4.37 | |

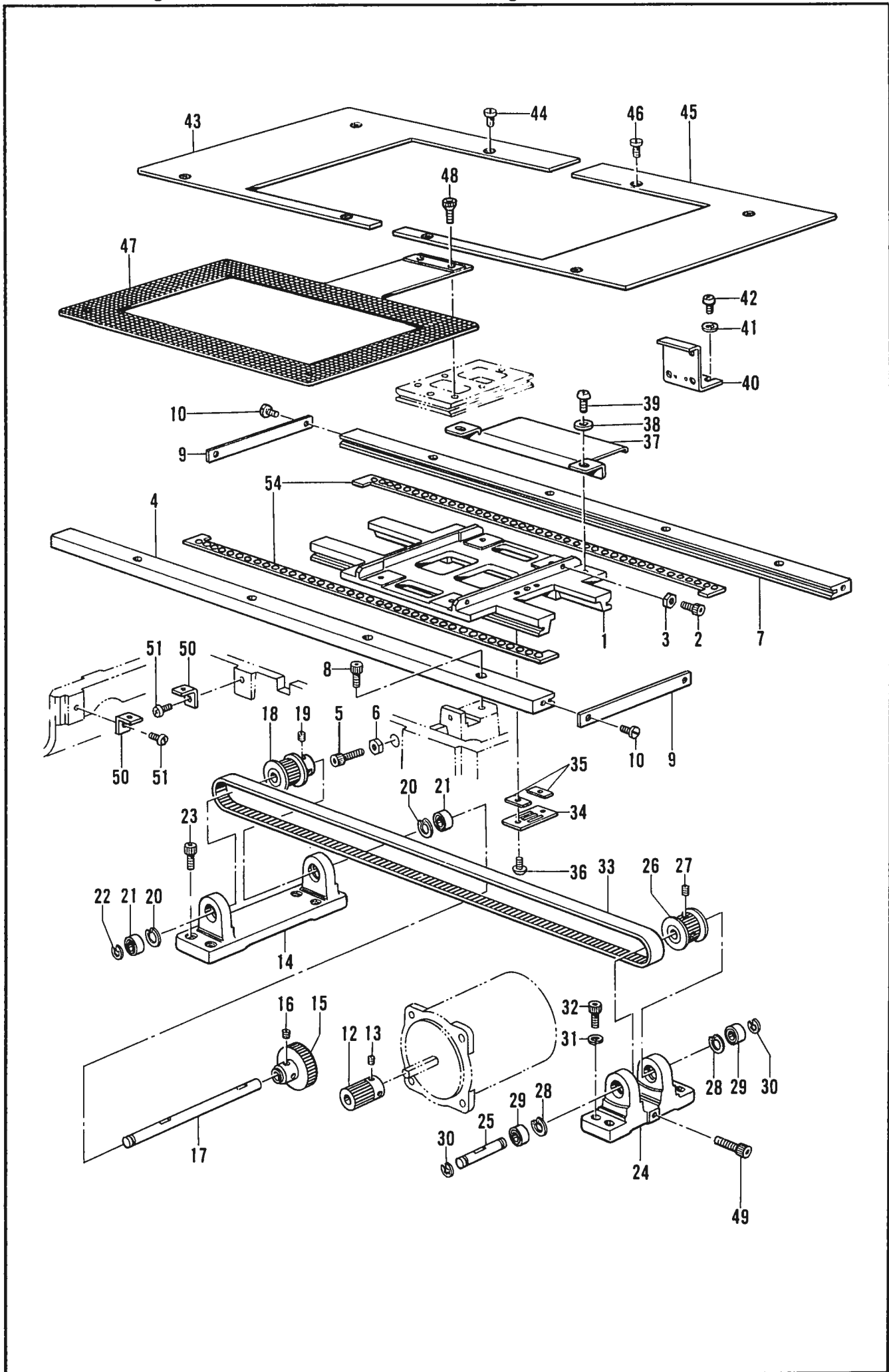
E. 押工上げ関係 / Work clamp lifter mechanism / Stoffhalterhebevorrichtung /
Mécanisme de levier du pinceur / Mecanismo del levantador de ménsula de trabajo



E. 押工上げ関係/Work clamp lifter mechanism/Stoffhalterhebevorrichtung/
 Mécanisme de leueur du pinceur/Mecanismo del levantador de ménsula de trabajo

| REF.NO. | CODE | Q'TY | ヒンメイ | NAME OF PARTS | RMKS |
|---------|-----------|------|-----------------|-------------------------------------|------|
| 1 | S18102001 | 1 | カンケツオサイカムクミ | INTERMITTENT PRESSER CAM | |
| 1-1 | S17869001 | 1 | カンケツオサイカム | INTERMITTENT PRESSER CAM | |
| 1-2 | 014760622 | 2 | アナトメネジ"5.95 | SET SCREW 5.95 | |
| 3 | S17870001 | 1 | カンケツオサイレンカン | INTERMITTENT PRESSER CONNECTING ROD | |
| 4 | 150460001 | 1 | U-UDオクリレバ"シ"ク | U-UD FEED LIFTER LEVER SHAFT | |
| 5 | 150461001 | 1 | オクリコロ | FEED ROLLER | |
| 6 | 107453001 | 2 | サ"ガ"ネ | WASHER | |
| 7 | 021750102 | 1 | 1シユナツト556-32 | NUT 5.56 | |
| 8 | S17871001 | 1 | カンケツオサイウテ"R | INTERMITTENT PRESSER ARM (R) | |
| 9 | 017751412 | 1 | ボ"ルト5.56X14 | BOLT 5.56X14 | |
| 10 | S17872001 | 1 | カンケツオサイウテ"F | INTERMITTENT PRESSER ARM (F) | |
| 11 | 148196000 | 1 | ウフメスサト"ウウテ"メタルL | SPREADER SHAFT BUSH (L) | |
| 12 | 148197000 | 1 | ウフメスサト"ウウテ"メタルR | SPREADER SHAFT BUSH (R) | |
| 13 | S17873001 | 1 | カンケツリンククミ | INTERMITTENT LINK ASSY | |
| 14 | 155167001 | 2 | ダ"ンネジ"5.56 | STUD SCREW 5.56 | |
| 15 | 111466101 | 1 | オサイホ"ウ | PRESSER BAR | |
| 16 | 145472001 | 1 | オサイホ"ウメタル | PRESSER BAR BUSH | |
| 17 | S31012001 | 1 | オサイチヨウセツネシ" | ADJUST SCREW | |
| 18 | S31013001 | 1 | チヨウセツネシ"ツマミナツト | NUT | |
| 19 | S10111001 | 1 | オサイハ"ネ | SPRING | |
| 20 | S10112001 | 1 | オサイハ"ネアンナイ | SPRING GUIDE | |
| 21 | S10113001 | 1 | オサイホ"ウダ"キ | PRESSER BAR GUIDE BRACKET | |
| 22 | 062681212 | 1 | ナヘ"コ437-40X12 | SCREW 437X12 | |
| 23 | S10371001 | 1 | オサイホ"ウリフター | PRESSER BAR LIFTER | |
| 24 | S10372100 | 1 | オサイホ"ウダ"キクツシヨ | CUDHION | |
| 25 | 048040342 | 1 | トメフE4 | STOP RING E4 | |
| 26 | 152283101 | 1 | オサイアシA | WORK CLAMP (A) | |
| 27 | S13399001 | 1 | シメネジ"3.57X12 | SCREW 3.57X12 | |
| 28 | S03677001 | 1 | サ"ガ"ネ | WASHER | |

F. 駆動側送り関係 / Feed guide mechanism / Transportführung /
Mécanisme du guide de l'entraînement / Mecanismo de la guía de alimentación


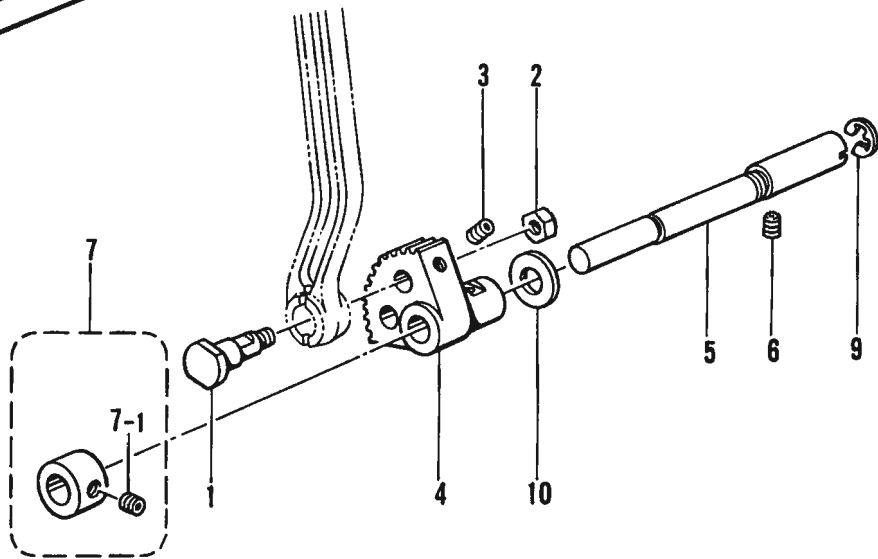
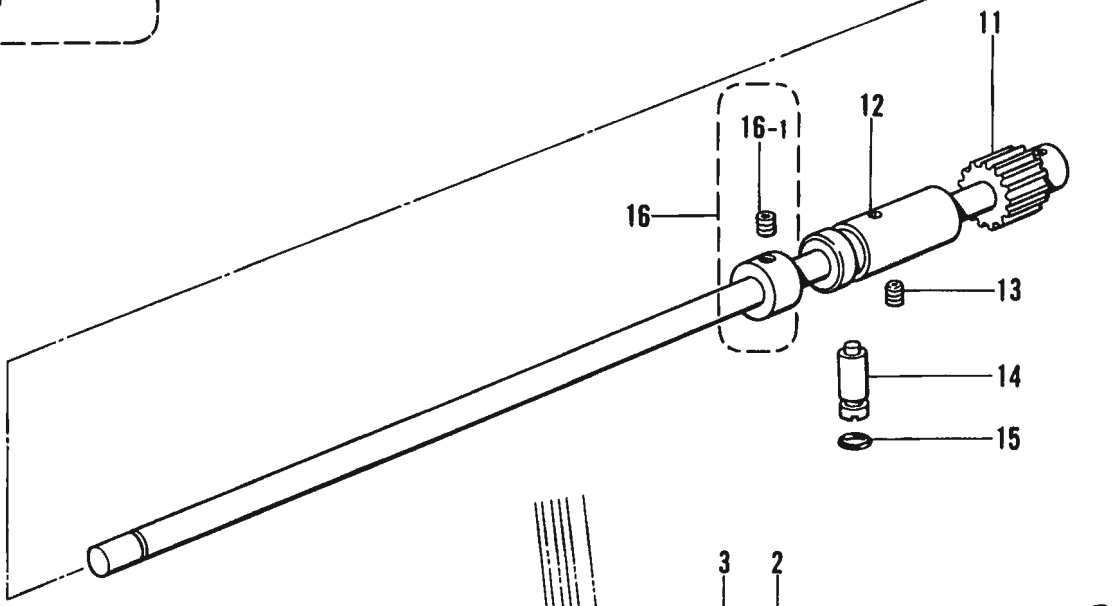
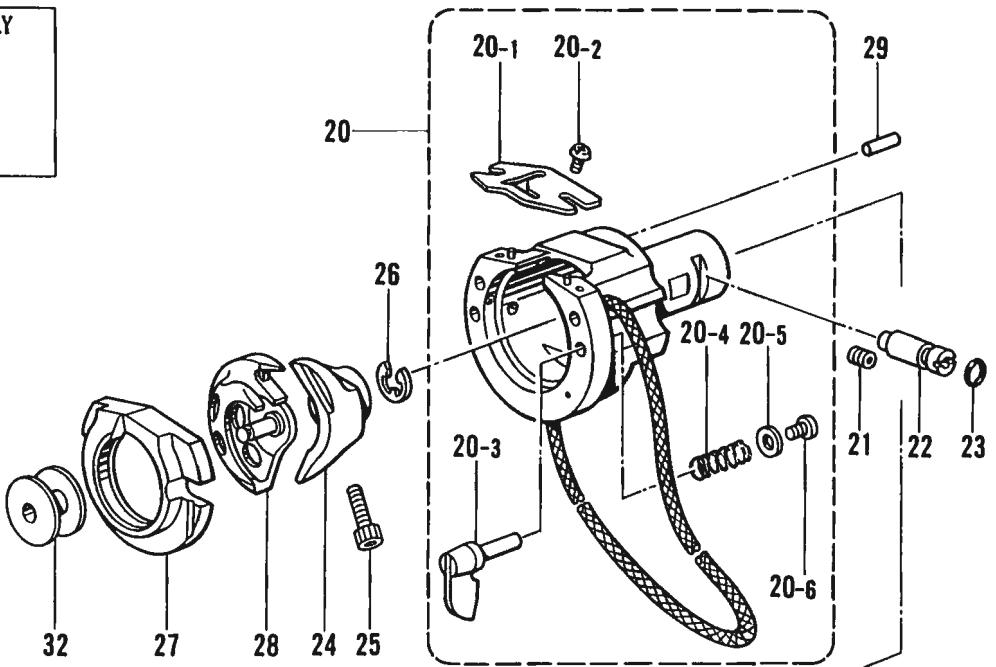
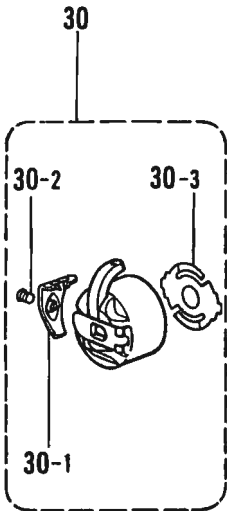


F. 駆動側送り関係 / Feed guide mechanism / Transportführung /
 Mécanisme du guide de l'entraînement / Mecanismo de la guía de alimentación

| REF.NO. | CODE | Q'TY | ヒンメイ | NAME OF PARTS | RMKS |
|--|-----------|------|-----------------|---------------------------|------|
| 1 | S17877101 | 1 | オクリタ"IX | X-FEED BRACKET | |
| 2 | 018681022 | 2 | アナボ"ルト4.37X10 | BOLT 4.37X10 | |
| 3 | 102571003 | 2 | ナツト4.37 | NUT 4.37 | |
| 4 | S17878001 | 1 | XオクリアンナイF | X-FEED GUIDE (F) | |
| 5 | 018502222 | 3 | アナボ"ルト5X22 | BOLT 5X22 | |
| 6 | 021500102 | 3 | ナツト1シユ5 | NUT 5 | |
| 7 | S17879001 | 1 | XオクリアンナイR | X-FEED GUIDE (R) | |
| 8 | 018681022 | 8 | アナボ"ルト4.37X10 | BOLT 4.37X10 | |
| 9 | S17880001 | 2 | メストツハ" | X-STOPPER | |
| 10 | 153208002 | 4 | シメネジ"4.37 | SCREW 4.37 | |
| 12 | S10081001 | 1 | クト"ウキ"ヤ | DRIVING GEAR | |
| 13 | 014760622 | 2 | アナトメネジ"5.95 | SET SCREW 5.95 | |
| 14 | S17883000 | 1 | Xフ"ーリタ"イル | X-PULLEY BASE (L) | |
| 15 | S10082001 | 1 | アイト"ルキ"ヤ | IDLE GEAR | |
| 16 | 014760622 | 2 | アナトメネジ"5.95 | SET SCREW 5.95 | |
| 17 | S17884101 | 1 | Xフ"ーリシ"クL | X-PULLEY SHAFT (L) | |
| 18 | S17885101 | 1 | タイミンク"フ"ーリA | TIMING PULLEY (A) | |
| 19 | 014770622 | 2 | アナトメネジ"6.35クホ"ミ | SET SCREW 6.35 | |
| 20 | 048160242 | 2 | トメフアナヨウC16 | STOP PING C16 | |
| 21 | 530138001 | 2 | マイクロハ"アリンク"8 | MICRO BEARING 8 | |
| 22 | 048060342 | 1 | トメフE6 | STOP RING E6 | |
| 23 | 018501622 | 4 | アナボ"ルト5X16 | BOLT 5X16 | |
| 24 | S17886000 | 1 | Xフ"ーリタ"イル | X-PULLEY BASE (R) | |
| 25 | S17887001 | 1 | Xフ"ーリシ"クR | X-PULLEY SHAFT (R) | |
| 26 | S17888001 | 1 | タイミンク"フ"ーリB | TIMING PULLEY (B) | |
| 27 | 014710522 | 2 | アナトメネジ"4.76クホ"ミ | SET SCREW 4.76 | |
| 28 | 048160242 | 2 | トメフアナヨウC16 | STOP PING C16 | |
| 29 | 530138001 | 2 | マイクロハ"アリンク"8 | MICRO BEARING 8 | |
| 30 | 048060342 | 2 | トメフE6 | STOP RING E6 | |
| 31 | 025050232 | 4 | ヒラサ"カ"ネチユウ"5 | PLAIN WASHER 5 | |
| 32 | 018501622 | 4 | アナボ"ルト5X16 | BOLT 5X16 | |
| 33 | S17889000 | 1 | Xタイミンク"ハ"ルト | X-TIMING BELT | |
| 34 | S17890001 | 2 | ハ"ルトホルタ" | BELT HOLDER | |
| 35 | S10078001 | 4 | Tハ"ルトス"ペ"ーサ | TIMING BELT SPACER | |
| 36 | 018680822 | 4 | アナボ"ルト4.37X8 | BOLT 4.37X8 | |
| 37 | S17891101 | 1 | Xケンテント"ク" | X-AXIS HOME POSITION DOG | |
| 38 | 100645003 | 2 | サ"カ"ネ | WASHER | |
| 39 | 062680812 | 2 | ナハ"コ437-40X8 | SCREW 437X8 | |
| 40 | S10137001 | 1 | Xキハ"ントリツケイタ | X-CIRCUIT BOARD SET PLATE | |
| 41 | 100645003 | 2 | サ"カ"ネ | WASHER | |
| 42 | 062680812 | 2 | ナハ"コ437-40X8 | SCREW 437X8 | |
| 43 | S17892001 | 1 | XYオクリタ"イカハ"ーL | XY-FEED BASE COVER (L) | |
| 44 | 153208002 | 4 | シメネジ"4.37 | SCREW 4.37 | |
| 45 | S17893001 | 1 | XYオクリタ"イカハ"ーR | XY-FEED BASE COVER (R) | |
| 46 | 153208002 | 4 | シメネジ"4.37 | SCREW 4.37 | |
| 48 | S10352101 | 2 | オクリイタシメネジ" | FEED PLATE SCREW | |
| 49 | 018502522 | 1 | アナボ"ルト5X25 | BOLT 5X25 | |
| 50 | S10091001 | 4 | ハリイタホジ"ヨイタササエ | NEEDLE SUB PLATE SUPPORT | |
| 51 | 062680812 | 4 | ナハ"コ437-40X8 | SCREW 437X8 | |
| 54 | S29238100 | 2 | Xリテ"ーナクミ | X-RETAINER ASSEMBLY | |
| <エア-1タイ オサエヨウ /FOR AIR PRESSER> | | | | | |
| 47 | S24666001 | 1 | オクリイタC | FEED PLATE (C) | |
| <エア-2タイ オサエヨウ /FOR AIR SEPARATION PRESSER> | | | | | |
| 47 | S24665001 | 1 | オクリイタA | FEED PLATE (A) | |

G. 下軸関係 / Lower shaft mechanism / Untere Welle /
 Mécanisme de l'arbre inférieur / Mecanismo del eje inferior

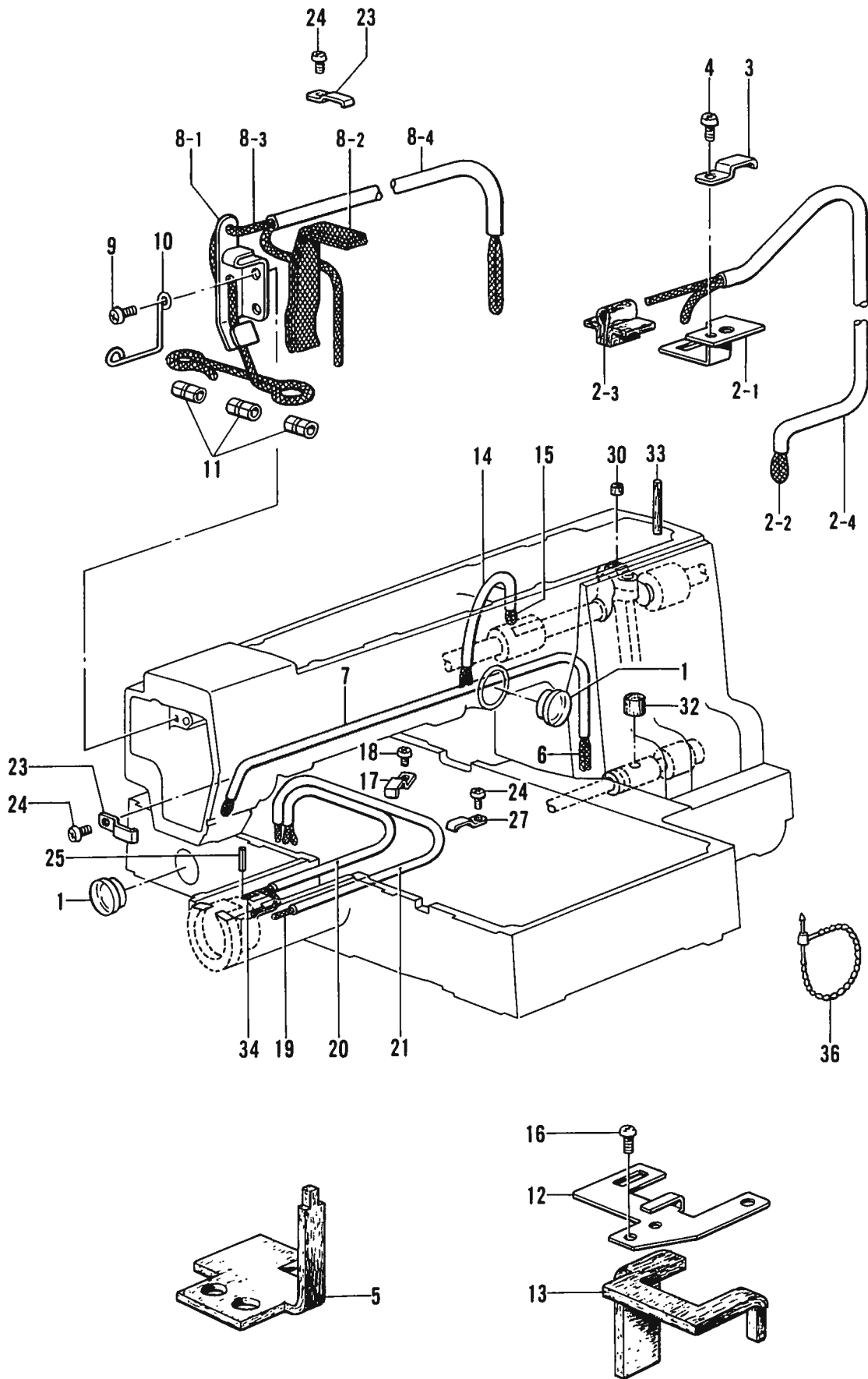
補給用 / FOR SUPPLY
 31

G. 下軸関係/Lower shaft mechanism/Untere Welle/
Mécanisme de l'arbre inférieur/Mecanismo del eje inferior

| REF.NO. | CODE | Q'TY | ヒンメイ | NAME OF PARTS | RMKS |
|---------------------------|-----------|------|-----------------|-----------------------------|------|
| 1 | 141786001 | 1 | クランクロッド"タ"ンネジ" | CRANK ROD STUD SCREW | |
| 2 | 104689002 | 1 | ナット7.14 | NUT 7.14 | |
| 3 | 014680622 | 1 | アナトメネジ"4.37クホ"ミ | SET SCREW 4.37 | |
| 4 | S10145001 | 1 | ヨウト"ウキ"ヤ | ROCK GEAR | |
| 5 | S11314001 | 1 | ヨウト"ウキ"ヤシ"ク | ROCK GEAR SHAFT | |
| 6 | 014760622 | 1 | アナトメネジ"5.95 | SET SCREW 5.95 | |
| 7 | S21774001 | 1 | セツトカラークミ | SET COLLAR ASSY | |
| 7-1 | 123006001 | 2 | トメネジ"6.35クホ"ミ | SET SCREW 6.35 | |
| 9 | 048080342 | 1 | トメフE8 | STOP RING E8 | |
| 10 | 110494001 | 1 | サ"カ"ネ | WASHER | |
| 11 | S17896001 | 1 | シタジ"ククミ | LOWER SHAFT ASSY | |
| 12 | S10149101 | 1 | シタジ"クメタル | LOWER SHAFT BUSH | |
| 13 | 014760622 | 1 | アナトメネジ"5.95 | SET SCREW 5.95 | |
| 14 | 152678001 | 1 | カマチヨウセツジ"ク | SHUTTLE HOOK ADJUST STUD | |
| 15 | 081003670 | 1 | Oリング"PW3 | O RING PW3 | |
| 16 | S03704001 | 1 | セツトカラークミ | SET COLLAR ASSY | |
| 16-1 | 014770622 | 2 | アナトメネジ"6.35クホ"ミ | SET SCREW 6.35 | |
| 20 | S18100101 | 1 | オオカマタイクミ | SHUTTLE RACE BASE ASSY | |
| 20-1 | S02429001 | 1 | カマイトアンナイ | SHUTTLE RACE THREAD GUIDE | |
| 20-2 | 062660412 | 2 | ナヘ"コ318-40X4 | SCREW 318X4 | |
| 20-3 | 152683001 | 2 | オオカマトリツケツメ | LARGE SHUTTLE HOOK SET CLAW | |
| 20-4 | 152684101 | 2 | オオカマトリツケハ"ネ | SPRING | |
| 20-5 | 402887001 | 2 | サ"カ"ネ3.2 | WASHER 3.2 | |
| 20-6 | 062660712 | 2 | ナヘ"コ318-40X7 | SCREW 318X7 | |
| 21 | 014760622 | 1 | アナトメネジ"5.95 | SET SCREW 5.95 | |
| 22 | 152678001 | 1 | カマチヨウセツジ"ク | SHUTTLE HOOK ADJUST STUD | |
| 23 | 081003670 | 1 | Oリング"PW3 | O RING PW3 | |
| 24 | 152681201 | 1 | ト"ライハ"ー | DRIVER | |
| 25 | 018501422 | 1 | アナボ"ルト5X14 | BOLT 5X14 | |
| 26 | 048080342 | 1 | トメフE8 | STOP RING E8 | |
| 27 | 152686001 | 1 | オオカマB | LARGE SHUTTLE HOOK (B) | |
| 28 | S15663001 | 1 | ナカカマLB | INNER ROTARY HOOK (LB) | |
| 29 | 141808001 | 1 | オオカマアンナイヒ"ン | PIN | |
| 30 | S15902101 | 1 | ボ"ビ"ンケースクミLA | BOBBIN CASE ASSY (LA) | |
| 30-1 | S16074001 | 1 | ケースチヨウシハ"ネA | SPRING (A) | |
| 30-2 | S16492001 | 1 | ボ"ビ"ンケースハ"ネネジ" | SCREW | |
| 30-3 | S15667001 | 1 | クウテンボ"ウシハ"ネ | BOBBIN TENSION SPRING | |
| 32 | S15665001 | 1 | ボ"ビ"ンLA | BOBBIN (LA) | |
| <オプションパーツ /OPTION PARTS > | | | | | |
| 27 | 152682001 | 1 | オオカマA | LARGE SHUTTLE HOOK (A) | |
| 28 | S15662001 | 1 | ナカカマLA | INNER ROTARY HOOK (LA) | |
| 30 | S15903101 | 1 | ボ"ビ"ンケースLB | BOBBIN CASE (LB) | |
| 30-1 | S16075001 | 1 | ケースチヨウシハ"ネB | SPRING (B) | |
| 30-2 | S16492001 | 1 | ボ"ビ"ンケースハ"ネネジ" | SCREW | |
| 30-3 | S15667001 | 1 | クウテンボ"ウシハ"ネ | BOBBIN TENSION SPRING | |
| 32 | S15666001 | 1 | ボ"ビ"ンLB | BOBBIN (LB) | |
| <ホキユウヨウ /FOR SUPPLY> | | | | | |
| 31 | S15667001 | 1 | クウテンボ"ウシハ"ネ | BOBBIN TENSION SPRING | |

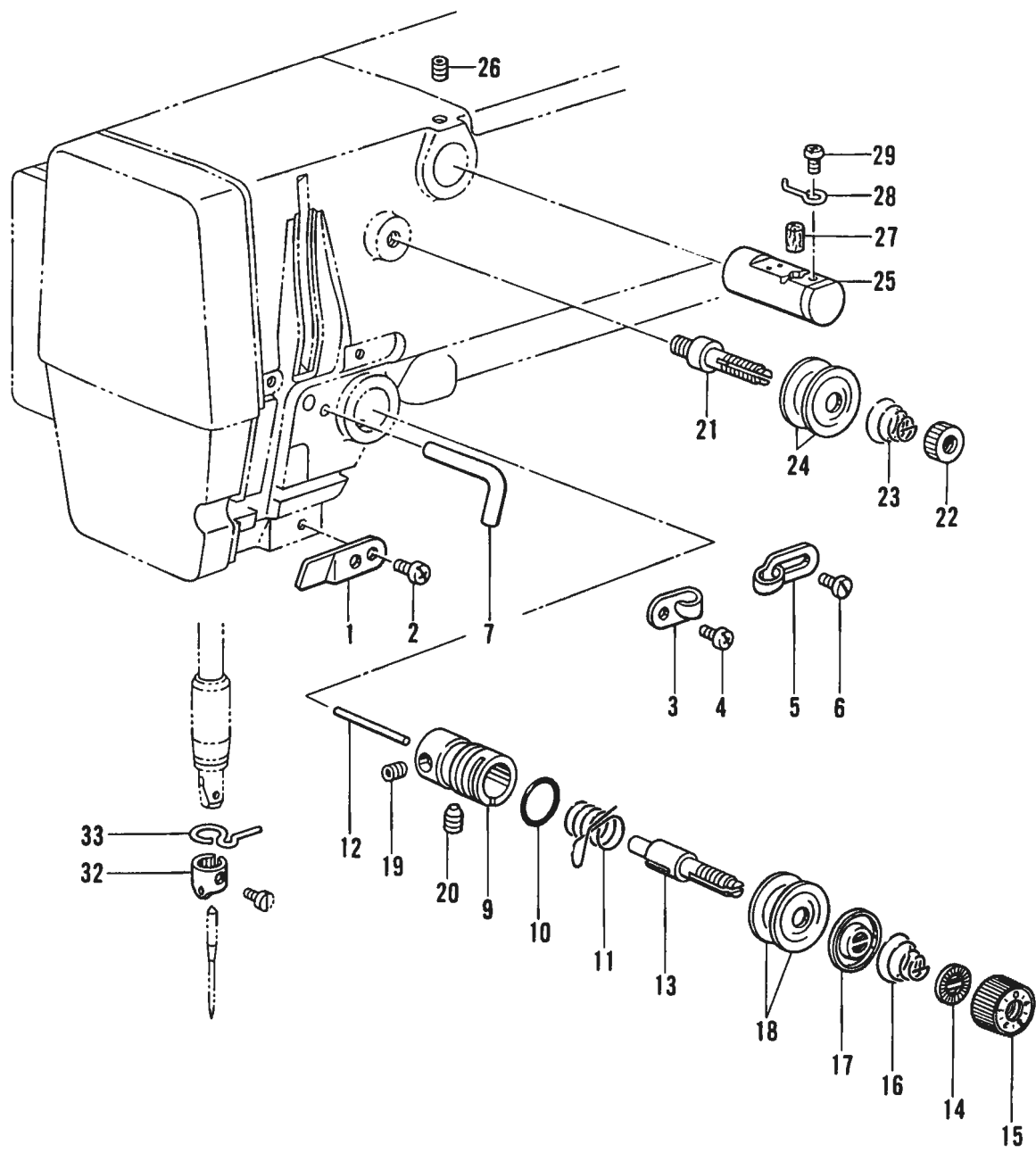
H. 給油潤滑關係 / Lubrication / Schmierung /
Lubrification / Lubricación



H. 給油潤滑関係/Lubrication/Schmierung/
Lubrication/Lubricación

| REF.NO. | CODE | Q'TY | ヒンメイ | NAME OF PARTS | RMKS |
|---------|-----------|------|------------------|--------------------------|------|
| 1 | 152948001 | 2 | オイルホ"ツトマト" | OIL GAUGE WINDOW | |
| 2-1 | S10364001 | 1 | ウフジ"クキユウユササエ | WICK SUPPORT | |
| 2-2 | S17901000 | 1 | クミヒモ(L=600) | WICK (L=600) | |
| 2-3 | S10478000 | 1 | ロツト"キユウユフエルト | FELT | |
| 2-4 | S17902000 | 1 | ヒ"ニルチューブ"(L=180) | OIL TUBE (L=180) | |
| 3 | 142268001 | 1 | コード"オサエL | CORD HOLDER (L) | |
| 4 | 062670612 | 1 | ナヘ"コ357-40X6 | SCREW 357X6 | |
| 5 | S10155000 | 1 | スイアケ"フエルト | FELT | |
| 6 | S10156000 | 1 | クミヒモ4X4(L=1000) | WICK 4X4 (L=1000) | |
| 7 | S17903000 | 1 | ヒ"ニルチューブ"(L=530) | OIL TUBE (L=530) | |
| 8-1 | S21527001 | 1 | デンヒ"ンキユウユササエ | WICK SUPPORT | |
| 8-2 | 152955001 | 1 | ヒラクミヒモ(L=210) | FLAT WICK (L=210) | |
| 8-3 | S17905000 | 1 | クミヒモ4X4(L=370) | WICK 4X4 (L=370) | |
| 8-4 | S17906000 | 1 | ヒ"ニルチューブ"(L=320) | OIL TUBE (L=320) | |
| 9 | 062680612 | 1 | ナヘ"コ4.37-40X6 | SCREW 437X6 | |
| 10 | S10162001 | 1 | ハリホ"ウヒモササエ | WICK SUPPORT | |
| 11 | 104567001 | 3 | クミヒモササエ | WICK SUPPORT | |
| 12 | S17907001 | 1 | シタジ"クキユウユササエ | LOWER SHAFT WICK SUPPORT | |
| 13 | S17908000 | 1 | シタジ"クキユウユフエルト | LOWER SHAFT WICK FELT | |
| 14 | S17910000 | 1 | ヒ"ニルチューブ"(L=130) | OIL TUBE (L=130) | |
| 15 | S17911000 | 1 | クミヒモ4X4(L=360) | WICK 4X4 (L=360) | |
| 16 | 062680812 | 2 | ナヘ"コ437-40X8 | SCREW 437X8 | |
| 17 | 117150001 | 1 | コード"ササエカネ | CORD SUPPORT | |
| 18 | 062670612 | 1 | ナヘ"コ357-40X6 | SCREW 357X6 | |
| 19 | S10167000 | 1 | クミヒモ4X4(L=200) | WICK 4X4 (L=200) | |
| 20 | S17906000 | 1 | ヒ"ニルチューブ"(L=320) | OIL TUBE (L=320) | |
| 21 | S17913000 | 1 | ヒ"ニルチューブ"(L=320) | OIL TUBE (L=320) | |
| 23 | 142268001 | 2 | コード"オサエL | CORD HOLDER (L) | |
| 24 | 062670612 | 3 | ナヘ"コ357-40X6 | SCREW 357X6 | |
| 25 | 047251640 | 1 | スプリング"ヒンAW2.5 | SPRING PIN AW2.5 | |
| 27 | 142268001 | 1 | コード"オサエL | CORD HOLDER (L) | |
| 30 | 107149001 | 1 | フエルト | FELT | |
| 32 | 113006001 | 1 | フエルト | FELT | |
| 33 | 106436001 | 1 | フエルト | FELT | |
| 34 | S17905000 | 1 | クミヒモ4X4(L=370) | WICK 4X4 (L=370) | |
| 36 | 340400001 | 1 | ユニタイバンド" | BEAD BAND | |

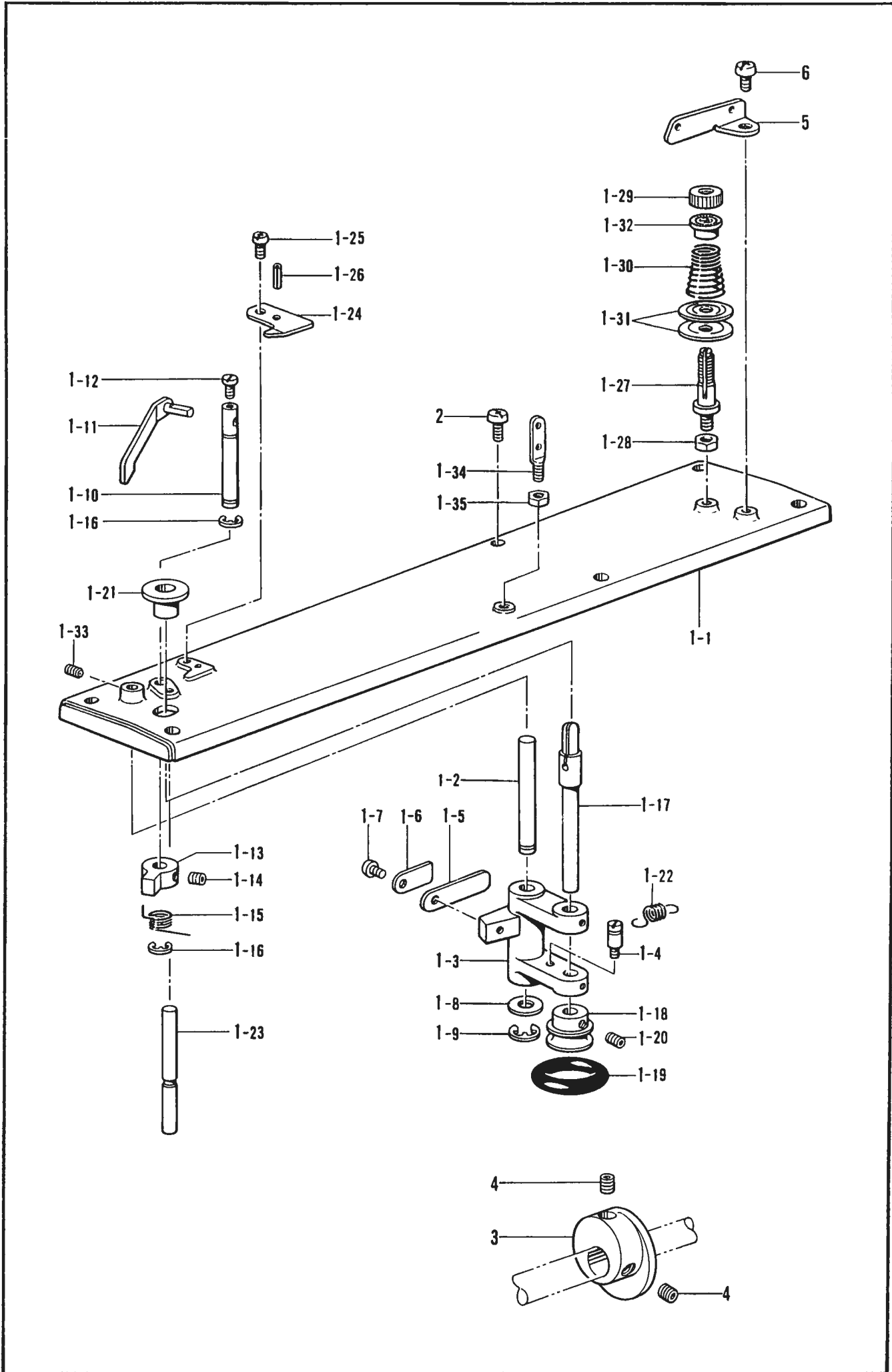
J. 糸通シ関係 / Threading mechanism / Fadenführungs-vorrichtung /
Mécanisme de l'enfilage / Mecanismo del enhebrado



J. 糸通シ関係/Threading mechanism/Fadenführungsvorrichtung/
Mécanisme de l'enfilage/Mecanismo del enhebrado

| REF NO. | CODE | Q'TY | ヒンメイ | NAME OF PARTS | RMKS |
|---|-----------|------|-----------------|----------------------------------|------|
| 1 | 152869001 | 1 | アームイトミチ | ARM THREAD GUIDE | |
| 2 | 062710712 | 1 | ナヘ"コ476-32X7 | SCREW 476X7 | |
| 3 | 152870001 | 1 | アームイトカケ | ARM THREAD GUIDE | |
| 4 | 062670612 | 1 | ナヘ"コ357-40X6 | SCREW 357X6 | |
| 5 | 113316001 | 1 | アームイトアンナイ | ARM THREAD GUIDE | |
| 6 | 112751003 | 1 | シメネシ"3.57 | SCREW 3.57 | |
| 7 | 159224001 | 1 | アームイトカケ | ARM THREAD GUIDE | |
| 9 | 152872001 | 1 | イトチヨウシタイ | TENSION BRACKET | |
| 10 | 114294001 | 1 | Oリング" | O RING | |
| 12 | 150551000 | 1 | イトユルメピン | PIN | |
| 13 | 116922001 | 1 | イトチヨウシホ"ウ | TENSION STUD | |
| 14 | S12441001 | 1 | チヨウシハ"ネウエサ"カ"ネ | WASHER | |
| 15 | S11182009 | 1 | イトチヨウシナツクミ | THREAD TENSION NUT ASSY | |
| 17 | 159805001 | 1 | イトチヨウシサラオウエ | TENSION DISC PRESSER | |
| 18 | 145446001 | 2 | イトチヨウシサラ | TENSION DISC | |
| 19 | 100402004 | 1 | トメネシ"3.57 | SET SCREW 3.57 | |
| 20 | S10469001 | 1 | アナトメネシ"5.95 | SET SCREW 5.95 | |
| 21 | 115186001 | 1 | シユイトチヨウシホ"ウ | MAIN THREAD TENSION STUD | |
| 22 | 100136001 | 1 | イトチヨウシナツ | TENSION NUT | |
| 23 | 115188001 | 1 | シユイトチヨウシハ"ネ | TENSION SPRING | |
| 24 | 145446001 | 2 | イトチヨウシサラ | TENSION DISC | |
| 25 | 152881001 | 1 | エキレイタイクミ | NEEDLE COOLER ASSY | |
| 26 | 013760612 | 1 | トメネシ"5.95クホ"ミ | SET SCREW 5.95 | |
| 27 | 152883000 | 1 | フェルト8X15.5 | FELT 8X15.5 | |
| 28 | 152884001 | 1 | エキレイイトカケ | NEEDLE COOLER THREAD GUIDE | |
| 29 | 062670412 | 1 | ナヘ"コ357-40X4 | SCREW 357X4 | |
| 32 | S02438001 | 1 | ハリホ"ウイトアンナイA | NEEDLE BAR THREAD GUIDE (A) | |
| 33 | 152891001 | 1 | ハリホ"ウメタルDイトアンナイ | NEEDLE BAR BUSH (D) THREAD GUIDE | |
| <チュウアツモノヨウ /FOR MEDIUM THICK MATERIALS> | | | | | |
| 11 | 145519001 | 1 | イトトリハ"ネ | SPRING | |
| 16 | 104525001 | 1 | イトチヨウシハ"ネ | TENSION SPRING | |
| <アツモノヨウ /FOR THICK MATERIALS> | | | | | |
| 11 | 144588001 | 1 | イトトリハ"ネB | SPRING (B) | |
| 16 | 107606001 | 1 | イトチヨウシハ"ネ | TENSION SPRING | |

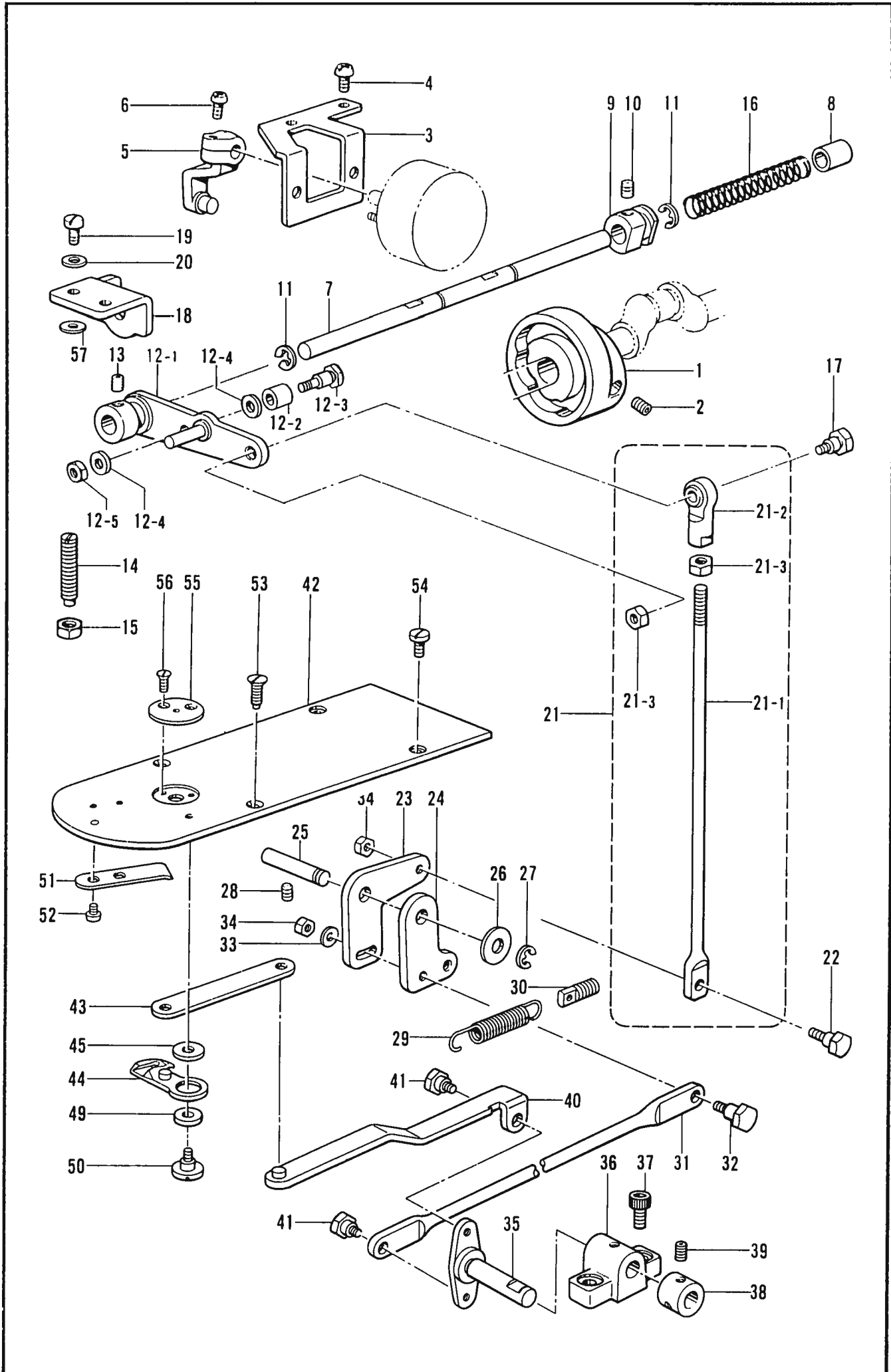
K. 糸巻キ関係/Bobbin winder mechanism/Spuler/
 Mécanisme du bobineur/Mecanismo del devanador de la canilla



K. 糸巻キ関係/Bobbin winder mechanism/Spuler/
Mécánisme du bobineur/Mecanismo del devanador de la canilla

| REF.NO. | CODE | Q'TY | ヒンメイ | NAME OF PARTS | RMKS |
|---------|-----------|------|---------------|---------------------------|------|
| 1-1 | S17916001 | 1 | ウツフタ | TOP COVER | |
| 1-2 | S10172001 | 1 | イトマキレバーシク | BOBBIN WINDER LEVER SHAFT | |
| 1-3 | 152984001 | 1 | イトマキレバー | BOBBIN WINDER LEVER | |
| 1-4 | 141550001 | 1 | テイシレバーハネカケ | SPRING HOOK | |
| 1-5 | 152936001 | 1 | イタハネ | PLATE SPRING | |
| 1-6 | 152937001 | 1 | サカネ | WASHER | |
| 1-7 | 062670612 | 1 | ナヘコ357-40X6 | SCREW 357X6 | |
| 1-8 | 159486001 | 1 | サカネ | WASHER | |
| 1-9 | 048050342 | 1 | トメワE5 | STOP RING E5 | |
| 1-10 | 152940001 | 1 | イトマキツメシク | BOBBIN WINDER CLAW STUD | |
| 1-11 | S10173001 | 1 | ボヒンオサエ | BOBBIN PRESSER | |
| 1-12 | S01998001 | 1 | アタメネシ3.57 | SET SCREW 3.57 | |
| 1-13 | 142566001 | 1 | イトマキツメ | BOBBIN WINDER CLAW | |
| 1-14 | 014680422 | 2 | アタメネシ4.37クホミ | SET SCREW 4.37 | |
| 1-15 | S10438001 | 1 | イトマキツメネシリハネ | TWIST SPRING | |
| 1-16 | 048050342 | 2 | トメワE5 | STOP RING E5 | |
| 1-17 | 152933001 | 1 | イトマキシク | BOBBIN WINDER SHAFT | |
| 1-18 | 154528001 | 1 | イトマキクルマ | BOBBIN WINDER WHEEL | |
| 1-19 | 120448001 | 1 | ゴムワ | RUBBER RING | |
| 1-20 | 014680422 | 2 | アタメネシ4.37クホミ | SET SCREW 4.37 | |
| 1-21 | S10174000 | 1 | ホコリヨケイタ | DUST GUARD PLATE | |
| 1-22 | S10268001 | 1 | イトマキウデハネ | SPRING | |
| 1-23 | S10175001 | 1 | ストツハシク | STOPPER SHAFT | |
| 1-24 | 157968001 | 1 | メス | KNIFE | |
| 1-25 | 062680712 | 1 | ナヘコ437-40X7 | SCREW 437X7 | |
| 1-26 | 047201042 | 1 | スプリングヒンAW2 | SPRING PIN AW2 | |
| 1-27 | 159574101 | 1 | イトチヨウシホウ | TENSION STUD | |
| 1-28 | 021680202 | 1 | ナツト2シユ4.37 | NUT 4.37 | |
| 1-29 | 100136001 | 1 | イトチヨウシナツト | TENSION NUT | |
| 1-30 | 144110001 | 1 | シタルーハイトチヨウシハネ | TENSION SPRING | |
| 1-31 | 145446001 | 2 | イトチヨウシサラ | TENSION DISC | |
| 1-32 | 144105000 | 1 | チヨウシハネウエサカネ | SPRING WASHER | |
| 1-33 | 148294001 | 1 | アタメネシ3.57クホミ | SET SCREW 3.57 | |
| 1-34 | 141590001 | 1 | イトオシホウ | THREADING BAR (U) | |
| 1-35 | 150553003 | 1 | ナツト5.95 | NUT 5.95 | |
| 2 | 062711212 | 6 | ナヘコ476-32X12 | SCREW 476X12 | |
| 3 | S18520100 | 1 | イトマキプーリ | BOBBIN WINDER PULLEY | |
| 4 | 014760622 | 2 | アタメネシ5.95 | SET SCREW 5.95 | |
| 5 | 115183101 | 1 | イトカケ | THREAD GUIDE | |
| 6 | 062711012 | 1 | ナヘコ476-32X10 | SCREW 476X10 | |

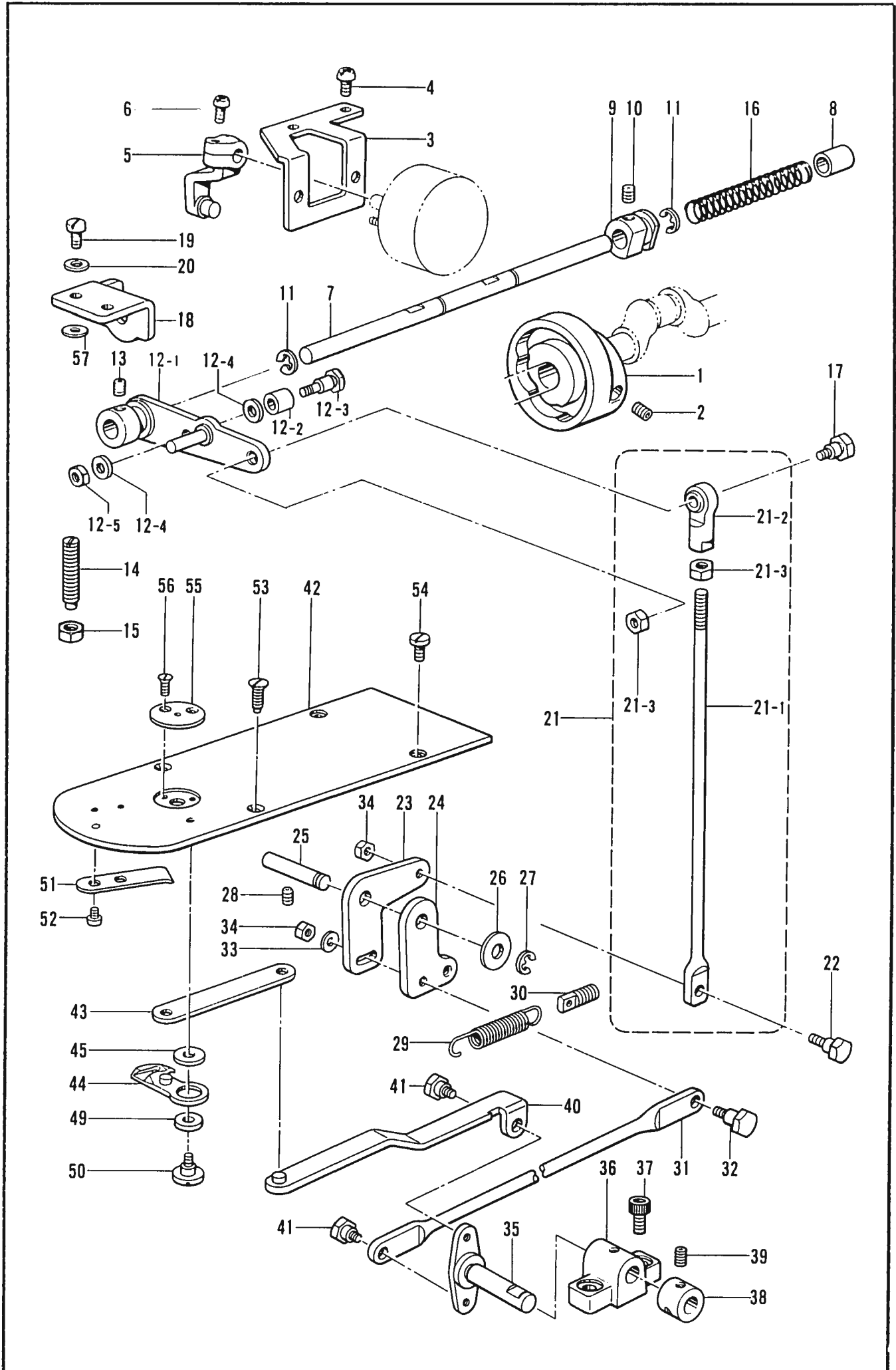
L. 糸切り関係 / Thread trimmer mechanism / Fadenabschneidevorrichtung /
Mécánisme de coupe-fil / Mecanismo de la cortadura de hilos



L. 糸切り関係/Thread trimmer mechanism/Fadenabschneidevorrichtung/
Mécánisme de coupe-fil/Mecanismo de la cortadura de hilos

| REF NO | CODE | Q'TY | ヒンメイ | NAME OF PARTS | RMKS |
|--------|-----------|------|-----------------|--|------|
| 1 | S18653001 | 1 | イトキリカム | THREAD TRIMMER CAM | |
| 2 | 014770622 | 2 | アナトメネシ"6.35クホ"ミ | SET SCREW 6.35 | |
| 3 | S10178001 | 1 | ソレノイト"トリツクイタ | SOLENOID SET PLATE | |
| 4 | 062681012 | 2 | ナヘ"コ437-40X10 | SCREW 437X10 | |
| 5 | S10179001 | 1 | ソレノイト"レハ"ークミ | SOLENOID LEVER ASSY | |
| 6 | 062671012 | 1 | ナヘ"コ357-40X10 | SCREW 357X10 | |
| 7 | S17918101 | 1 | クト"ウレハ"ーアンナイシ"ク | DRIVING LEVER GUIDE SHAFT | |
| 8 | 231071001 | 1 | メタル8X15 | BUSH 8X15 | |
| 9 | S18919001 | 1 | クト"ウジ"クカラー | DRIVING LEVER COLLAR | |
| 10 | 014760622 | 2 | アナトメネシ"5.95 | SET SCREW 5.95 | |
| 11 | 048070342 | 2 | トメワE7 | STOP RING E7 | |
| 12 | S30116001 | 1 | イトキリクト"ウレハ"ソウクミ | THREAD TRIMMER DRIVING LEVER SET | |
| 12-1 | S30115001 | 1 | イトキリクト"ウレハ"ークミ | THREAD TRIMMER DRIVING LEVER ASSY | |
| 12-2 | 153597001 | 1 | シタイトサハ"キカラー | LOWER THREAD RETAINER COLLAR | |
| 12-3 | S30033001 | 1 | タ"ンネシ"3.57 | STUD SCREW 3.57 | |
| 12-4 | 148813001 | 2 | サ"ガ"ネ | WASHER | |
| 12-5 | 106129002 | 1 | ナツ"ト3.57 | NUT 3.57 | |
| 13 | 014770622 | 1 | アナトメネシ"6.35クホ"ミ | SET SCREW 6.35 | |
| 14 | 159905001 | 1 | トメヌイ"チヨウセツネシ" | ADJUST SCREW | |
| 15 | 106147002 | 1 | ナツ"ト7.94 | NUT 7.94 | |
| 16 | S10189001 | 1 | クト"ウジ"クモト"シハ"ネ | SPRING | |
| 17 | S02354001 | 1 | タマツキ"テタ"ンネシ"B | STUD SCREW (B) | |
| 18 | S17922001 | 1 | クト"ウレハ"ーストツハ" | DRIVING LEVER STOPPER | |
| 19 | 107093002 | 2 | シメネシ"4.37 | SCREW 4.37 | |
| 20 | 025680232 | 2 | ヒラサ"ガ"ネチユウ4.37 | PLAIN WASHER 4.37 | |
| 21 | S10267001 | 1 | イトキリロツ"ト"スクミ | THREAD TRIMMER ROD (S) ASSY | |
| 21-1 | S10191001 | 1 | イトキリロツ"ト"S | THREAD TRIMMER ROD (S) | |
| 21-2 | 141492001 | 1 | タマツキ"テクミ | JOINT ASSY | |
| 21-3 | 106588003 | 2 | ナツ"ト5.95 | NUT 5.95 | |
| 22 | S10192001 | 1 | タ"ンネシ"4.37 | STUD SCREW 4.37 | |
| 23 | S10193001 | 1 | イトキリレハ"ーD | THREAD TRIMMER LEVER (D) | |
| 24 | S10194001 | 1 | イトキリレハ"ーU | THREAD TRIMMER LEVER (U) | |
| 25 | S10195001 | 1 | イトキリレハ"ージ"ク | LEVER SHAFT | |
| 26 | 110367001 | 1 | サ"ガ"ネ | WASHER | |
| 27 | 048060342 | 1 | トメワE6 | STOP RING E6 | |
| 28 | 014760622 | 1 | アナトメネシ"5.95 | SET SCREW 5.95 | |
| 29 | S10196101 | 1 | イトキリレハ"ーヒキハ"ネ | SPRING | |
| 30 | 110146001 | 1 | チヨウセツキハ"ネカケS | SPRING HOOK (S) | |
| 31 | S17923001 | 1 | イトキリロツ"ト"L | THREAD TRIMMER ROD (L) | |
| 32 | S10192001 | 1 | タ"ンネシ"4.37 | STUD SCREW 4.37 | |
| 33 | 025680232 | 1 | ヒラサ"ガ"ネチユウ4.37 | PLAIN WASHER 4.37 | |
| 34 | 021680202 | 2 | ナツ"ト2シユ4.37 | NUT 4.37 | |
| 35 | S17924001 | 1 | レンカンレハ"ー | CONNECTING LEVER | |
| 36 | S17925000 | 1 | レンカンレハ"ーササエ | CONNECTING LEVER SUPPORT | |
| 37 | 018501222 | 2 | アナホ"ルト5X12 | BOLT 5X12 | |
| 38 | 104521001 | 1 | セツトカラー | SET COLLAR | |
| 39 | 014770622 | 2 | アナトメネシ"6.35クホ"ミ | SET SCREW 6.35 | |
| 40 | S17926001 | 1 | イトキリレンカン"レクミ | THREAD TRIMMER CONNECTING ROD (L) ASSY | |
| 41 | S18055001 | 2 | タ"ンネシ"4.37 | STUD SCREW 4.37 | |
| 42 | S17929001 | 1 | ハリイタ | NEEDLE PLATE | |
| 43 | S10204101 | 1 | イトキリレンカン | THREAD TRIMMER CONNECTING ROD | |
| 44 | S10205001 | 1 | イト"ウハクミ | MOVABLE KNIFE ASSY | |
| 45 | S10208001 | 1 | イト"ウハカンザ"ト=0.4 | WASHER T=0.4 | |
| 45 | S10208002 | 1 | イト"ウハカンザ"ト=0.5 | WASHER T=0.5 | |
| 45 | S10208003 | 1 | イト"ウハカンザ"ト=0.6 | WASHER T=0.6 | |
| 49 | S00705001 | 1 | イト"ウハカラー | MOVABLE COLLAR | |
| 50 | S10209101 | 1 | シメネシ"4.37 | SCREW 4.37 | |
| 51 | S10210101 | 1 | コテイハ | FIXED KNIFE | |
| 52 | 111140002 | 2 | シメネシ"2.38 | SCREW 2.38 | |
| 53 | 158384001 | 2 | サラネシ"4.37 | SCREW 4.37 | |
| 54 | 153208002 | 2 | シメネシ"4.37 | SCREW 4.37 | |
| 55 | S10213001 | 1 | ハリアナイタF | NEEDLE HOLE PLATE (F) | |

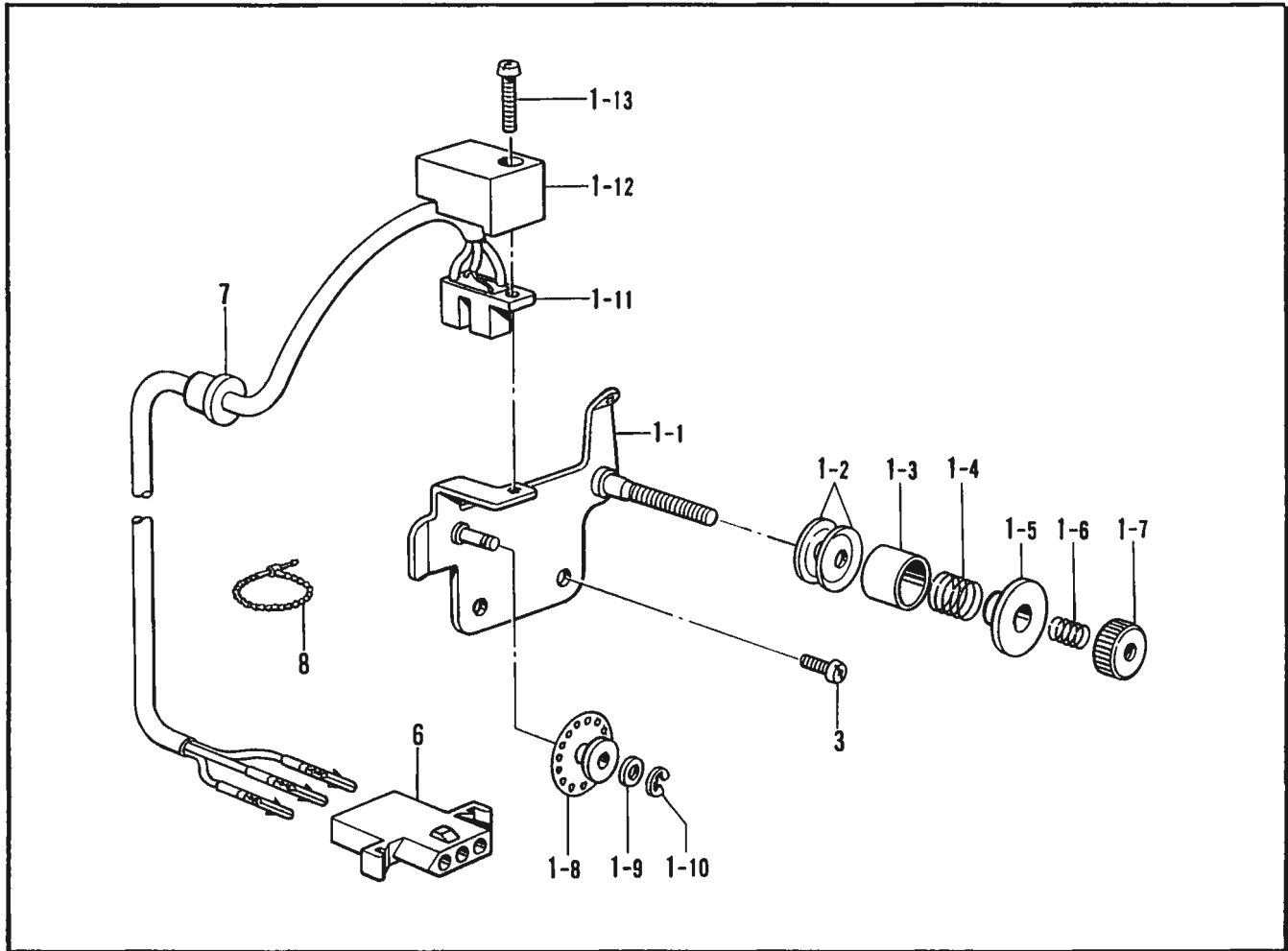
L. 糸切り関係 / Thread trimmer mechanism / Fadenabschneidevorrichtung /
Mécánisme de coupe-fil / Mecanismo de la cortadura de hilos



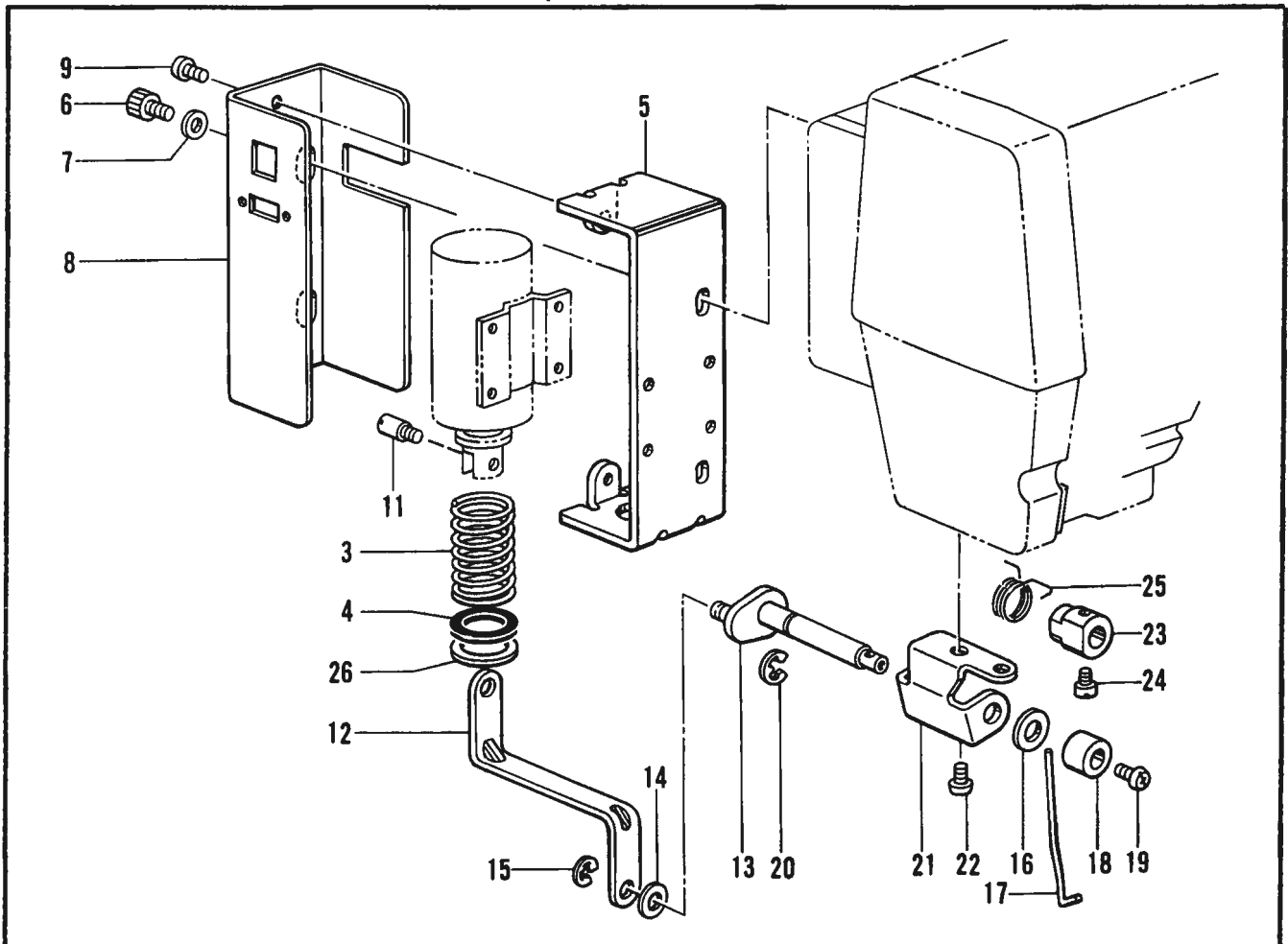
L. 糸切り関係/Thread trimmer mechanism/Fadenabschneidevorrichtung/
 Mécanisme de coupe-fil/Mecanismo de la cortadura de hilos

| REF NO. | CODE | Q'TY | 品名 | NAME OF PARTS | RMKS |
|---------|-----------|------|-----------|---------------|------|
| 56 | 100360003 | 2 | サラネジ"2.38 | SCREW 2.38 | |
| 57 | S10208001 | 2 | イト"ウハカンザ" | WASHER | |

M. 糸切れ感知関係 / Thread breakage detector mechanism / Fadenbruchfühler /
 Mécanisme du détecteur de cassure du fil / Mecanismo del sensor de cortes de hilo



N. 糸払い関係 / Thread wiper mechanism / Fadenwischvorrichtung /
 Mécanisme de tire-fil / Mecanismo del limpiador de hilo



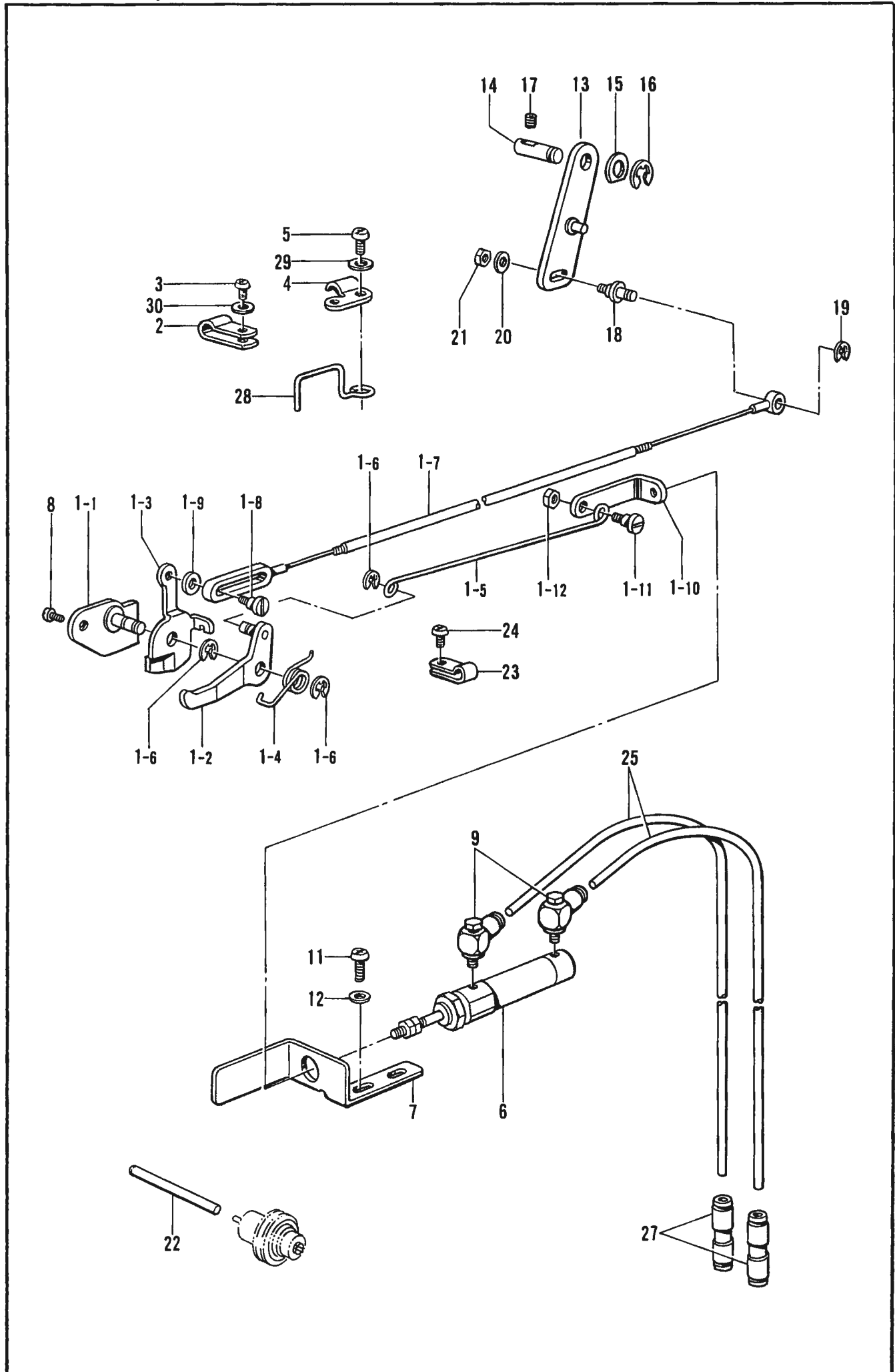
M. 糸切れ感知関係 / Thread breakage detector mechanism / Fadenbruchfühler /
 Mécanisme du détecteur de cassure du fil / Mecanismo del sensor de cortes de hilo

| REF NO. | CODE | Q'TY | ヒンメイ | NAME OF PARTS | RMKS |
|---------|-----------|------|-----------------|---------------------------------------|------|
| 1 | S18031101 | 1 | イトキレカンチクミ | THREAD BREAKAGE PERCEIVER ASSY | |
| 1 1 | S18032001 | 1 | イトキレカンチフ"ラケットクミ | THREAD BREAKAGE DETECTOR BRACKET ASSY | |
| 1-2 | 144504001 | 2 | イトアンナイサラ | THREAD GUIDE DISC | |
| 1 3 | 146206009 | 1 | イトアンナイサラオサエ | THREAD GUIDE DISC PRESSER | |
| 1 4 | 146058001 | 1 | プレテンションハ"ネ | SPRING | |
| 1-5 | 146059001 | 1 | プレテンションナツト | PRE-TENSION NUT | |
| 1-6 | 146060000 | 1 | ナツトオシハ"ネ | SPRING | |
| 1-7 | 155510001 | 1 | イトチヨウシナツト | TENSION NUT | |
| 1-8 | 157255100 | 1 | プーリーA | PULLEY (A) | |
| 1 9 | 025030135 | 1 | ヒラサ"カ"ネシヨウ3 | PLAIN WASHER 3 | |
| 1 10 | 048020342 | 1 | トメフE2 | STOP RING E2 | |
| 1-11 | S18036009 | 1 | イトキレケンシユツキクミ | THREAD BREKAGE DETECTOR ASSY | |
| 1-12 | S18037009 | 1 | センサーカハ"ー | SENSOR COVER | |
| 1-13 | 062301616 | 1 | ナヘ"コM3X16 | SCREW M3X16 | |
| 3 | 062670612 | 2 | ナヘ"コ357-40X6 | SCREW 357X6 | |
| 6 | 143500000 | 1 | ナイロンコネクター | NYLON CONNECTOR | |
| 7 | 146080009 | 1 | コード"フ"シユ | CORD BUSH | |
| 8 | 340400001 | 1 | ユニタイハ"ンド" | BEAD BAND | |

N. 糸払い関係 / Thread wiper mechanism / Fadenwischvorrichtung /
 Mécanisme de tire-fil / Mecanismo del limpiador de hilo

| REF.NO. | CODE | Q'TY | ヒンメイ | NAME OF PARTS | RMKS |
|---------|-----------|------|-----------------|-----------------------------|------|
| 3 | S02667001 | 1 | イトハライハ"ネ | SPRING | |
| 4 | S02668000 | 1 | プ"ランシ"ヤ"ゴ"ム | PLUNGER STOPPER | |
| 5 | S10214009 | 1 | ソレノイト"トリツケイタ | SOLENOID SETTING PLATE | |
| 6 | 018681022 | 2 | アナボ"ルト4.37X10 | BOLT 4.37X10 | |
| 7 | 100645003 | 2 | サ"カ"ネ | WASHER | |
| 8 | S10215009 | 1 | ソレノイト"カハ"ー | SOLENOID COVER | |
| 9 | 062680512 | 2 | ナヘ"コ437-40X5 | SCREW 437X5 | |
| 11 | S02680001 | 1 | プ"ランシ"ヤ"ヒ"ン | PLUNGER PIN | |
| 12 | S18096109 | 1 | イトハライレ"ン"カン | THREAD WIPER CONNECTING ROD | |
| 13 | S10217001 | 1 | イトハライクランククミ | THREAD WIPER CRANK ASSY | |
| 14 | 110735001 | 1 | サ"カ"ネ | WASHER | |
| 15 | 048030342 | 1 | トメフE3 | STOP RING E3 | |
| 16 | 025750132 | 1 | ヒラサ"カ"ネシヨウ5.56 | PLAIN WASHER 5.56 | |
| 17 | S10470001 | 1 | ワイハ"ー | THREAD WIPER | |
| 18 | 146288001 | 1 | イトハライジ"ク"カラ"ー | THREAD WIPER STUD COLLAR | |
| 19 | 060680512 | 1 | ハ"イ"ント"437-40X5 | SCREW 437X5 | |
| 20 | 048040342 | 1 | トメフE4 | STOP RING E4 | |
| 21 | S02672002 | 1 | イトハライジ"ク"ウケイタ | THREAD WIPER SUPPORT | |
| 22 | 062680512 | 2 | ナヘ"コ437-40X5 | SCREW 437X5 | |
| 23 | S02677001 | 1 | セツトカラ"ー | SET COLLAR | |
| 24 | 144458001 | 1 | アタマツキトメネジ"3.57 | SET SCREW 3.57 | |
| 25 | S02678001 | 1 | ワイハ"ー"ハ"ネ | SPRING | |
| 26 | S15589000 | 1 | スヘ"ー"サ | SPACER | |

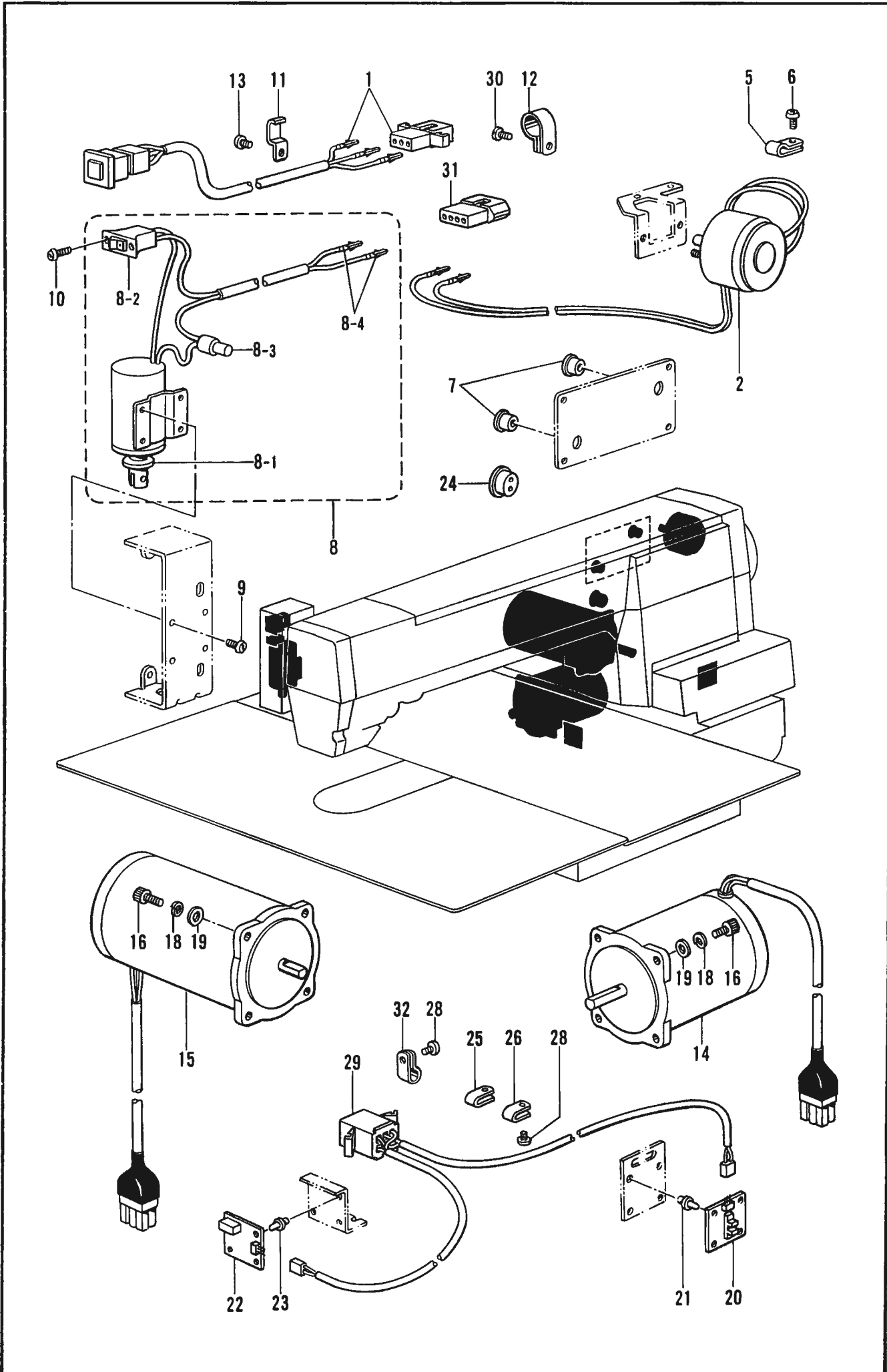
P. 糸締メ関係 / Thread nipper mechanism / Fadenspannvorrichtung /
 Mécanisme de pince-fil / Mecanismo de la mordaza para hilo



P. 糸締メ関係 / Thread nipper mechanism / Fadenspannvorrichtung /
Mécanisme de pince-fil / Mecanismo de la mordaza para hilo

| REF.NO. | CODE | Q'TY | ヒンメイ | NAME OF PARTS | RMKS |
|---------|-----------|------|----------------|------------------------------|------|
| 1 | S17932101 | 1 | イトユルメクミ | TENSION RELEASE ASSY | |
| 1-1 | S17933001 | 1 | イトユルメフ"ラケツト | TENSION RELEASE BRACKET | |
| 1-2 | S17934001 | 1 | オサエアシアケ"レハ"ークミ | WORK CLAMP LIFTER LEVER ASSY | |
| 1-3 | S10228001 | 1 | イトユルメレハ"ー | TENSION RELEASE LEVER | |
| 1-4 | S10229101 | 1 | オサエレハ"ーハ"ネ | SPRING | |
| 1-5 | S17936001 | 1 | オサエアケ"ロツト" | PRESSER BAR LIFTER ROD | |
| 1-6 | 048040342 | 3 | トメフE4 | STOP RING E4 | |
| 1-7 | S17937001 | 1 | オサエアケ"ワイヤクミ | PRESSER BAR WIRE ASSY | |
| 1-8 | 147476001 | 1 | タ"ンネジ"4.37 | STUD SCREW 4.37 | |
| 1-9 | S10667001 | 1 | サ"ガ"ネ | WASHER | |
| 1-10 | S17941001 | 1 | ツキ"テ | JOINT | |
| 1-11 | 107321003 | 1 | タ"ンネジ"4.76 | STUD SCREW 4.76 | |
| 1-12 | 021710102 | 1 | ナツト1シユ4.76 | NUT 4.76 | |
| 2 | S10243000 | 1 | ナイロンクランプ"NK-3N | CORD HOLDER NK-3N | |
| 3 | 062670612 | 1 | ナヘ"コ357-40X6 | SCREW 357X6 | |
| 4 | 153941001 | 1 | ワイヤオサエ | WIRE HOLDER | |
| 5 | 062681012 | 1 | ナヘ"コ437-40X10 | SCREW 437X10 | |
| 6 | S17942000 | 1 | エア"シリンダ" | AIR CYLINDER | |
| 7 | S17943001 | 1 | シリンダ"ーフ"ラケツト | CYLINDER BRACKET | |
| 8 | 062771012 | 1 | ナヘ"コ635-40X10 | SCREW 635X10 | |
| 9 | S18539000 | 2 | エルホ"M5-05 | ELBOW M5-05 | |
| 11 | 062680812 | 2 | ナヘ"コ437-40X8 | SCREW 437X8 | |
| 12 | 025680232 | 2 | ヒラサ"ガ"ネチユウ4.37 | PLAIN WASHER 4.37 | |
| 13 | S17945101 | 1 | オサエロツト"レハ"ークミ | PRESSER ROD LEVER ASSY | |
| 14 | 159264001 | 1 | シタイトキリレハ"ーピン | PIN | |
| 15 | 110367001 | 1 | サ"ガ"ネ | WASHER | |
| 16 | 048060342 | 1 | トメフE6 | STOP RING E6 | |
| 17 | 014760622 | 1 | アナトメネジ"5.95 | SET SCREW 5.95 | |
| 18 | S17949001 | 1 | イトユルメワイヤシ"ク | TENSION RELEASE WIRE SHAFT | |
| 19 | 048040342 | 1 | トメフE4 | STOP RING E4 | |
| 20 | 100645003 | 1 | サ"ガ"ネ | WASHER | |
| 21 | 021680212 | 1 | ナツト2シユ4.37 | NUT 4.37 | |
| 22 | S10239001 | 1 | イトユルメホ"ウ | TENSION RELEASE BAR | |
| 23 | 149547000 | 1 | コード"オサエ | CORD HOLDER (4N) | |
| 24 | 062680812 | 1 | ナヘ"コ437-40X8 | SCREW 437X8 | |
| 25 | S18098000 | 2 | ウレタンチューブ" | URETHANE TUBE (R) | |
| 27 | S04587000 | 2 | ストレートツキ"テ | STRAIGHT JOINT | |
| 28 | S10232001 | 1 | ケーブ"ルササエ | CABLE SUPPORT | |
| 29 | 148847001 | 1 | サ"ガ"ネ | WASHER | |
| 30 | 025350332 | 1 | ヒラサ"ガ"ネタ"イ3.5 | PLAIN WASHER 3.5 | |

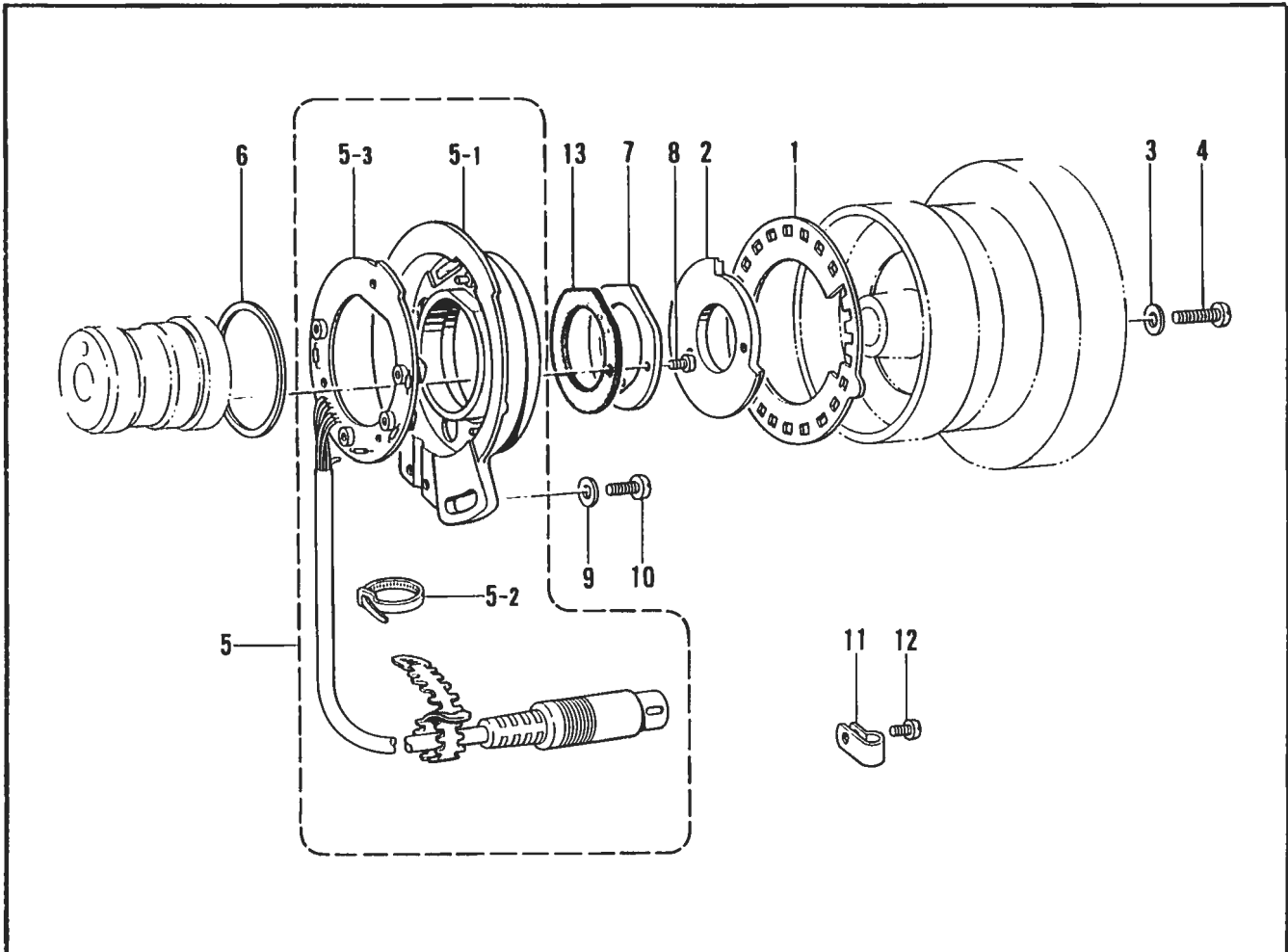
Q. 電装品関係 / Power supply equipment mechanism / Stromversorgung /
 Mécanisme de l'équipement en alimentation électrique / Mecanismo del equipo de alimentación de corriente



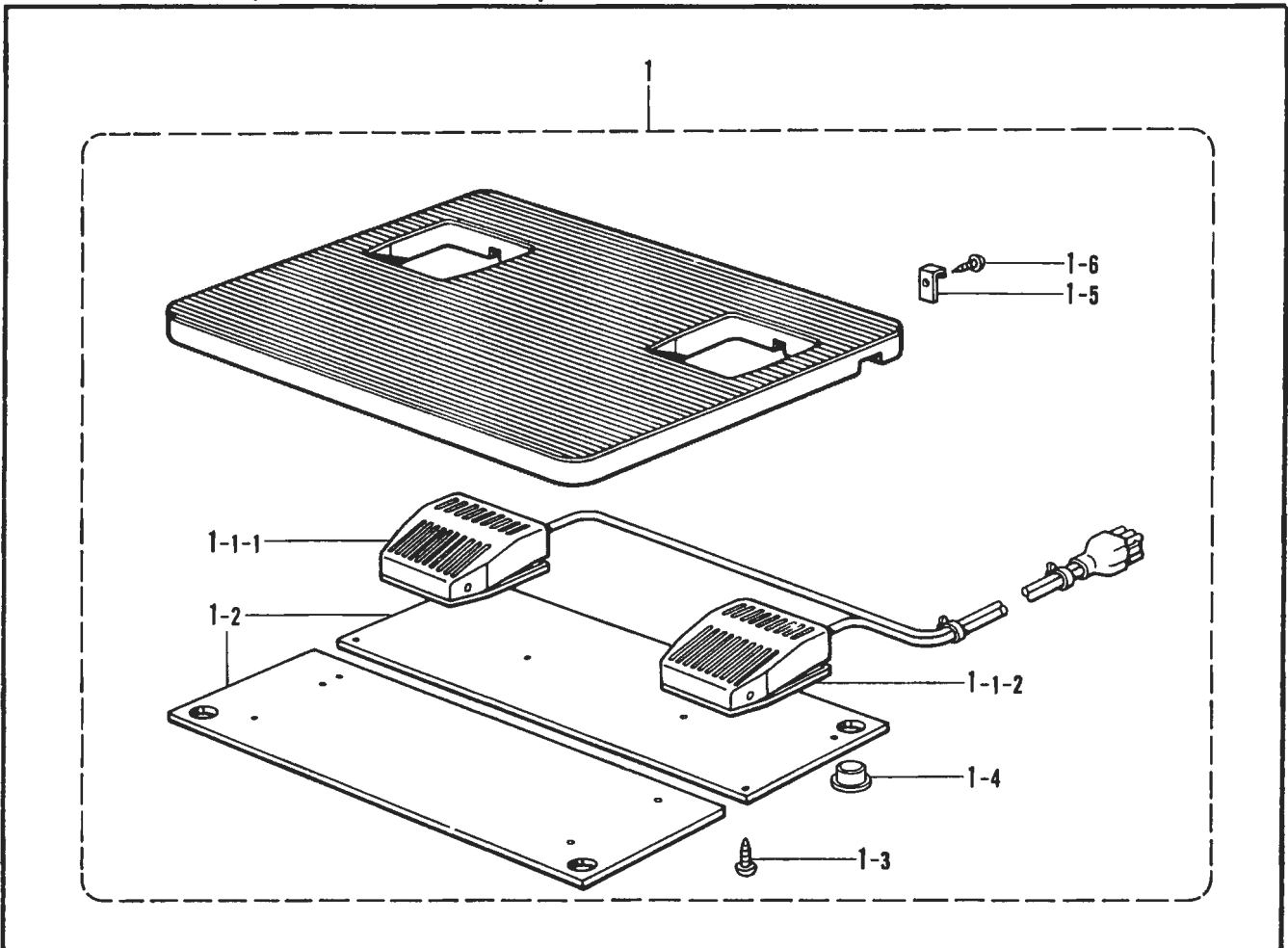
Q. 電装品関係/Power supply equipment mechanism/Stromversorgung/
 Mécanisme de l'équipement en alimentation électrique/Mecanismo del equipo de alimentación de corriente

| REF NO | CODE | Q'TY | ヒンメイ | NAME OF PARTS | RMKS |
|--------|-----------|------|---------------|------------------------------------|------|
| 1 | S16588009 | 1 | EMスイッチクミ | EM SWITCH ASSY | |
| 2 | S16589000 | 1 | イトキソソレノイト | THREAD TRIMMING SOLENOID | |
| 5 | S10243000 | 1 | ナイロンクランプNK-3N | CORD HOLDER NK-3N | |
| 6 | 062670612 | 1 | ナヘ"コ357-40X6 | SCREW 357X6 | |
| 7 | 146080009 | 2 | コート"フ"シユ | CORD BUSH | |
| 8 | S16598009 | 1 | イトハライソレノイト"クミ | THREAD WIPER SOLENOID ASSY | |
| 8 1 | S07141001 | 1 | プランジ"ヤークミ | PLUNGER ASSY | |
| 8-2 | S02664001 | 1 | イトハライスイッチ | THREAD WIPER SWITCH | |
| 8 3 | S02665000 | 1 | ヘイタンセツソ"クシ | CONNECTOR | |
| 8-4 | 143549000 | 2 | ピンターミナルオス | TERMINAL PIN (MALE) | |
| 9 | 062670612 | 4 | ナヘ"コ357-40X6 | SCREW 357X6 | |
| 10 | 062300612 | 2 | ナヘ"コ3X6 | SCREW 3X6 | |
| 11 | 142268001 | 2 | コート"オサエL | CORD HOLDER (L) | |
| 12 | 525907000 | 1 | コート"ホルダ"#9 | CORD HOLDER (9N) | |
| 13 | 062670612 | 2 | ナヘ"コ357-40X6 | SCREW 357X6 | |
| 14 | S16590001 | 1 | パルスモータXクミ | PULSE MOTOR (X) ASSY | |
| 15 | S23447000 | 1 | パルスモータYクミ | PULSE MOTOR (Y) ASSY | |
| 16 | 018501422 | 8 | アナボルト5X14 | BOLT 5X14 | |
| 18 | 028050242 | 8 | ハ"ネサ"カ"ネ2-5 | SPRING WASHER 2-5 | |
| 19 | 025050232 | 8 | ヒラサ"ガ"ネチユウ-5 | PLAIN WASHER 5 | |
| 20 | S10245001 | 1 | Yケンテンキハ"ン | Y-AXIS HOME POSITION CIRCUIT BOARD | |
| 21 | S10246000 | 4 | フアスナー | FASTENER | |
| 22 | S18000101 | 1 | Xケンテンキハ"ン | X-AXIS HOME POSITION CIRCUIT BOARD | |
| 23 | S10246000 | 3 | フアスナー | FASTENER | |
| 24 | 146020009 | 1 | コート"フ"シユ | CORD BUSH | |
| 25 | 625010000 | 2 | ナイロンクランプNK-2N | CORD HOLDER NK-2N | |
| 26 | 625010000 | 1 | ナイロンクランプNK-2N | CORD HOLDER NK-2N | |
| 28 | 062670612 | 4 | ナヘ"コ357-40X6 | SCREW 357X6 | |
| 29 | S16593001 | 1 | ケンテンハーネス | AXIS HOME POSITION HARNESS | |
| 30 | 112751003 | 1 | シメネジ"3.57 | SCREW 3.57 | |
| 31 | 143520000 | 1 | ナイロンコネクター | NYLON CONNECTOR | |
| 32 | 149547000 | 1 | コート"オサエ | CORD HOLDER (4N) | |

R. 針位置檢出器關係 / Synchronizer / Synchronisator / Synchronisateur / Sincronizador



S. 踏板關係 / Foot switch pedal mechanism / Fußbetätigung / Mécanisme de la pédale / Mecanismo del pedal



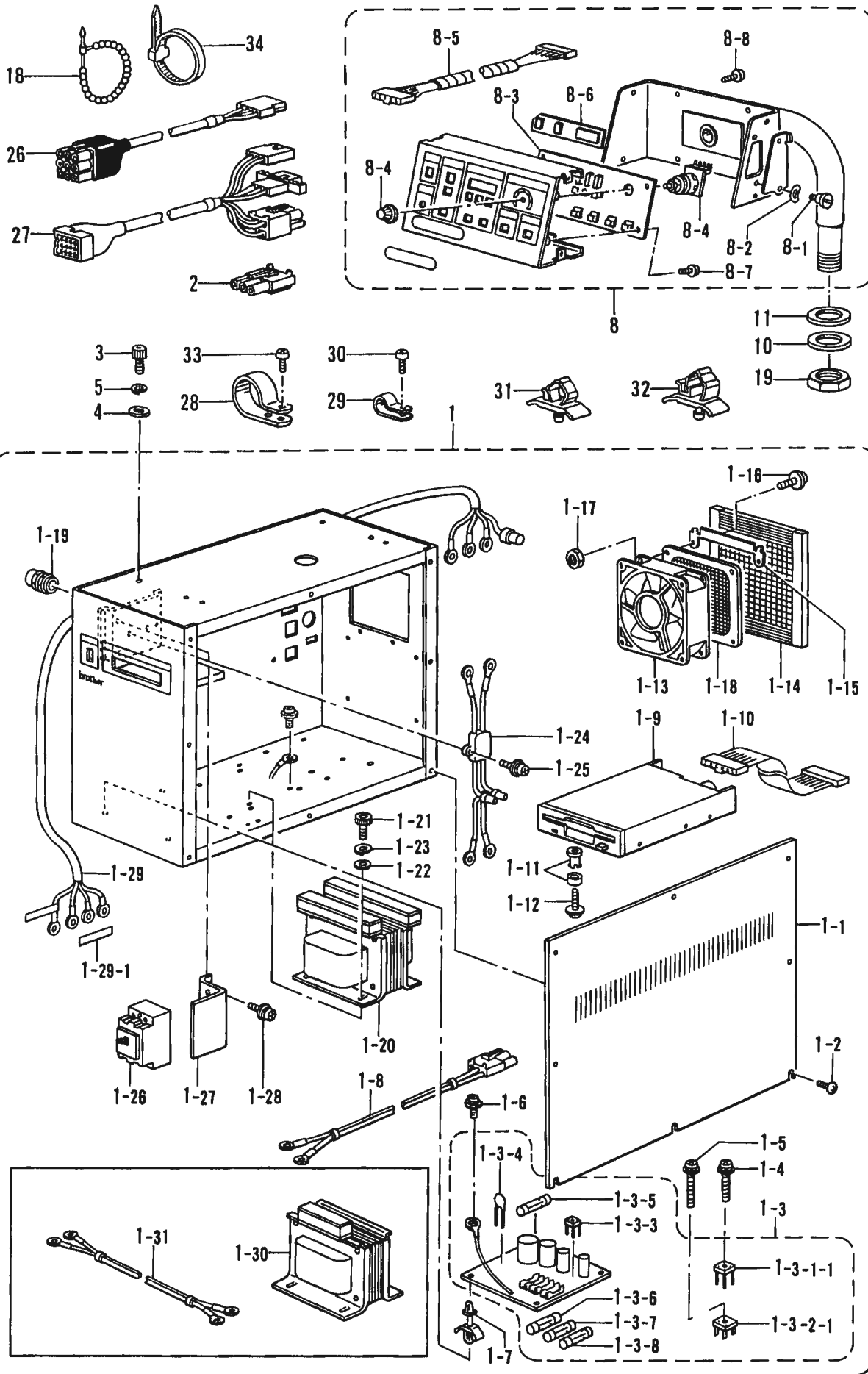
R. 針位置検出器関係 / Synchronizer / Synchronisator /
Synchronisateur / Sincronizador

| REF.NO. | CODE | Q'TY | ヒンメイ | NAME OF PARTS | RMKS |
|---------|-----------|------|-----------------|------------------------------|------|
| 1 | S02684001 | 1 | ソクト"シレイイタ24 | SPEED COMMAND PLATE 24 | |
| 2 | S02685001 | 1 | ハリウエイタ | NEEDLE UPPER PLATE | |
| 3 | 100645003 | 2 | サ"カ"ネ | WASHER | |
| 4 | 062681612 | 2 | ナヘ"コ437-40X16 | SCREW 437X16 | |
| 5 | 237941001 | 1 | シンクロナイサ"クミ#13G7 | SYNCHRONIZER ASSY #13G7 | |
| 5-1 | 228474000 | 1 | キハ"ンウケ | CIRCUIT BOARD BRACKET | |
| 5-2 | 228475000 | 1 | ケツソクハ"ント"1.9X80 | TYING BAND 1.9X80 | |
| 5-3 | 238033001 | 1 | SYキハ"ンクミG3 | SY-CIRCUIT BOARD ASSY G3 | |
| 6 | S03327000 | 1 | シンクロナイサ"ハ"ツキン | SYNCHRONIZER PACKING | |
| 7 | S02687201 | 1 | ケンシユツキオサエ | SYNCHRONIZER SUPPORT | |
| 8 | 062630712 | 2 | ナヘ"コ238-56X7 | SCREW 238X7 | |
| 9 | 113431002 | 1 | サ"カ"ネ | WASHER | |
| 10 | 062711012 | 1 | ナヘ"コ476-32X10 | SCREW 476X10 | |
| 11 | 149547000 | 3 | コード"オサエ | CORD HOLDER (4N) | |
| 12 | 062670612 | 3 | ナヘ"コ357-40X6 | SCREW 357X6 | |
| 13 | S07885000 | 1 | ケンシユツキオサエハ"ツキン | SYNCHRONIZER SUPPORT PACKING | |

S. 踏板関係 / Foot switch pedal mechanism / Fußbetätigung /
Mécanisme de la pédale / Mecanismo del pedal

| REF.NO. | CODE | Q'TY | ヒンメイ | NAME OF PARTS | RMKS |
|---------|-----------|------|-----------------|----------------------------|------|
| 1 | S32342009 | 1 | フットスイッチイタSクミ | FOOT SWITCH PLATE (S) ASSY | |
| 1-1 | S32343001 | 1 | フットスイッチ2タ"ンクミ | FOOT SWITCH 2-STAGE ASSY | |
| 1-1-1 | S32344001 | 1 | 2タ"ンスイッチクミ | 2-STAGE SWITCH ASSY | |
| 1-1-2 | S32345001 | 1 | 1タ"ンスイッチ | 1-STAGE SWITCH | |
| 1-2 | S02977101 | 2 | スイッチウケ | SWITCH SUPPORT PLATE | |
| 1-3 | 034311302 | 10 | + サラモクネシ"3.1X13 | SCREW 3.1X13 | |
| 1-4 | 159150009 | 4 | カマシ"クメクラセン | OIL CAP | |
| 1-5 | S01825001 | 2 | フミイタカケ | TREADLE HOOK | |
| 1-6 | 031312006 | 2 | マルモクネシ"3.1X20 | SCREW 3.1X20 | |

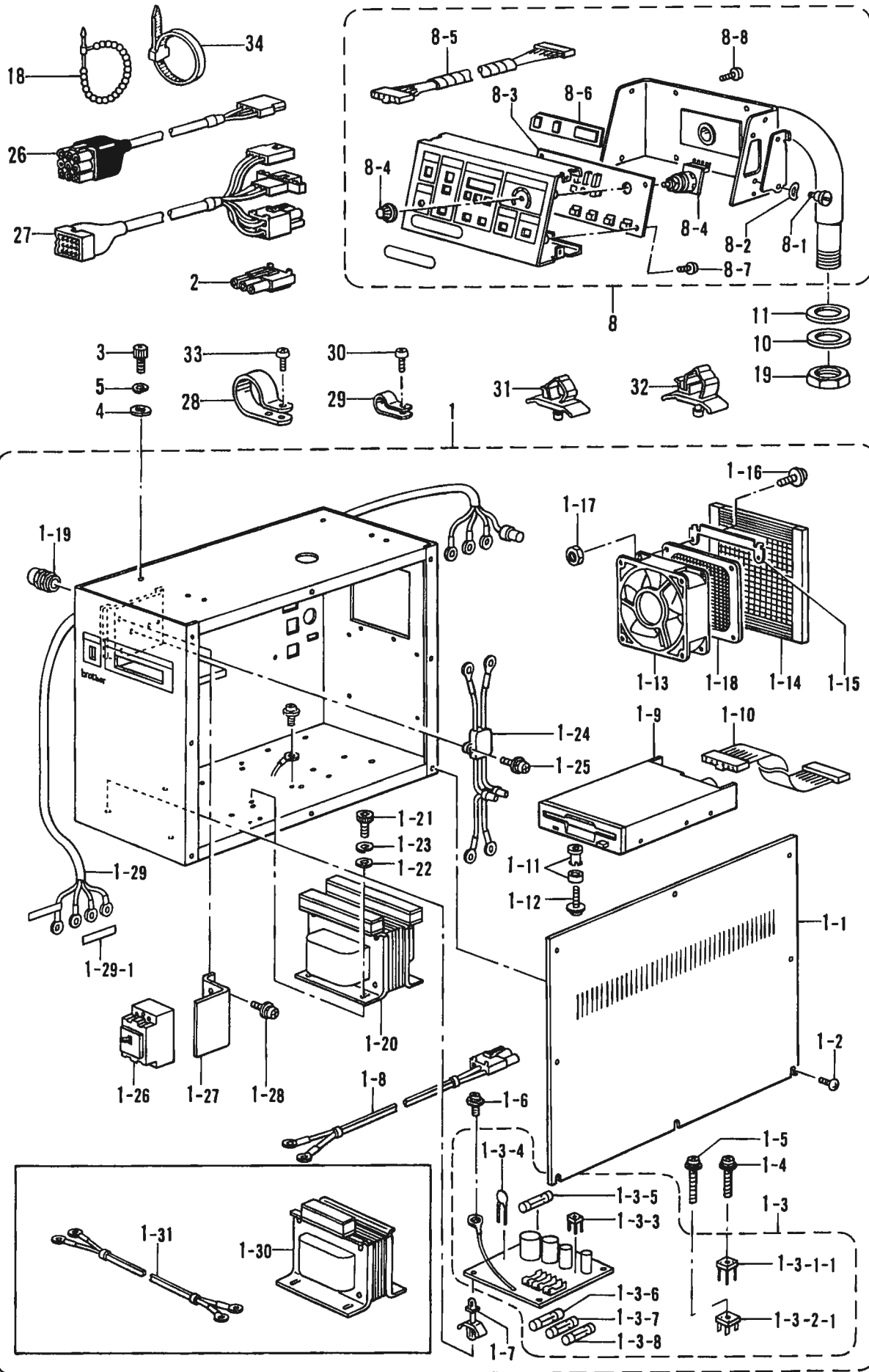
T. コントロールボックス関係 / Control box mechanism / Schaltkasten /
 Mécanisme du boîtier de contrôle / Mecanismo de la caja de controles



T. コントロールボックス関係/Control box mechanism/Schaltkasten/
Mécanisme du boîtier de contrôle/Mecanismo de la caja de controles

| REF.NO. | CODE | Q'TY | ヒンメイ | NAME OF PARTS | RMKS |
|--|-----------|------|------------------|---------------------------------|------|
| < 3ソウ 200V, 220V/THREE-PHASE 200V, 220V > | | | | | |
| 1 | S30175109 | 1 | デ"ンゲ"ンホ"ツクスクミA | POWER SUPPLY BOX ASSY (A) | |
| 1-8 | S30249001 | 1 | フィルタINコート"クミ | FILTER IN CORD ASSY | |
| 1-20 | S30232000 | 1 | トランス300A | TRANSFORMER 300A | |
| 1-24 | S30250001 | 1 | ノイズ"フィルター-3A | NOISE FILTER (3A) | |
| 1-26 | S21181000 | 1 | ブ"レーカ- F5A | BREAKER (F5A) | |
| 1-29 | S30238001 | 1 | デ"ンゲ"ンコード" | POWER SUPPLY CORD | |
| 1-29-1 | S31650000 | 1 | セツメイシール | DIAGRAM SEAL | |
| < タンソウ 100V, 100V/SINGLE-PHASE 100V, 110V > | | | | | |
| 1 | S30265109 | 1 | デ"ンゲ"ンホ"ツクスクミB | POWER SUPPLY BOX ASSY (B) | |
| 1-8 | S30282001 | 1 | フィルタINコート"クミBC | FILTER IN CORD ASSY | |
| 1-20 | S30233000 | 1 | トランス300B | TRANSFORMER 300B | |
| 1-24 | S30264001 | 1 | ノイズ"フィルター-5A | NOISE FILTER (5A) | |
| 1-26 | S21504000 | 1 | ブ"レーカ- F10A | BREAKER (F10A) | |
| 1-29 | S31585001 | 1 | デ"ンゲ"ンコード"コクナイ | POWER SUPPLY CORD FOR DOMESTIC | |
| 1-30 | S30285000 | 1 | ハンカントランスB | CONVERSION TRANSFORMER (B) | |
| 1-31 | S30281001 | 1 | トランスコード" | TRANSCORD | |
| < 3ソウ 220, 240V, 380V, 415V/THREE-PHASE 220V, 240V, 380V, 415V > | | | | | |
| 1 | S30266109 | 1 | デ"ンゲ"ンホ"ツクスクミC | POWER SUPPLY BOX ASSY (C) | |
| 1-8 | S30282001 | 1 | フィルタINコート"クミBC | FILTER IN CORD ASSY | |
| 1-20 | S30234000 | 1 | トランス300C | TRANSFORMER 300C | |
| 1-24 | S30250001 | 1 | ノイズ"フィルター-3A | NOISE FILTER (3A) | |
| 1-26 | S21181000 | 1 | ブ"レーカ- F5A | BREAKER (F5A) | |
| 1-29 | S30238001 | 1 | デ"ンゲ"ンコード" | POWER SUPPLY CORD | |
| 1-29-1 | S31650000 | 1 | セツメイシール | DIAGRAM SEAL | |
| 1-30 | S30286000 | 1 | ハンカントランスC | CONVERSION TRANSFORMER (C) | |
| 1-31 | S30281001 | 1 | トランスコード" | TRANSCORD | |
| < タンソウ 220V, 240V/SINGLE-PHASE 220V, 240V > | | | | | |
| 1 | S30269109 | 1 | デ"ンゲ"ンホ"ツクスクミF | POWER SUPPLY BOX ASSY (F) | |
| 1-1 | S18507101 | 1 | ホ"ツクスフタ | BOX COVER | |
| 1-2 | 008400604 | 6 | +トラスコ4X6 | SCREW 4X6 | |
| 1-3 | S29009001 | 1 | デ"ンゲ"ンキハ"ンクミ | POWER SUPPLY CIRCUIT BOARD ASSY | |
| 1-3-1-1 | S08032000 | 1 | SIBRS10VB60 | SIBRS10VB60 | |
| 1-3-2-1 | S10315000 | 2 | SIBRS15VB10 | SIBRS15VB10 | |
| 1-3-3 | S30224000 | 1 | SIDS3WB10 | SIDS3W10 | |
| 1-3-4 | S30227000 | 1 | ZNRC20DK391 | ZNRC20DK391 | |
| 1-3-5 | S08030000 | 1 | Gヒューズ"5AFB | G FUSE (5AFB) | |
| 1-3-6 | S02887000 | 1 | ヒューズ"15A | FUSE (15A) | |
| 1-3-7 | 152565000 | 1 | ヒューズ"B | FUSE (B) | |
| 1-3-8 | 152566000 | 1 | ヒューズ"C | FUSE (C) | |
| 1-4 | 0A4301605 | 1 | +ナヘ"サ"クミ3X16DA | SCREW SET 3X16DA | |
| 1-5 | 0A5402005 | 2 | +ナヘ"サ"クミ4X20DB | SCREW SET 4X20DB | |
| 1-6 | 0A5401005 | 1 | +ナヘ"サ"クミ4X10DB | SCREW SET 4X10DB | |
| 1-7 | S00554000 | 17 | サポ"ート6NS | SUPPORT 6NS | |
| 1-9 | S16661001 | 1 | 3.5フロッピ"ート"ドライブ" | 3.5 INCH FLOPPY DRIVE | |
| 1-10 | S10283001 | 1 | フロッピ"ー"ハーネス | FLOPPY HARNESS | |
| 1-11 | S18573000 | 4 | ワンタッチカラ-ブ"ツシユ | ONE-TOUCH COLLAR BUSH | |
| 1-12 | 0A5301405 | 4 | +ナヘ"サ"クミ3X14DB | SCREW SET 3X14DB | |
| 1-13 | S16566000 | 1 | クー"リング"ファン | COOLING FAN | |
| 1-14 | S10336000 | 1 | ファン"ガード" | FAN GUARD | |
| 1-15 | S10289000 | 2 | ファン"リツク"カナグ" | FAN SET PLATE | |
| 1-16 | 0A5301205 | 8 | +ナヘ"サ"クミ3X12DB | SCREW SET 3X12DB | |
| 1-17 | 021300206 | 4 | 2シユナツト3 | NUT 3 | |
| 1-18 | S16567000 | 1 | ファン"フィルタ-" | FAN FILTER | |
| 1-19 | 152510000 | 2 | コード"フ"ツシユ | CORD BUSH | |
| 1-21 | 018061036 | 4 | アナ"ボ"ルト6X10 | BOLT 6X10 | |
| 1-22 | 025060236 | 4 | ヒラ"サ"ガ"ネチユウ6 | PLAIN WASHER 6 | |
| 1-23 | 028060246 | 4 | ハ"ネサ"ガ"ネ2-6 | SPRING WASHER 2-6 | |
| 1-25 | 0A5301005 | 2 | +ナヘ"サ"クミ3X10DB | SCREW SET 3X10DB | |
| 1-27 | S30251001 | 1 | ブ"レーカ"トリツク"イタ | BREAKER SET PLATE | |
| 1-28 | 0A5400805 | 2 | +ナヘ"サ"クミ4X8DB | SCREW SET 4X8DB | |

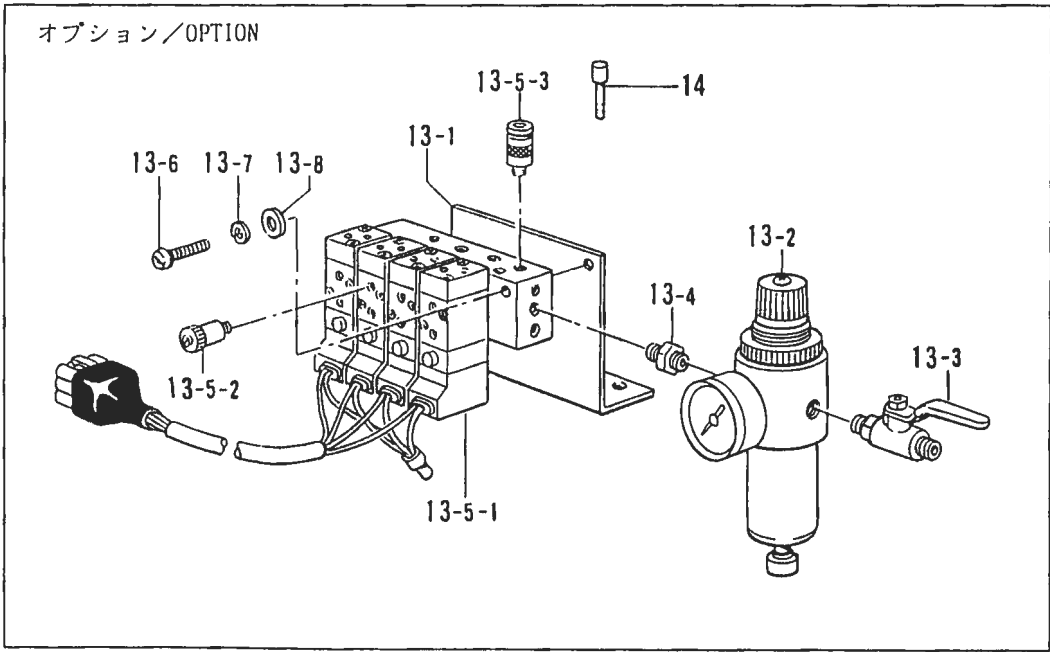
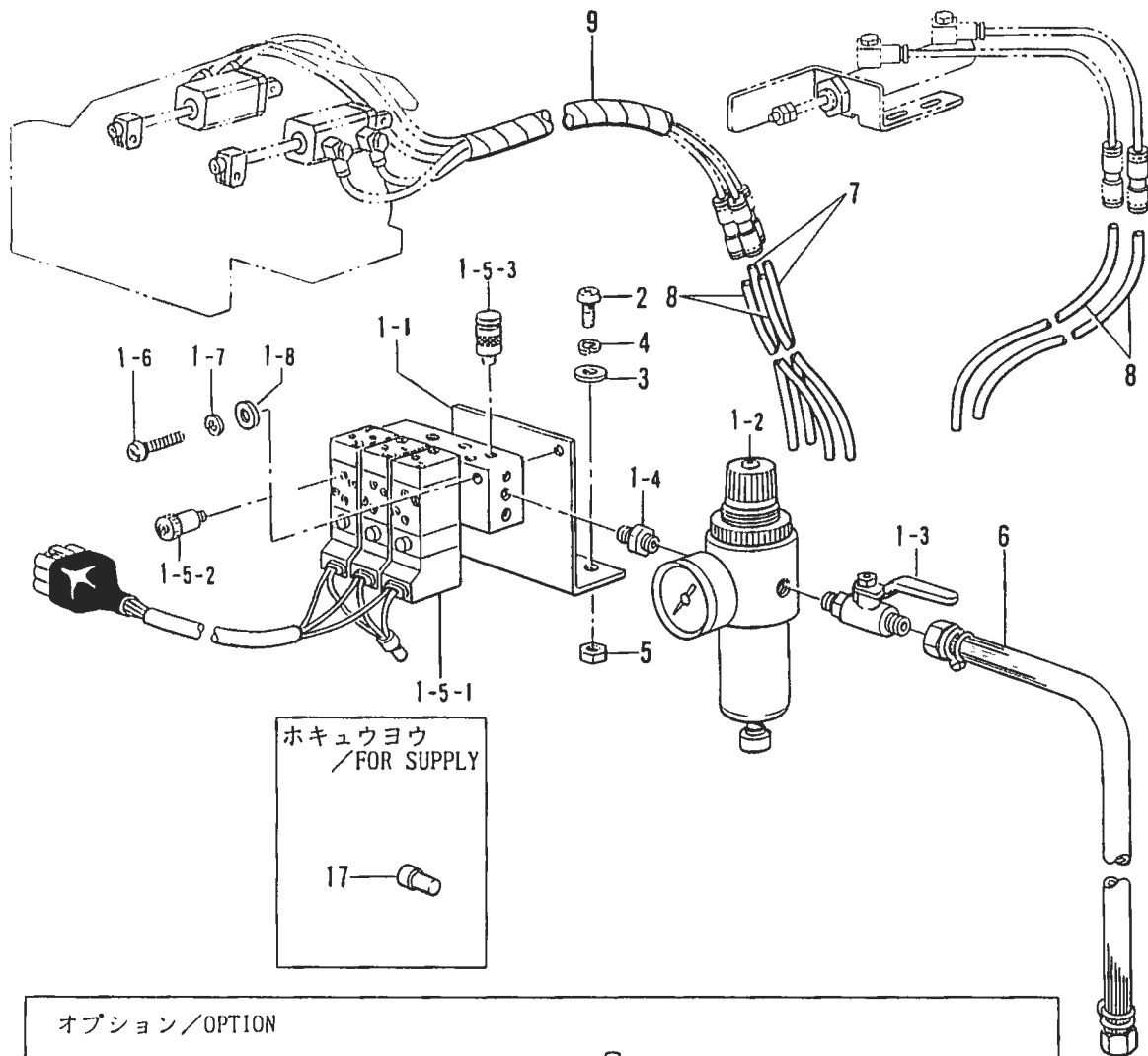
T. コントロールボックス関係 / Control box mechanism / Schaltkasten /
 Mécanisme du boîtier de contrôle / Mecanismo de la caja de controles



T. コントロールボックス関係 / Control box mechanism / Schaltkasten /
 Mécanisme du boîtier de contrôle / Mecanismo de la caja de controles

| REF.NO. | CODE | Q'TY | ヒンメイ | NAME OF PARTS | RMKS |
|---------|-----------|------|-----------------|------------------------------|------|
| 2 | S16568000 | 1 | コネクタ3191-03R1 | CONNECTOR (3191-03R1) | |
| 3 | 018083022 | 4 | アナボルト8X30 | BOLT 8X30 | |
| 4 | 025080232 | 4 | ヒラサ"ガ"ネチユウ8 | PLAIN WASHER 8 | |
| 5 | 028080242 | 4 | ハ"ネサ"ガ"ネ2-8 | SPRING WASHER 2-8 | |
| 8 | S16575109 | 1 | ソウサハコクミ | OPERATION BOX ASSY | |
| 8-1 | 107321003 | 1 | タ"ンネシ"4.76 | STUD SCREW 4.76 | |
| 8-2 | 107017002 | 1 | ナミハ"ネサ"ガ"ネ | WAVE SPRING WASHER | |
| 8-3 | S16578101 | 1 | キハ"ンB439054クミ | CIRCUIT BOARD (B439054) ASSY | |
| 8-4 | S10401001 | 1 | スピー"ート"ホ"リウムクミ | SPEED VOLUME ASSY | |
| 8-5 | S18101001 | 1 | ハ"ネルハー"ネス | PANEL HARNESS | |
| 8-6 | S16580000 | 1 | LEDカハ"ー | LED COVER | |
| 8-7 | 0A5400805 | 4 | +ナヘ"サ"クミ4X8DB | SCREW SET 4X8DB | |
| 8-8 | 008400604 | 8 | +トラスコ4X6 | SCREW 4X6 | |
| 10 | S10408000 | 1 | ゴ"ムシート | RUBBER SHEET | |
| 11 | S18271009 | 1 | サ"ガ"ネ | WASHER | |
| 18 | 340400001 | 5 | ユニタイハ"ント" | BEAD BAND | |
| 19 | S17986001 | 2 | ナツト30 | NUT 30 | |
| 26 | S31649001 | 1 | ソレノイト"ハー"ネス341A | SOLENOID HARNESS 341A | |
| 27 | S18001001 | 1 | ミシンヘツト"ハー"ネスA | BED HARNESS | |
| 28 | S11817000 | 3 | クランプ"NK-18N | CLAMP NK-18N | |
| 29 | S00480000 | 1 | コード"ホルタ"#5 | CORD HOLDER 5N | |
| 30 | 062400806 | 3 | ナヘ"コ4X8 | SCREW M4X8 | |
| 31 | 150349001 | 1 | コード"クランプ"10 | CORD CLAMP 10-L | |
| 32 | 150357001 | 1 | コード"クランプ"13 | CORD CLAMP (13-L) | |
| 33 | 062680812 | 1 | ナヘ"コ437-40X8 | SCREW 437X8 | |
| 34 | 149809000 | 1 | タイラップ"L | BAND (L) | |

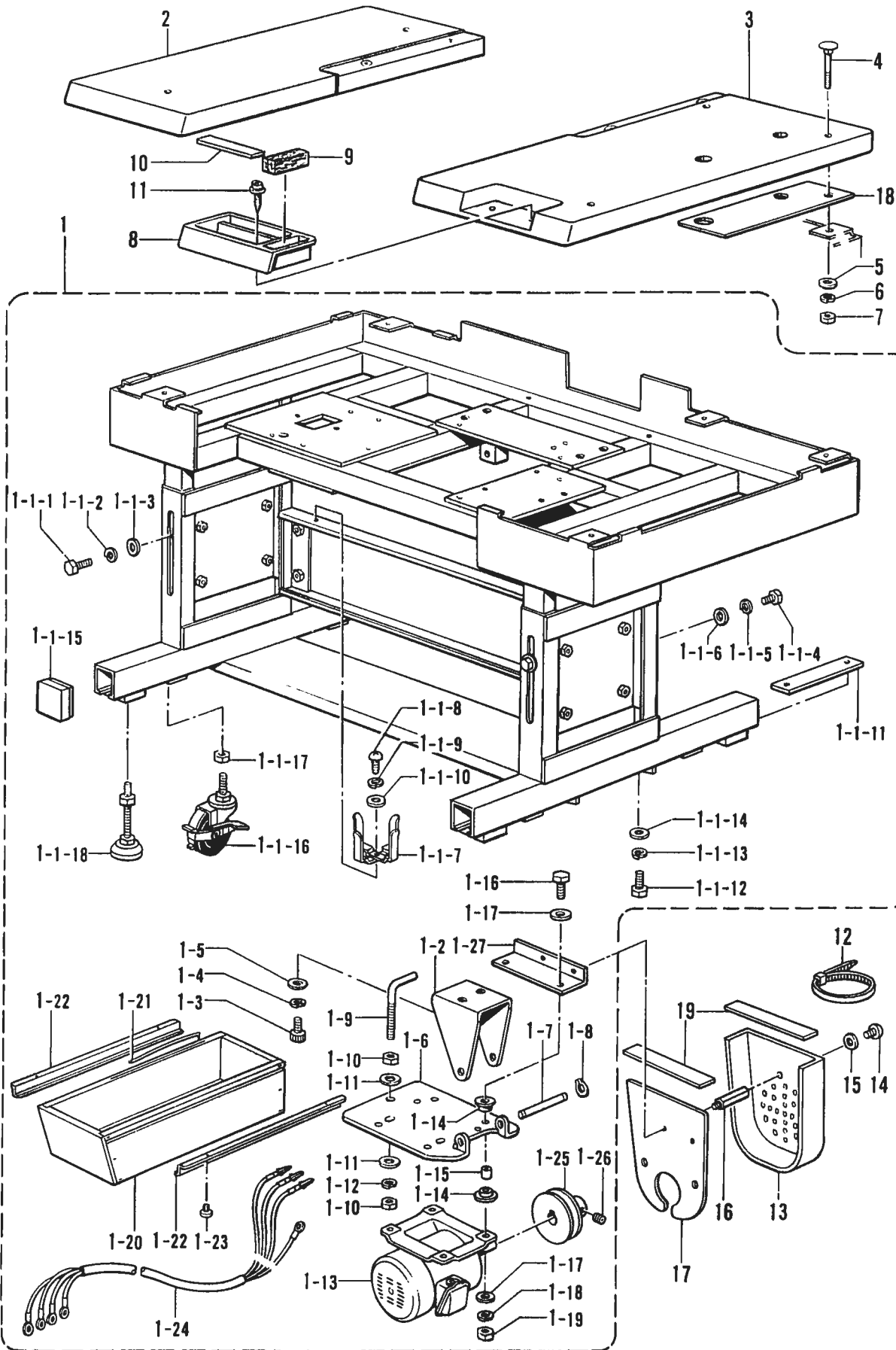
U. 空圧関係/Air pressure mechanism/Luftdruck/
 Mécanisme de la pression d'air/Mecanismo de la presión de aire



U. 空圧関係 / Air pressure mechanism / Luftdruck /
 Mécanisme de la pression d'air / Mecanismo de la presión de aire

| REF NO. | CODE | Q'TY | ヒンメイ | NAME OF PARTS | RMKS |
|---------------------------|-----------|------|----------------|-------------------------|------|
| 1 | S30606009 | 1 | デ"ンシ"ハ"ルフ"3Aクミ | AIR VALVE (3A) ASSY | |
| 1-1 | S31551009 | 1 | ハ"ルフ"トリツケイタ2-3 | VALVE SET PLATE 2-3 | |
| 1-2 | S09318101 | 1 | インテグ"レータ | INTEGRATER | |
| 1-3 | S09231000 | 1 | ホ"ールハ"ルフ"1/4 | BALL VALVE 1/4 | |
| 1-4 | S09228000 | 1 | イケイニツプ"ル | NIPPLE | |
| 1-5 | S30607001 | 1 | デ"ンシ"ハ"ルフ"3クミ | AIR VALVE (3) ASSY | |
| 1-5-1 | S18022001 | 1 | エアマニホルト"クミ | AIR MANIFOLD ASSY | |
| 1-5-2 | S03792001 | 6 | ハイキシホ"リヘ"ン | EXHAUST THROTTLE VALVE | |
| 1-5-3 | S18415001 | 6 | ハーフユニオンQ4M5 | HALF UNION | |
| 1-6 | 062302506 | 2 | ナヘ"コ3X25 | SCREW 3X25 | |
| 1-7 | 028030242 | 2 | ハ"ネサ"ガ"ネ2-3 | SPRING WASHER 2-3 | |
| 1-8 | 025030232 | 2 | ヒラサ"ガ"ネチユウ3 | PLAIN WASHER 3 | |
| 2 | 062501202 | 2 | ナヘ"コM5X12 | SCREW M5X12 | |
| 3 | 025050232 | 2 | ヒラサ"ガ"ネチユウ-5 | PLAIN WASHER 5 | |
| 4 | 028050242 | 2 | ハ"ネサ"ガ"ネ2-5 | SPRING WASHER 2-5 | |
| 5 | 021500103 | 2 | ナツト1シユ5 | NUT 5 | |
| 6 | 149796001 | 1 | ゴムホ-スカナグ"ツキ | AIR TUBE WITH CONNECTOR | |
| 7 | S18023000 | 2 | ウレタンチューブ"L | URETHANE TUBE (L) | |
| 8 | S18024000 | 4 | ウレタンチューブ"R | URETHANE TUBE (R) | |
| 9 | S11767000 | 1 | スパ"イラル200L | SPIRAL 200L | |
| <オプションパーツ / OPTION PARTS> | | | | | |
| 13 | S30610009 | 1 | デ"ンシ"ハ"ルフ"4Aクミ | AIR VALVE (4A) ASSY | |
| 13-1 | S31554009 | 1 | ハ"ルフ"トリツケイタ4-5 | VALVE SET PLATE 4-5 | |
| 13-2 | S09318101 | 1 | インテグ"レータ | INTEGRATER | |
| 13-3 | S09231000 | 1 | ホ"ールハ"ルフ"1/4 | BALL VALVE 1/4 | |
| 13-4 | S09228000 | 1 | イケイニツプ"ル | NIPPLE | |
| 13-5 | S30611001 | 1 | デ"ンシ"ハ"ルフ"4クミ | AIR VALVE (4) ASSY | |
| 13-5-1 | S18374001 | 1 | エアマニホルト"4クミ | AIR MANIFOLD (4) ASSY | |
| 13-5-2 | S03792001 | 8 | ハイキシホ"リヘ"ン | EXHAUST THROTTLE VALVE | |
| 13-5-3 | S18415001 | 8 | ハーフユニオンQ4M5 | HALF UNION | |
| 13-6 | 062302506 | 2 | ナヘ"コ3X25 | SCREW 3X25 | |
| 13-7 | 028030242 | 2 | ハ"ネサ"ガ"ネ2-3 | SPRING WASHER 2-3 | |
| 13-8 | 025030232 | 2 | ヒラサ"ガ"ネチユウ3 | PLAIN WASHER 3 | |
| 14 | S04897000 | 2 | メクラセン | OIL CAP | |
| <ホキユウヨウ / FOR SUPPLY> | | | | | |
| 17 | 217169000 | 1 | ハイタンセツゾ"クシ#5 | NYLON CONNECTOR #5 | |

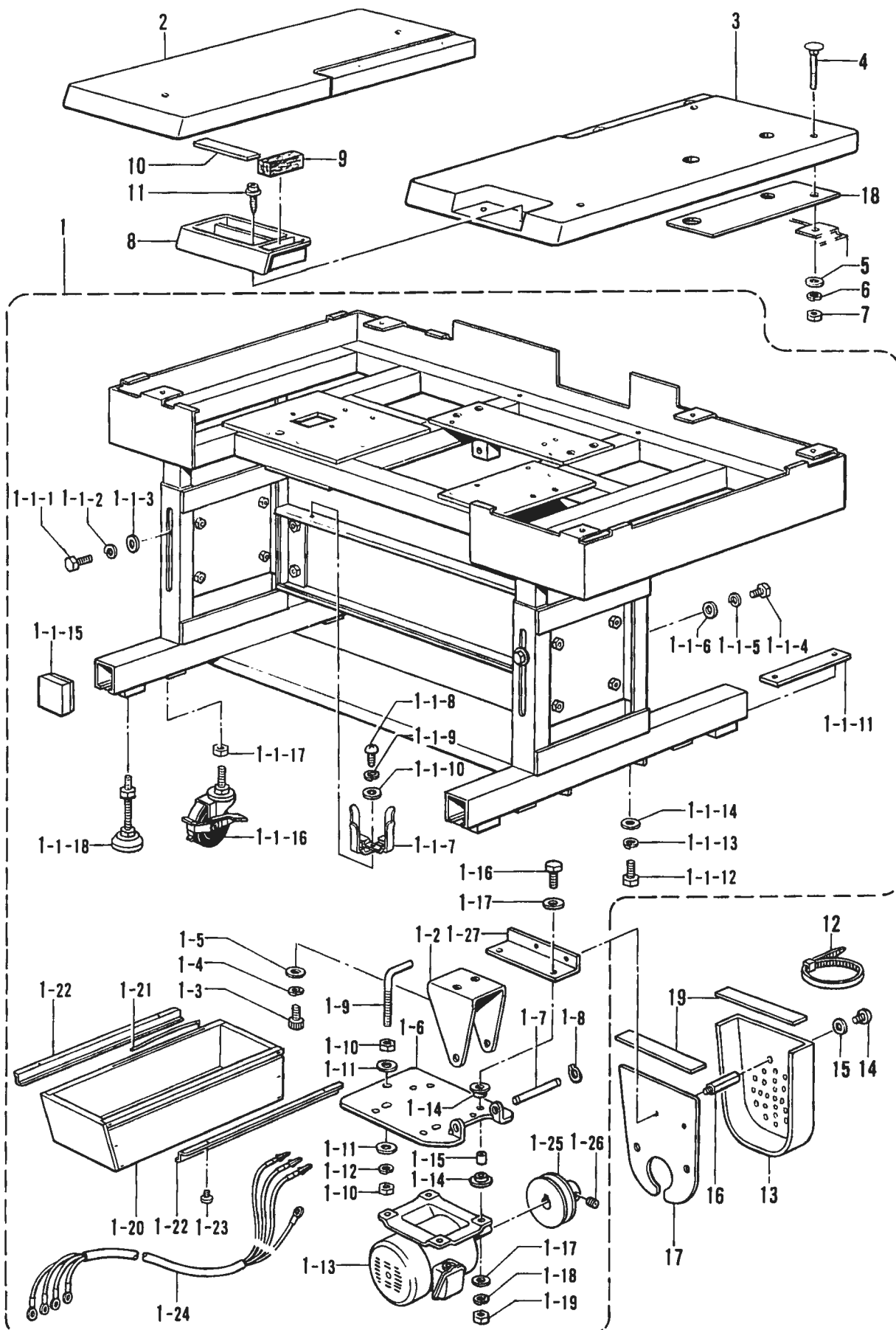
V. 動力台関係 / Power table / Motorgestell /
 Mécanisme du plateau de la machine / Mecanismo de la mesa de la máquina



V. 動力台関係/Power table/Motorgestell/
Mécanisme du plateau de la machine/Mecanismo de la mesa de la máquina

| REF NO. | CODE | Q'TY | ヒンメイ | NAME OF PARTS | RMKS |
|---------|-----------|------|-----------------|--------------------------------|------|
| 1 | S31453009 | 1 | ト"ウリヨクダ"イクミ | POWER TABLE ASSY | |
| 1 1 1 | 017101606 | 6 | ボ"ルト10X16 | BOLT 10X16 | |
| 1-1-2 | 028100246 | 6 | ハ"ネサ"カ"ネ2-10 | SPRING WASHER 2-10 | |
| 1-1-3 | 025100236 | 6 | ヒラサ"カ"ネチユウ10 | PLAIN WASHER 10 | |
| 1-1-4 | 017101606 | 4 | ボ"ルト10X16 | BOLT 10X16 | |
| 1 1 5 | 028100246 | 4 | ハ"ネサ"カ"ネ2-10 | SPRING WASHER 2-10 | |
| 1 1 6 | 025100236 | 4 | ヒラサ"カ"ネチユウ10 | PLAIN WASHER 10 | |
| 1 1 7 | 133172003 | 1 | アブ"ラサシタ"イ | OIL BRACKET | |
| 1 1 8 | 037521016 | 1 | +ナヘ"タツヒ"ン 2シユ5 | SCREW 5 | |
| 1 1 9 | 028050246 | 4 | ハ"ネサ"カ"ネ2-5 | SPRING WASHER 2 5 | |
| 1-1-10 | 025050236 | 4 | ヒラサ"カ"ネチユウ-5 | PLAIN WASHER 5 | |
| 1 1 11 | S17994001 | 2 | シタハ"リナツト | NUT | |
| 1-1-12 | 017102006 | 4 | ボ"ルト10X20 | BOLT 10X20 | |
| 1 1-13 | 028100246 | 4 | ハ"ネサ"カ"ネ2-10 | SPRING WASHER 2-10 | |
| 1-1-14 | 025100236 | 4 | ヒラサ"カ"ネチユウ10 | PLAIN WASHER 10 | |
| 1-1-15 | S10661009 | 4 | ソトアシフタゴ"ム | RUBBER | |
| 1-1-16 | 152393100 | 4 | キヤスター | CASTER | |
| 1 1 17 | 021160303 | 4 | ナツト3シユ16 | NUT 16 | |
| 1-1-18 | S04754000 | 4 | レヘ"ルサ" | LEVEL ADJUSTER | |
| 1-2 | S17997001 | 1 | モ-タダ"イトリツク"イタ | MOTOR BASE SETTING PLATE | |
| 1-3 | 018081622 | 2 | アナボ"ルト8X16 | BOLT 8X16 | |
| 1-4 | 028080242 | 2 | ハ"ネサ"カ"ネ2-8 | SPRING WASHER 2-8 | |
| 1-5 | 025080232 | 2 | ヒラサ"カ"ネチユウ8 | PLAIN WASHER 8 | |
| 1-6 | 152861101 | 1 | モ-ターダ"イ | MOTOR BASE PLATE | |
| 1-7 | 152862001 | 1 | モ-ターダ"イシ"ク | MOTOR BASE PLATE SHAFT | |
| 1-8 | 048100142 | 2 | トメワシ"クヨウC10 | STOP RING C10 | |
| 1-9 | 152865001 | 1 | Lカ"タボ"ルトM10 | (L) BOLT M10 | |
| 1-10 | 021100202 | 2 | ナツト2シユ10 | NUT 10 | |
| 1-11 | 025100132 | 2 | ヒラサ"カ"ネシヨウ10 | PLAIN WASHER 10 | |
| 1-12 | 028100242 | 1 | ハ"ネサ"カ"ネ2-10 | SPRING WASHER 2-10 | |
| 1-13 | S10405000 | 1 | ゼ"ンヘイ3ソウモ-タ | TOTALLY ENCLOSED MOTOR 3-PHASE | |
| 1-14 | 152864000 | 8 | クツシヨン | CUSHION | |
| 1-15 | 152863001 | 4 | クツシヨンカラ- | CUSHION COLLAR | |
| 1-16 | 017062503 | 4 | 6カクボ"ルト6X25 | BOLT 6X25 | |
| 1-17 | 025800332 | 10 | ヒラサ"カ"ネタ"イ7.14 | PLAIN WASHER 7.14 | |
| 1-18 | 028060242 | 4 | ハ"ネサ"カ"ネ2-6 | SPRING WASHER 2-6 | |
| 1-19 | 021060102 | 4 | ナツト1シユ6 | NUT 6 | |
| 1-20 | S18103001 | 1 | ヨコヒキタ"シ | SIDE DRAWER | |
| 1-21 | 101073001 | 1 | ヒキタ"シコテイハ"ネ | SPRING | |
| 1-22 | 101121003 | 2 | ヨコヒキタ"シササ"エ | SIDE DRAWER SUPPORT | |
| 1-23 | 062300512 | 4 | ナヘ"コ3X5 | SCREW 3X5 | |
| 1-24 | S17998001 | 1 | モ-タハー"ネス | MOTOR HARNESS | |
| 1-25 | S10264101 | 1 | モ-タプ-リ | MOTOR PULLEY | |
| 1-26 | 014760622 | 1 | アトメネシ"5.95 | SET SCREW 5.95 | |
| 1-27 | S20953001 | 1 | モ-タカハ"ーササ"エ | MOTOR COVER SUPPORT | |
| 2 | S31458009 | 1 | テ-プ"ルL | TABLE (L) | |
| 3 | S31459009 | 1 | テ-プ"ルR | TABLE (R) | |
| 4 | 119755001 | 5 | カクネボ"ルト6X60 | BOLT 6X60 | |
| 5 | 025060232 | 5 | ヒラサ"カ"ネチユウ6 | PLAIN WASHER 6 | |
| 6 | 028060242 | 5 | ハ"ネサ"カ"ネ2-6 | SPRING WASHER 2-6 | |
| 7 | 021060102 | 5 | ナツト1シユ6 | NUT 6 | |
| 8 | S15158009 | 1 | コモ"ノケ-ス | ACCESSORY CASE | |
| 9 | S02740000 | 1 | フェルト | FELT | |
| 10 | S02739000 | 1 | ゴ"ムシ"シヤクテ-プ" | RUBBER MAGNET TAPE | |
| 11 | S10476001 | 2 | ハ"ンワツシヤタツヒ"ンネジ" | SCREW | |
| 12 | S06143000 | 2 | ハ"ンタイPLT4S | BAND PLT4S | |
| 13 | S18344109 | 1 | モ-ターカハ"ー | MOTOR COVER | |
| 14 | 062711012 | 2 | ナヘ"コ476-32X10 | SCREW 476X10 | |
| 15 | 025710232 | 2 | ヒラサ"カ"ネチユウ4.76 | PLAIN WASHER 4.76 | |
| 16 | S17802001 | 2 | ヘ"ルトカハ"ーシチユウ | BELT COVER STRUT | |
| 18 | S18273000 | 1 | ア-スイタ | EARTH PLATE | |
| 19 | S32357000 | 2 | Cボ"ツクスクツシヨン | CONTROL BOX CUSHION | |

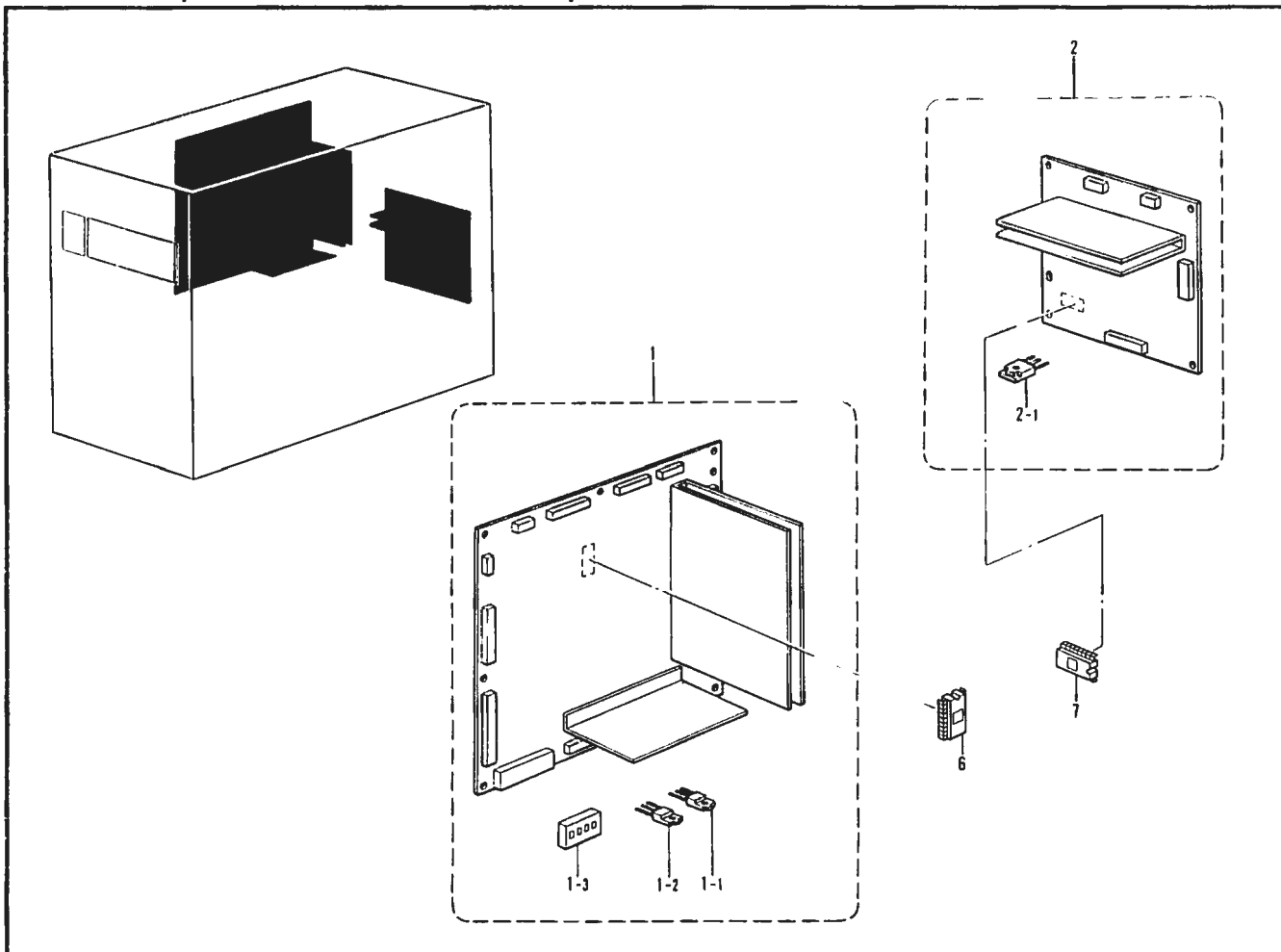
V. 動力台関係/Power table/Motorgestell/
 Mécanisme du plateau de la machine/Mecanismo de la mesa de la máquina



V. 動力台関係/Power table/Motorgestell/
 Mécanisme du plateau de la machine/Mecanismo de la mesa de la máquina

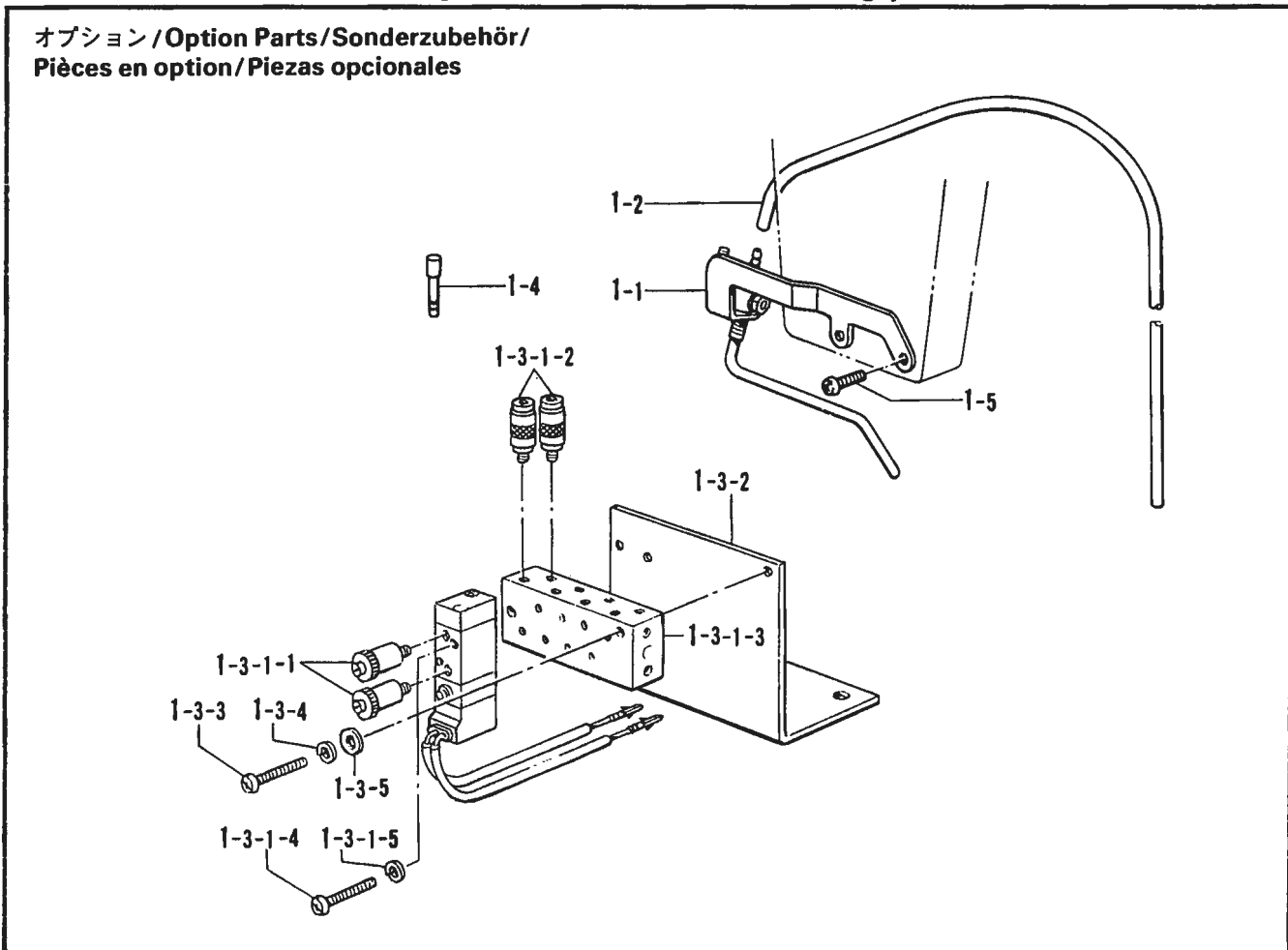
| REF NO. | CODE | Q'TY | 品名 | NAME OF PARTS | RMKS |
|--------------|-----------|------|----------|------------------|------|
| <380V, 415V> | | | | | |
| 17 | S20952001 | 1 | モータシロカバー | MOTOR REAR COVER | |

W. プリント基板関係 / Printed circuit board mechanism / Leiterplatten /
Circuits imprimés / Tableros de circuitos impresos



X. 針冷却装置 / Needle cooler / Nadelkühlungsvorrichtung /
Mécánisme du refroidisseur d'aiguille / Mecánism del enfriador de aguja

オプション / Option Parts / Sonderzubehör /
Pièces en option / Piezas opcionales



W. プリント基板関係 / Printed circuit board mechanism / Leiterplatten /
Circuits imprimés / Tableros de circuitos impresos

| REF.NO | CODE | Q'TY | ヒンメイ | NAME OF PARTS | RMKS |
|--------|-----------|------|---------------|-----------------------------|------|
| 1 | S29007001 | 1 | メインキハ"ンクミ | MAIN CIRCUIT BOARD ASSY | |
| 1 1 | U31357000 | 8 | SITR2SB951A | SILICON TRANSISTOR 2SB951A | |
| 1 2 | U31359000 | 12 | SITR2SD1277B | SILICON TRANSISTOR 2SD1277B | |
| 1 3 | T22706000 | 1 | DIPSW KSD04 | DIPSW KSD04 | |
| 2 | S29008001 | 1 | モータキハ"ンクミ | MOTOR CIRCUIT BOARD ASSY | |
| 2 1 | S30206000 | 6 | MOSFET2SK1936 | MOSFET2SK1936 | |
| 6 | S30253001 | 1 | PROMセイキ"ヨクミ | PROM CONTROL ASSY | |
| 7 | S30254001 | 1 | PROMモータクミ | PROM MOTOR ASSY | |

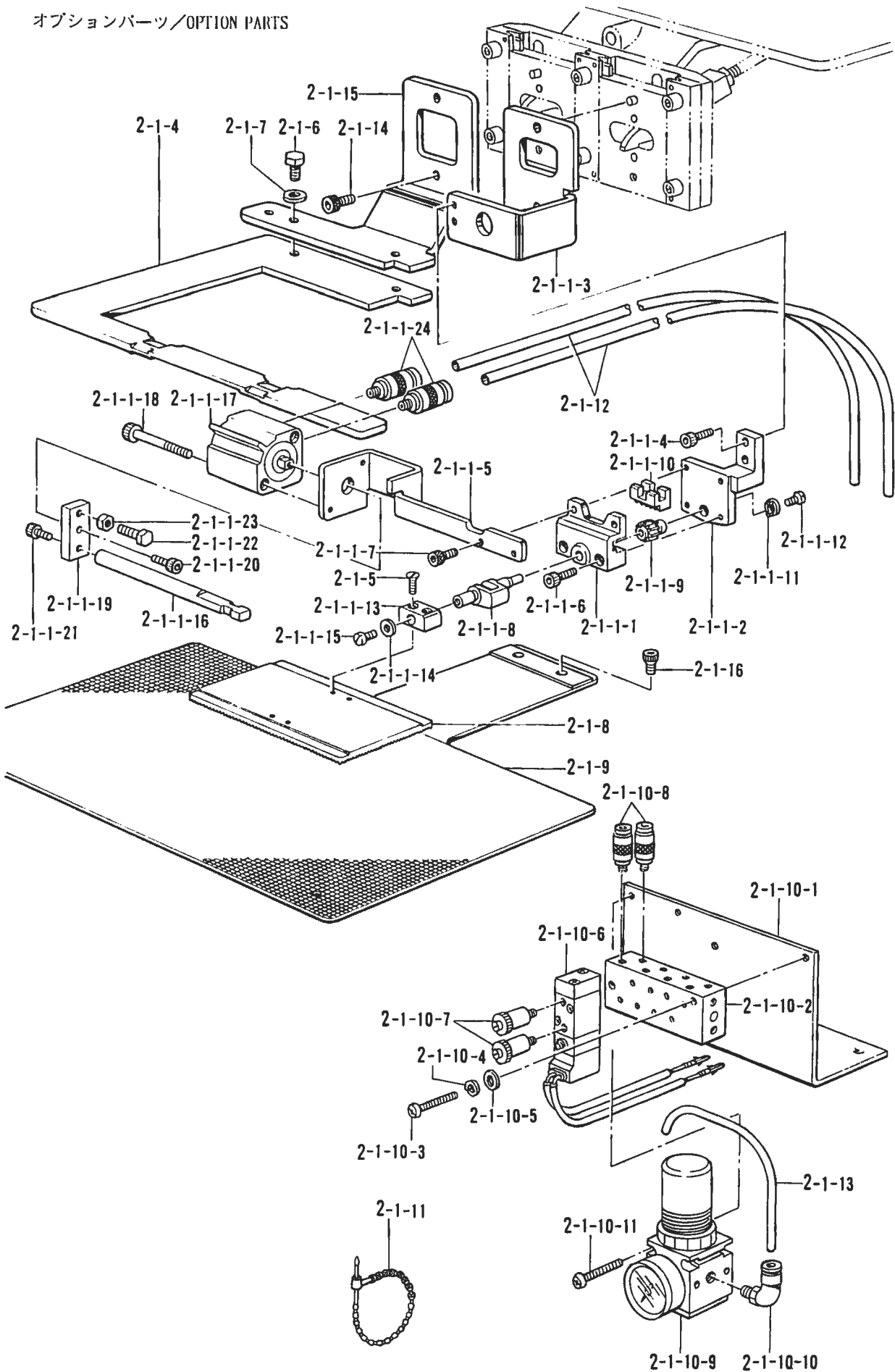
X. 針冷却装置 / Needle cooler / Nadelkühlungsvorrichtung /
Mécánisme du retroidisseur d'aiguille / Mecanismo del enfriador de aguja

| REF.NO. | CODE | Q'TY | ヒンメイ | NAME OF PARTS | RMKS |
|---------|-----------|------|-----------------|------------------------|------|
| 1 | S21110109 | 1 | ニート"ルクーラーソウチセット | NEEDLE COOLER SET | |
| 1-1 | S18027101 | 1 | ニート"ルブ"ロワー | NEEDLE BLOWER | |
| 1-2 | S18030000 | 1 | ウレタンチューブ"NC | URETHANE TUBE (NC) | |
| 1-3 | S31651009 | 1 | N.Cバルブ" | N.C VALVE | |
| 1-3-1 | S30613001 | 1 | デ"ンジ"バルブ"Cクミ | AIR VALVE (C) ASSY | |
| 1-3-1-1 | S03792001 | 2 | ハイキシホ"リハ"ン | EXHAUST THROTTLE VALVE | |
| 1-3-1-2 | S18415001 | 2 | ハーフユニオンQ4M5 | HALF UNION | |
| 1-3-1-3 | S18375001 | 1 | エアーマニホルト"4 | AIR MANIFOLD 4 | |
| 1-3-1-4 | 062302505 | 2 | ナヘ"ゴ3X25 | SCREW 3X25 | |
| 1-3-1-5 | 028030242 | 2 | ハ"ネサ"カ"ネ2-3 | SPRING WASHER 2-3 | |
| 1-3-2 | S31554009 | 1 | バルブ"トリツケイタ4-5 | VALVE SET PLATE 4-5 | |
| 1-3-3 | 062302506 | 2 | ナヘ"ゴ3X25 | SCREW 3X25 | |
| 1-3-4 | 028030242 | 2 | ハ"ネサ"カ"ネ2-3 | SPRING WASHER 2-3 | |
| 1-3-5 | 025030232 | 2 | ヒラサ"カ"ネチユウ3 | PLAIN WASHER 3 | |
| 1-4 | S04897000 | 1 | メクラセン | BLIND CAP | |
| 1-5 | 062670812 | 2 | ナヘ"ゴ3.57-40X8 | SCREW 357X8 | |

※ デンジバルブ 4A (S30610009) クミのみに使用します。
 ※ Used only on solenoid valve assembly 4A (S30610009).
 ※ Nur für Magnetventileinheit 4A (S30610009) verwendet.
 ※ Utilisé uniquement sur l'ensemble d'électrovanne 4A (S30610009).
 ※ Usada sólo en el conjunto de válvula solenoide 4A (S30610009).

Y1. 付属装置セット/Accessories/Anbausatz/
Jeu d'accessoires/Juego de fijación

オプションパーツ/OPTION PARTS

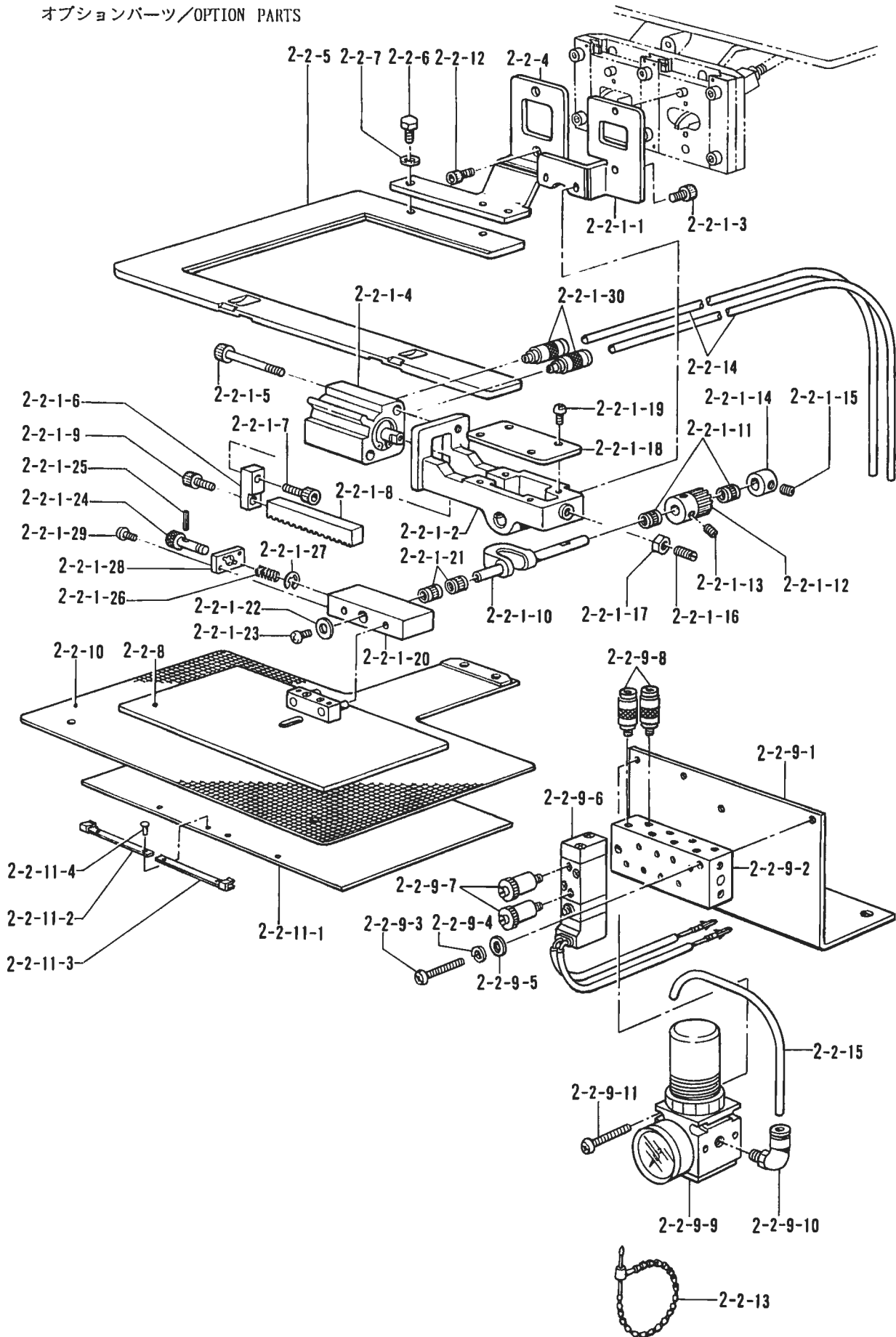


Y1. 付属装置セット/Accessories/Anbausatz/
Jeu d'accessoires/Juego de fijación

| REF.NO. | CODE | Q'TY | ヒンメイ | NAME OF PARTS | RMKS |
|-----------|-----------|------|-----------------|-----------------------------|------|
| 2-1 | S19994101 | 1 | ハンデンソウチセット | INNER CLAMP DEVICE ASSY | |
| 2-1-1 | S19997001 | 1 | オサエクランクLAクミ | PRESSER CRANK (LA) ASSY | |
| 2-1-1-1 | S12634009 | 1 | オサエクランクホルダ"A | PRESSER CRANK HOLDER (A) | |
| 2-1-1-2 | S12635009 | 1 | オサエクランクホルダ"B | PRESSER CRANK HOLDER (B) | |
| 2-1-1-3 | S19998001 | 1 | オサエアシH | WORK CLAMP (H) | |
| 2-1-1-4 | 018681232 | 2 | アナホルト437-40X12 | BOLT 437X12 | |
| 2-1-1-5 | S12638009 | 1 | ハンデンシリンド"ダイ | REVERSE SYLINDER BRACKET | |
| 2-1-1-6 | 018301222 | 2 | アナホ"ルト3X12 | BOLT 3X12 | |
| 2-1-1-7 | 018301032 | 2 | アナホ"ルト3X10 | BOLT M3X10 | |
| 2-1-1-8 | S05665001 | 1 | オサエクランクLA | PRESSER CRANK (L)(A) | |
| 2-1-1-9 | 154235001 | 1 | ハンデンキ"ヤ | REVERSE GEAR | |
| 2-1-1-10 | 154236001 | 1 | ハンデンラツク | REVERSE RACK | |
| 2-1-1-11 | 145087001 | 1 | ハンデンキ"ヤサ"カ"ネ | WASHER | |
| 2-1-1-12 | 149831101 | 1 | アタマツキトメネシ"3.18 | SET SCREW 3.18 | |
| 2-1-1-13 | 154237001 | 1 | オサエイタホルダ"L | PRESSER PLATE HOLDER (L) | |
| 2-1-1-14 | 025350132 | 1 | ヒラサ"カ"ネシヨウ | PLAIN WASHER | |
| 2-1-1-15 | 100242003 | 1 | シメネシ"3.57 | SCREW 3.57 | |
| 2-1-1-16 | S12637009 | 1 | ハンデンロツト" | REVERSE ROD | |
| 2-1-1-17 | S12639001 | 1 | ハンデンシリンド" | REVERSE CYLINDER | |
| 2-1-1-18 | S12642001 | 2 | アナホ"ルト3X35 | BOLT 3X35 | |
| 2-1-1-19 | S12640009 | 1 | ハンデンシ"クツキ"テ | JOINT | |
| 2-1-1-20 | 018300822 | 1 | アナホ"ルト3X8 | BOLT 3X8 | |
| 2-1-1-21 | 018300822 | 1 | アナホ"ルト3X8 | BOLT 3X8 | |
| 2-1-1-22 | 017501202 | 1 | ボ"ルト 5X12 | BOLT 5X12 | |
| 2-1-1-23 | 021500102 | 1 | ナツト1シユ5 | NUT 5 | |
| 2-1-1-24 | S18415001 | 2 | ハーフユニオンQ4M5 | HALF UNION | |
| 2-1-4 | S20000001 | 1 | ソトオサエイターH1 | EXTERNAL PRESSER PLATE (H1) | |
| 2-1-5 | 117291002 | 2 | サラネシ"3.18 | SCREW 3.18 | |
| 2-1-6 | 153403002 | 2 | ボ"ルト4.37X7 | BOLT 4.37X7 | |
| 2-1-7 | 025680232 | 2 | ヒラサ"カ"ネチユウ4.37 | PLAIN WASHER 4.37 | |
| 2-1-8 | 154256101 | 1 | オサエイタブ"ランクA | PRESSER PLATE BRANK (A) | |
| 2-1-9 | S24679001 | 1 | オクリイタブ"ランクH-A | FEED PLATE BLANK (H-A) | |
| 2-1-10 | S30614009 | 1 | ハンデンバルブ"4クミ | INNER CLAMP VALVE 4 ASSY | |
| 2-1-10-1 | S31570009 | 1 | バルブ"トリツケイタ4-5H | VALVE SET PLATE 4-5H | |
| 2-1-10-2 | S18375001 | 1 | エア-マニホルト"4 | AIR MANIFOLD 4 | |
| 2-1-10-3 | 062302506 | 2 | ナヘ"コ3X25 | SCREW 3X25 | |
| 2-1-10-4 | 028030242 | 2 | ハ"ネサ"カ"ネ2-3 | SPRING WASHER 2-3 | |
| 2-1-10-5 | 025030232 | 2 | ヒラサ"カ"ネチユウ3 | PLAIN WASHER 3 | |
| 2-1-10-6 | S30615001 | 1 | デ"ンシ"バルブ"4クミ | AIR VALVE (H) ASSY | |
| 2-1-10-7 | S03792001 | 2 | ハイキシボ"リハ"ン | EXHAUST THROTTLE VALVE | |
| 2-1-10-8 | S18415001 | 2 | ハーフユニオンQ4M5 | HALF UNION | |
| 2-1-10-9 | S12647001 | 1 | エアレキ"ユレータ | AIR REGULATOR | |
| 2-1-10-10 | S29704000 | 2 | コンバ"クトエルボ"4-1/8 | ELBOW 4-1/8 | |
| 2-1-10-11 | 062404005 | 2 | ナヘ"コ4X40 | SCREW 4X40 | |
| 2-1-11 | 340400001 | 2 | ユニタイハ"ント" | BEAD BAND | |
| 2-1-12 | S18030000 | 2 | ウレタンチューブ"NC | URETHANE TUBE (NC) | |
| 2-1-13 | S20006000 | 1 | ウレタンチューブ"S | URETHANE TUBE (S) | |
| 2-1-14 | 018501222 | 2 | アナホ"ルト5X12 | BOLT 5X12 | |
| 2-1-15 | S19999001 | 1 | オサエアシSEL-H | WORK CLAMP (SEL-H) | |
| 2-1-16 | S10352101 | 2 | オクリイタシメネシ" | FEED PLATE SCREW | |

Y2. 付属装置セット/Accessories/Anbausatz/
 Jeu d'accessoires/Juego de fijación

オプションパーツ/OPTION PARTS

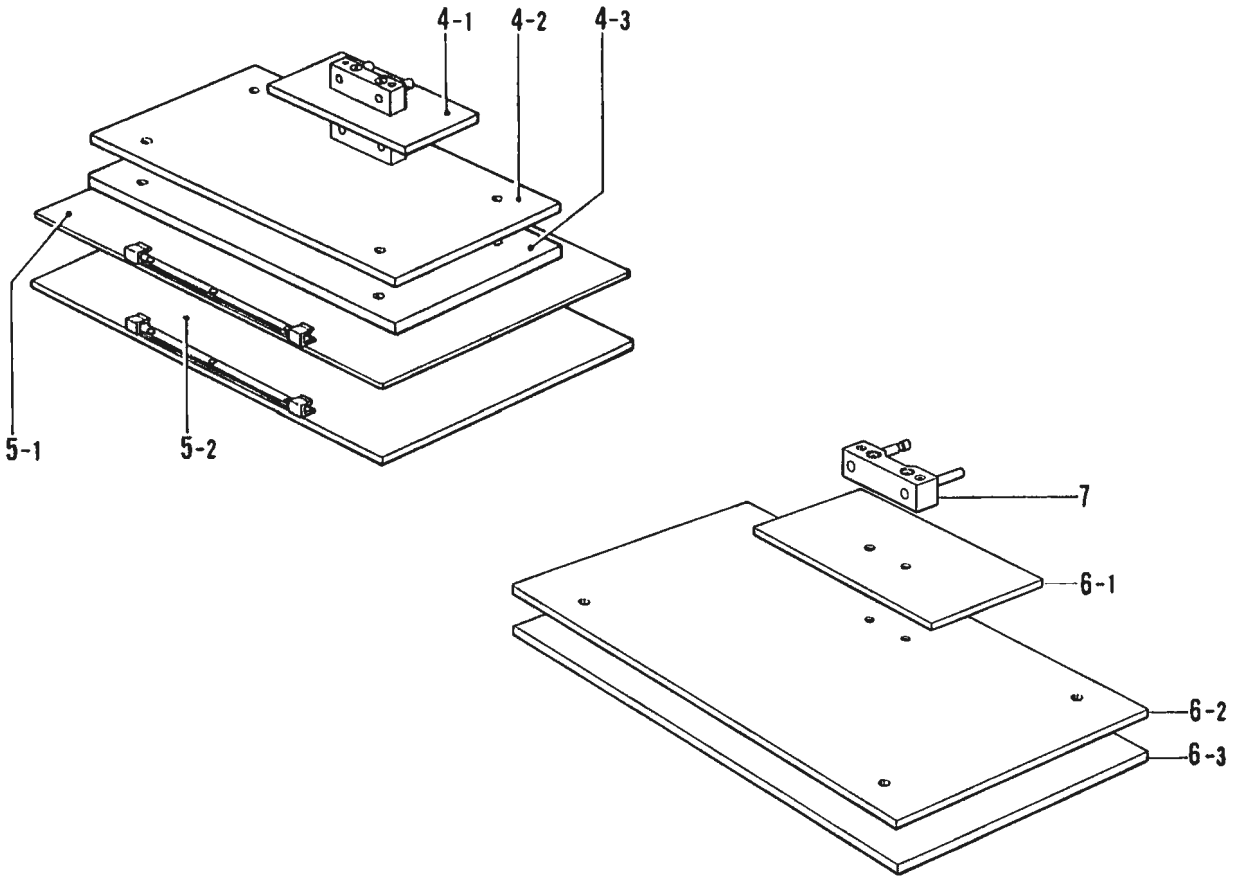


Y2. 付属装置セット/Accessories/Anbausatz/
Jeu d'accessoires/Juego de fijación

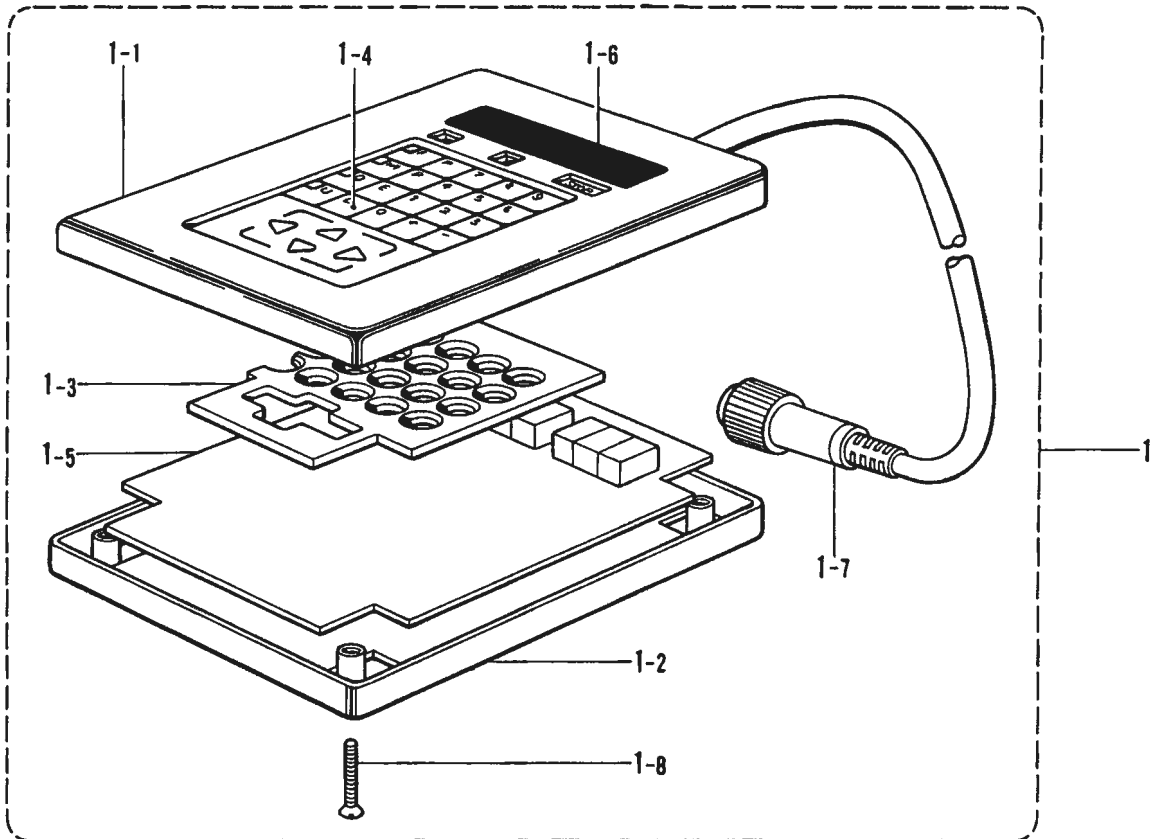
| REF.NO | CODE | Q'TY | ヒンメイ | NAME OF PARTS | RMKS |
|----------|-----------|------|-----------------|-----------------------------|------|
| 2-2 | S21521001 | 1 | ハンテンソウチセットL | INNER CLAMP DEVICE ASSY (L) | |
| 2-2-1 | S21505001 | 1 | オサエクランククミ | PRESSER CRANK ASSEMBLY | |
| 2-2-1-1 | S21151001 | 1 | ナカオサエアシ | WORK CLAMP FOOT (M) | |
| 2-2-1-2 | S21152001 | 1 | オサエクランクホルダ" | PRESSER CLANK HOLDER | |
| 2-2-1 3 | 018501022 | 2 | アナホ"ルト5X10 | BOLT 5X10 | |
| 2-2-1-4 | S21156000 | 1 | ハンテンシリンダ" | REVERSE CYLINDER | |
| 2-2-1-5 | 018505022 | 2 | アナホ"ルト5X50 | BOLT 5X50 | |
| 2-2-1-6 | S21157001 | 1 | ハンテンラックツッキ"テ | REVERSE RACK JOINT | |
| 2-2-1-7 | 018501422 | 2 | アナホ"ルト5X14 | BOLT 5X14 | |
| 2-2-1-8 | S21158000 | 1 | ハンテンラック | REVERSE RACK | |
| 2-2-1-9 | 018501222 | 1 | アナホ"ルト5X12 | BOLT 5X12 | |
| 2-2-1-10 | S21159001 | 1 | オサエクランク | PRESSER CRANK | |
| 2-2-1-11 | S21153000 | 2 | コロシアクウク6 | ROLLER BEARING 6 | |
| 2-2-1-12 | S21160000 | 1 | ハンテンキ"ヤ | REVERSE GEAR | |
| 2-2-1-13 | 014710522 | 2 | アナトメネジ"4.76クホ"ミ | SET SCREW 4.76 | |
| 2-2-1-14 | 155067001 | 1 | ヒンジ"シ"クセットカラー | HINGE SHAFT SET COLLAR | |
| 2-2-1-15 | 014400432 | 1 | アナクホ"ミ4X4 | SET SCREW 4X4 | |
| 2-2-1-16 | 115012002 | 1 | トメネジ"6.35 | SET SCREW 6.35 | |
| 2-2-1-17 | 150554002 | 1 | ナツト6.35 | NUT 6.35 | |
| 2-2-1-18 | S21154001 | 1 | ハンテンラックオサエイタ | REVERSE RACK PRESSER PLATE | |
| 2-2-1-19 | 062680812 | 4 | ナヘ"コ437-40X8 | SCREW 437X8 | |
| 2-2-1-20 | S21162001 | 1 | オサエホルダ"ー | PRESSER HOLDER | |
| 2-2-1-21 | S21153000 | 2 | コロシアクウク6 | ROLLER BEARING 6 | |
| 2-2-1-22 | S21161001 | 1 | スラストサ"ガ"ネ3.6 | THRUST WASHER 3.6 | |
| 2-2-1-23 | 062670612 | 1 | ナヘ"コ357-40X6 | SCREW 357X6 | |
| 2-2-1-24 | S20284001 | 1 | イチキ"メヒ"ン | POSITIONING PIN | |
| 2-2-1-25 | 047140850 | 1 | スプリング"ヒ"ン1.4X8 | SPRING PIN 1.4X8 | |
| 2-2-1-26 | S20285001 | 1 | イチキ"メヒ"ンハ"ネ | SPRING | |
| 2-2-1-27 | 048030342 | 1 | トメフE3 | STOP RING E3 | |
| 2-2-1-28 | S21163001 | 1 | サイド"フ"レート | SIDE PLATE | |
| 2-2-1-29 | 062300612 | 1 | ナヘ"コ3X6 | SCREW 3X6 | |
| 2-2-1-30 | S18415001 | 2 | ハーフユニオンQ4M5 | HALF UNION | |
| 2-2-4 | S21167001 | 1 | ソトオサエアシ | EXTERNAL WORK CLAMP FOOT | |
| 2-2-5 | S21171001 | 1 | ソトオサエ | WALKING FOOT | |
| 2-2-6 | 153403002 | 2 | ホ"ルト4.37X7 | BOLT 4.37X7 | |
| 2-2-7 | 025680232 | 2 | ヒラサ"ガ"ネチユウ4.37 | PLAIN WASHER 4.37 | |
| 2-2-8 | S21507001 | 1 | ナカオサエイタBクミ | INNER CLAMP PLATE (B) ASSY | |
| 2-2-9 | S30614009 | 1 | ハンテンハ"ルフ"4クミ | INNER CLAMP VALVE 4 ASSY | |
| 2-2-9-1 | S31570009 | 1 | ハ"ルフ"トリツケイタ4-5H | VALVE SET PLATE 4-5H | |
| 2-2-9-2 | S18375001 | 1 | エア"マニホルト"4 | AIR MANIFOLD 4 | |
| 2-2-9-3 | 062302506 | 2 | ナヘ"コ3X25 | SCREW 3X25 | |
| 2-2-9-4 | 028030242 | 2 | ハ"ネサ"ガ"ネ2-3 | SPRING WASHER 2-3 | |
| 2-2-9-5 | 025030232 | 2 | ヒラサ"ガ"ネチユウ3 | PLAIN WASHER 3 | |
| 2-2-9-6 | S30615001 | 1 | デ"ンシ"ハ"ルフ"Hクミ | AIR VALVE (H) ASSY | |
| 2-2-9-7 | S03792001 | 2 | ハイキシホ"リハ"ン | EXHAUST THROTTLE VALVE | |
| 2-2-9-8 | S18415001 | 2 | ハーフユニオンQ4M5 | HALF UNION | |
| 2-2-9-9 | S12647001 | 1 | エアレキ"ユ"レータ | AIR REGULATOR | |
| 2-2-9-10 | S29704000 | 2 | コンパ"クトエルホ"4-1/8 | ELBOW 4-1/8 | |
| 2-2-9-11 | 062404005 | 2 | ナヘ"コ4X40 | SCREW 4X40 | |
| 2-2-10 | S24667001 | 1 | オクリイタブ"ランクA | FEED PLATE BLANK (A) | |
| 2-2-11 | S21476001 | 1 | OTオサエイタクミ | OT CASSETTE PLATE ASSEMBLY | |
| 2-2-11-1 | S21477001 | 1 | OTオサエイタ | OT CASSETTE PLATE | |
| 2-2-11-2 | S29798001 | 1 | オサエイタホルダ"ーL | PRESSER PLATE HOLDER (L) | |
| 2-2-11-3 | S29799001 | 1 | オサエイタホルダ"ーR | PRESSER PLATE HOLDER (R) | |
| 2-2-11-4 | 043200890 | 4 | ウスリハ"ツツ2X8 | REVEY PIN 2X8 | |
| 2-2-12 | 018501222 | 2 | アナホ"ルト5X12 | BOLT 5X12 | |
| 2-2-13 | 340400001 | 2 | ユニタイハ"ント" | BEAD BAND | |
| 2-2-14 | S18030000 | 2 | ウレタンチューブ"NC | URETHANE TUBE (NC) | |
| 2-2-15 | S20006000 | 1 | ウレタンチューブ"S | URETHANE TUBE (S) | |

Y3. 付属装置セット/Accessories/Anbausatz/
Jeu d'accessoires/Juego de fijación

ホキユウヨウ /FOR SUPPLY



Y4. 付属装置/Programmer device/Programmiersatz/
Dispositif du programmeur/Mecanismo del programador



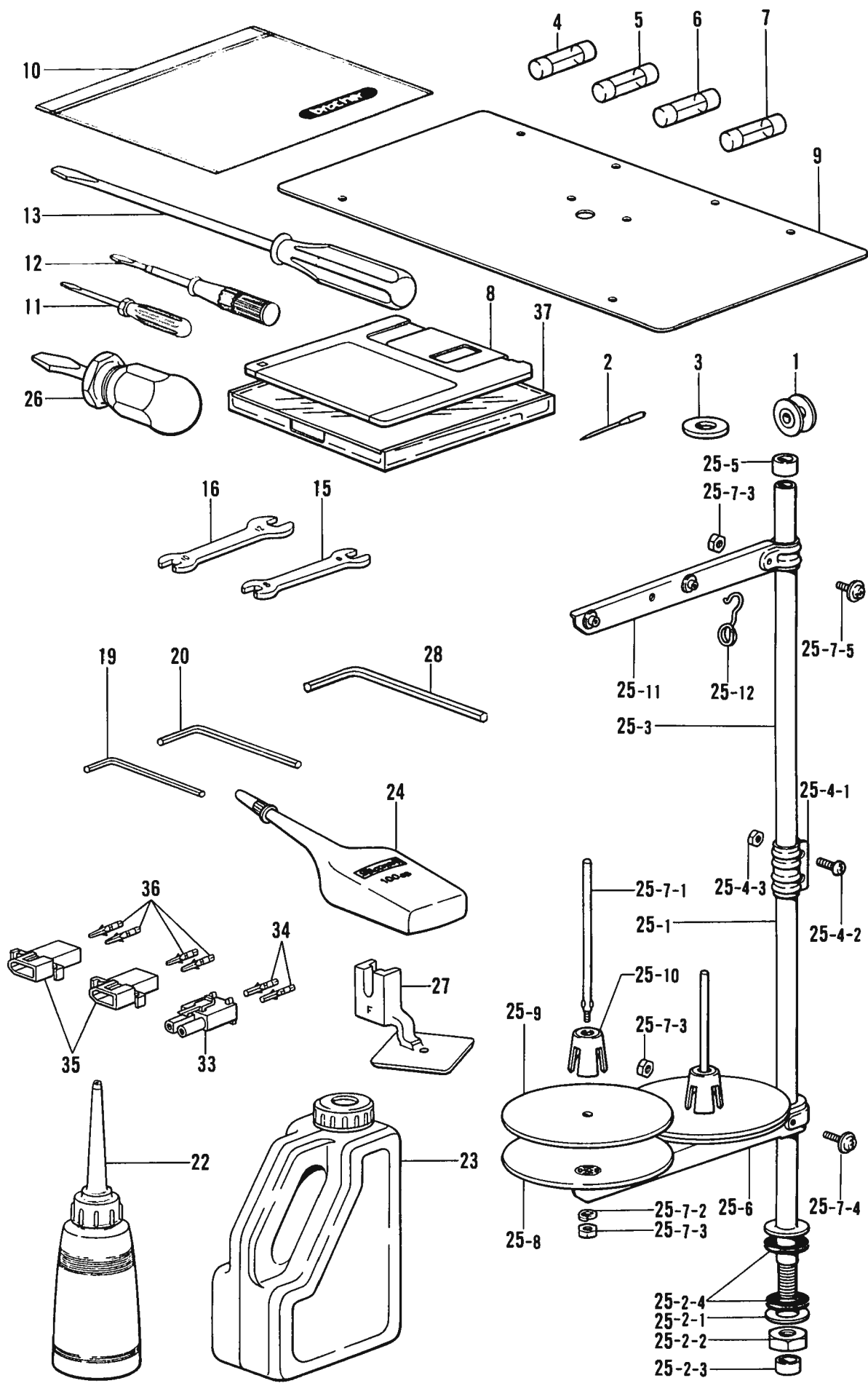
Y3. 付属装置セット/Accessories/Anbausatz/
Jeu d'accessoires/Juego de fijación

| REF.NO. | CODE | Q'TY | ヒンメイ | NAME OF PARTS | RMKS |
|----------------------|-----------|------|----------------|----------------------------------|------|
| <ホキユウヨウ /FOR SUPPLY> | | | | | |
| 4-1 | S21506001 | 1 | ナカオサエイトAクミ | INNER CLAMP PLATE (A) ASSY | |
| 4-2 | S21507001 | 1 | ナカオサエイトBクミ | INNER CLAMP PLATE (B) ASSY | |
| 4-3 | S21508001 | 1 | ナカオサエイトCクミ | INNER CLAMP PLATE (C) ASSY | |
| 5-1 | S21476001 | 1 | OTオサエイトクミ(1MM) | OT CASSETTE PLATE ASSEMBLY (1MM) | |
| 5-2 | S21476002 | 1 | OTオサエイトクミ(2MM) | OT CASSETTE PLATE ASSEMBLY (2MM) | |
| 6-1 | S21168001 | 1 | ナカオサエイトA | INNER CLAMP PLATE (A) | |
| 6-2 | S21169001 | 1 | ナカオサエイトB | INNER CLAMP PLATE (B) | |
| 6-3 | S21170001 | 1 | ナカオサエイトC | INNER CLAMP PLATE (C) | |
| 7 | S31134001 | 1 | ジ"クホルダ"ークミ | HOLDER ASSY | |

Y4. 付属装置/Programmer device/Programmiersatz/
Dispositif du programmeur/Mecanismo del programador

| REF.NO. | CODE | Q'TY | ヒンメイ | NAME OF PARTS | RMKS |
|---------|-----------|------|---------------|-----------------------------------|------|
| 1 | S02939009 | 1 | プログラマークミ | PROGRAMMER ASSY | |
| 1-1 | S02940001 | 1 | プログラマーハコウエ | PROGRAMMER COVER (U) | |
| 1-2 | S02941001 | 1 | プログラマーハコシタ | PROGRAMMER COVER (D) | |
| 1-3 | S02942001 | 1 | スペーサー | SPACER | |
| 1-4 | S02943009 | 1 | キーボードシート | KEY BOARD SHEET | |
| 1-5 | S02947001 | 1 | プログラマーキハ"ンBクミ | PROGRAMMER CIRCUIT BOARD ASSY (B) | |
| 1-6 | S02949001 | 1 | スクリーンパネル | SCREEN PANEL | |
| 1-7 | S02950001 | 1 | プログラマーハーネスA | PROGRAMMER HARNESS (A) | |
| 1-8 | 061302506 | 4 | サラコ3X25 | SCREW 3X25 | |

Z. 付属品関係 / Accessories / Zubehör /
Accessoires / Accesorios



◎ 付属品の明細は変更することがあります。
 ◎ The details of included accessories are subject to change.
 ◎ Änderungen in der Aufstellung der Mitgeheferten Zubehöre sind vorbehalten.

◎ Les détails des accessoires inclus sont sujets a des changements.
 ◎ Los detalles de los accesorios incluidos pueden variar.

Z. 付属品関係/Accessories/Zubehör/
Accessoires/Accessorios

| REF NO | CODE | Q'TY | ヒンメイ | NAME OF PARTS | RMKS |
|---|-----------|------|-----------------|------------------------|------|
| 1 | S15665001 | 3 | ボ"ヒンLA | BOBBIN (LA) | |
| 3 | S10208001 | 1 | イト"ウハカンサ" T=0.4 | WASHER T=0.4 | |
| 3 | S10208002 | 1 | イト"ウハカンサ" T=0.5 | WASHER T=0.5 | |
| 3 | S10208003 | 1 | イト"ウハカンサ" T=0.6 | WASHER T=0.6 | |
| 4 | S08030000 | 1 | Gヒューズ"5AFB | G FUSE (5AFB) | |
| 5 | S02887000 | 1 | ヒューズ"15A | FUSE (15A) | |
| 6 | 152565000 | 1 | ヒューズ"B | FUSE (B) | |
| 7 | 152566000 | 1 | ヒューズ"C | FUSE (C) | |
| 8 | U42775001 | 1 | 3.5メデ"イア 2DD | 3.5-MEDIA 2DD | |
| 9 | S18039000 | 2 | ハリイタホジ"ヨイタシート | AUXILIARY PLATE SHEET | |
| 10 | 122991001 | 1 | フジ"クヒンホ"リフクロ | ACCESSORY BAG | |
| 11 | 142443001 | 1 | ネジ"マワシ1.9X52 | SCREW DRIVER 1.9X52 | |
| 12 | 118837001 | 1 | ネジ"マワシ3.4X70 | SCREW DRIVER 3.4X70 | |
| 13 | 101572101 | 1 | ネジ"マワシ5.5X190 | SCREW DRIVER 5.5X190 | |
| 15 | 100887001 | 1 | スパ"ナ8X9 | SPANNER 8X9 | |
| 16 | 107780001 | 1 | スパ"ナ10X12 | SPANNER 10X12 | |
| 19 | 142721001 | 1 | 6カクホ"ウスバ"ナ3 | HEXAGONAL WRENCH 3 | |
| 20 | 118064001 | 1 | 6カクホ"ウスバ"ナ4 | HEXAGONAL WRENCH 4 | |
| 22 | 114483002 | 1 | ホ"リオイラー"クミ | OILER ASSY | |
| 23 | 154702001 | 1 | オイルタンク | OIL TANK | |
| 25 | S02763202 | 1 | イトタテ"イクミ2DR | COTTON STAND ASSY 2DR | |
| 25-1 | 156112003 | 1 | コラムパイプ"D | COLUMN PIPE (D) | |
| 25-2 | S02777001 | 1 | パイプ"Dネジ"セットB | PIPE (D) SCREW SET (B) | |
| 25-2-1 | 150206002 | 1 | ヒラサ"ガ"ネ16 | PLAIN WASHER 16 | |
| 25-2-2 | 150191002 | 1 | 6カクナツ"5/8 | NUT 5/8 | |
| 25-2-3 | 150174000 | 1 | コラムキャップ | COLUMN CAP | |
| 25-2-4 | S01005000 | 2 | イトタテ"ゴム | RUBBER WASHER | |
| 25-3 | 150172003 | 1 | コラムパイプ | COLUMN PIPE | |
| 25-4 | 150106003 | 1 | コラムシ"ヨイント"クミ | COLUMN JOINT ASSY | |
| 25-4-1 | 150173003 | 1 | コラムシ"ヨイント | COLUMN JOINT | |
| 25-4-2 | 062501406 | 2 | ナヘ"コ5X14 | SCREW 5X14 | |
| 25-4-3 | 021500106 | 2 | 1シユナツ"5 | NUT 5 | |
| 25-5 | 150174000 | 1 | コラムキャップ | COLUMN CAP | |
| 25-6 | S02778002 | 1 | スプ"ールホルダ"ー2 | SPOOL HOLDER 2 | |
| 25-7 | S02780001 | 1 | スプ"ールネジ"セット2 | SPOOL SCREW SET 2 | |
| 25-7-1 | 150179002 | 2 | スプ"ールシ"クB | SPOOL SHAFT (B) | |
| 25-7-2 | 028050246 | 2 | ハ"ネサ"ガ"ネ2-5 | SPRING WASHER 2-5 | |
| 25-7-3 | 021500106 | 4 | 1シユナツ"5 | NUT 5 | |
| 25-7-4 | 050503006 | 1 | ナヘ"コヒラサ"5X30 | WASHER SCREW 5X30 | |
| 25-7-5 | 050501406 | 1 | ナヘ"コヒラサ"5X14 | WASHER SCREW 5X14 | |
| 25-8 | 150180002 | 2 | ウケサ"ラ | SPOOL STAND BASE | |
| 25-9 | 150182000 | 2 | スプ"ールマット | SPOOL MAT | |
| 25-10 | 126863001 | 2 | スプ"ールクッション | SPOOL CUSHION | |
| 25-11 | S02786002 | 1 | スレット"ハンガ"ークミ2 | THREAD HANGER ASSY 2 | |
| 25-12 | S02747101 | 1 | イトカケハ"ネ | SPRING | |
| 26 | S11243001 | 1 | スタビ"ート"ライハ"ー | DRIVER | |
| 27 | 157237001 | 1 | オサエアシ"フ | WORK CLAMP (F) | |
| 28 | 115157001 | 1 | 6カクホ"ウスバ"ナ6 | HEXAGONAL WRENCH 6 | |
| 33 | S18466000 | 1 | コネクタ3191-02R1 | CONNECTER (3191-02R1) | |
| 34 | 143548000 | 2 | ヒ"ンター"ミナル"メス | TERMINAL PIN (FEMALE) | |
| 35 | S05008000 | 2 | コネクタ1545P | CONNECTOR (1545P) | |
| 36 | 143549000 | 4 | ヒ"ンター"ミナル"オス | TERMINAL PIN (MALE) | |
| 37 | S09989000 | 1 | フロツビ"ケース | FLOPPY CASE | |
| <チュウアツモノヨウ /FOR MEDIUM THICK MATERIALS> | | | | | |
| 2 | 107415016 | 1 | ミシンハリDPX5(#16) | NEEDLE DPX5 (#16) | |
| 24 | S06706001 | 1 | シリコンオイル | SILICONE OIL | |
| <アツモノヨウ /FOR THICK MATERIALS> | | | | | |
| 2 | 145646021 | 1 | ミシンハリDPX17(#21) | NEEDLE DPX17 (#21) | |

オプションパーツ / OPTION PARTS / SONDERZUBEHÖR /
PIÈCES EN OPTION / PIEZAS OPCIONALES

オサエアシ / Presser Foot

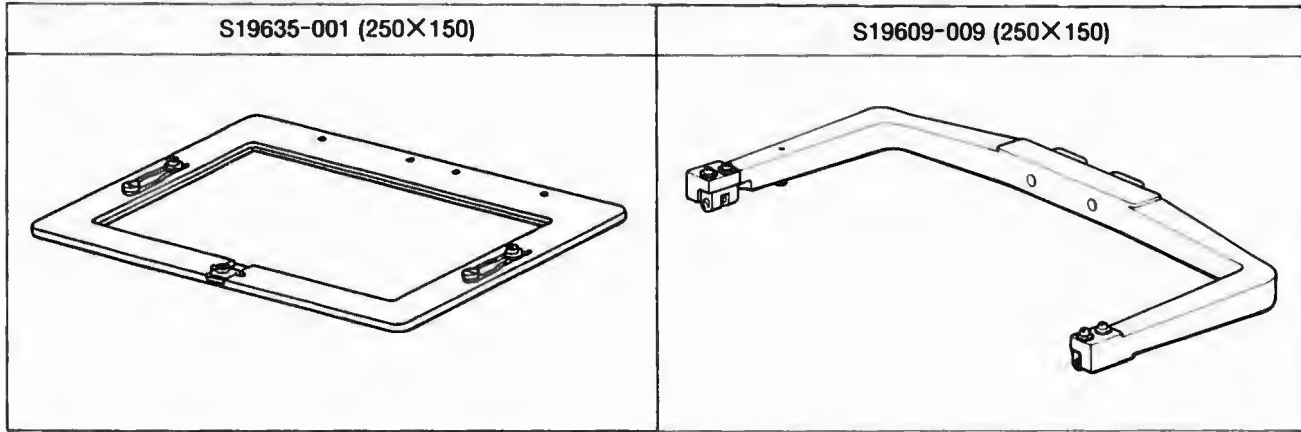
| | | | | | | | |
|---|------------|---|------------|---|------------|---|------------|
| A | 152283-101 | B | 152636-001 | C | 152637-001 | D | 154069-001 |
| | | | | | | | |
| E | 154089-001 | F | 157237-001 | G | 158592-001 | J | S13815-001 |
| | | | | | | | |

ハリアナイタ / Needle Hole Plate

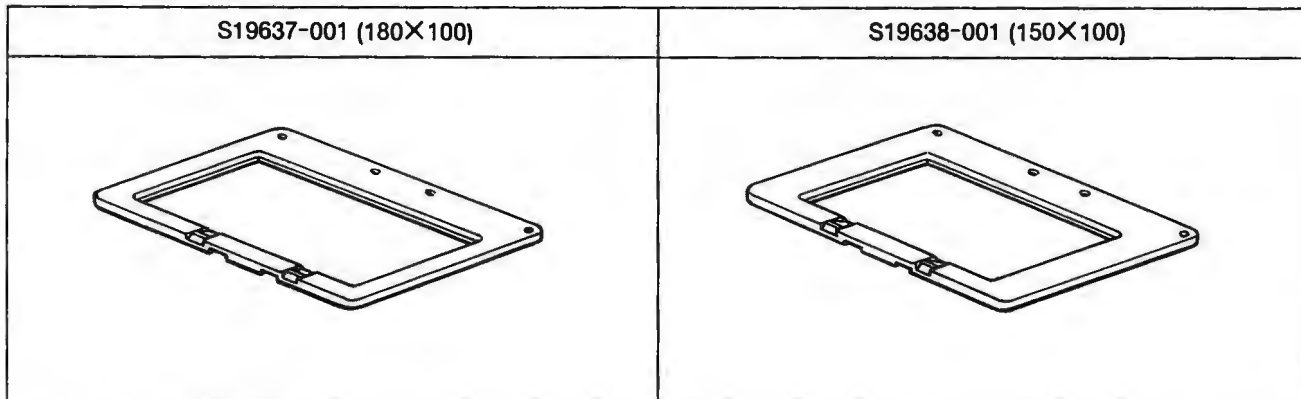
| | | | | | |
|----|------------|----|------------|---|------------|
| A | S10211-001 | E | S10212-001 | F | S10213-001 |
| | | | | | |
| D | S29997-001 | H | S30450-001 | L | S25127-001 |
| | | | | | |
| ED | S30925-001 | FD | S30926-001 | | |
| | | | | | |

オサエ SEU クミ
Presser Foot (SEU) Assy

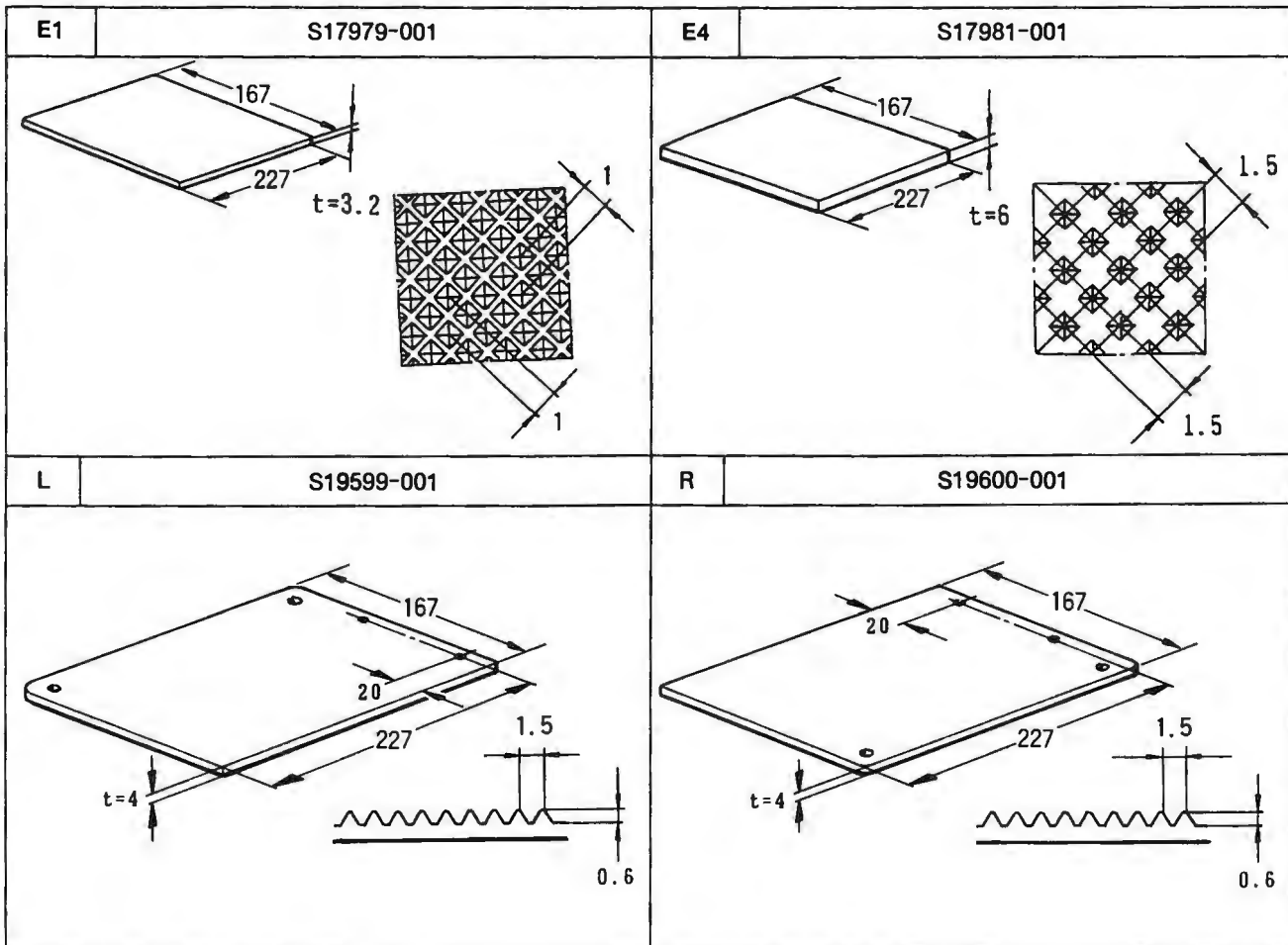
オサエアシ UNL クミ
Work Clamp (UNL) Assy



オサエ SEU/Presser Foot (SEU)



オサエブランク / Presser Blank



オサエblank UN/Presser Blank UN

| | | | |
|---|------------|---|------------|
| 1 | S21723-001 | 2 | S21724-001 |
| | | | |

OT オサエクミ /OT Presser Plate

| | | | |
|-------|---------------------------|-------|---------------------------|
| 2 | S19594-001 (T=2, 250×150) | S2 | S19618-001 (T=2, 180×100) |
| 3 | S19592-001 (T=3, 250×150) | S3 | S19616-001 (T=3, 180×100) |
| 4 | S17982-001 (T=4, 250×150) | S4 | S19614-001 (T=4, 180×100) |
| | | | |
| A-150 | S09378-001 (T=0.5) | A-180 | S13695-001 (T=0.5) |
| B-150 | S09379-001 (T=1) | B-180 | S13697-001 (T=1) |
| C-150 | S09380-001 (T=2) | C-180 | S13698-001 (T=2) |
| | | | |

オサエバネ /Spring Plate

シメネジ4.37
Screw4.37

| | | | | | | |
|---|------------|---|------------|---|------------|------------|
| 1 | S02853-001 | 2 | S02854-001 | 3 | S02855-001 | 107419-002 |
| | | | | | | |

オクリイタ / Feed Plate

| | | | |
|---|------------|---|------------|
| A | S24665-001 | C | S24666-001 |
| | | | |

オクリイタblank / Feed Plate Blank

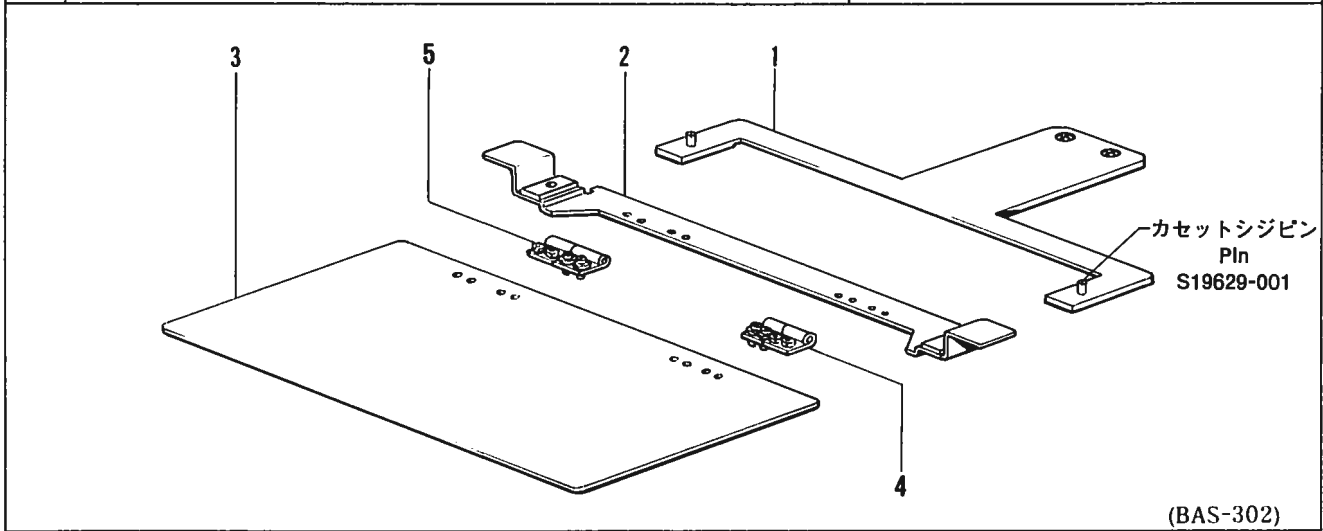
| | | | |
|---|------------|---|------------|
| A | S24667-001 | C | S24668-001 |
| | | | |

オサエイタ (クミ) / Presser Plate (Assy)

| | | | |
|--|------------|-----|------------|
| C-1 | S19634-001 | C-2 | S19914-001 |
| | | | |
| <ul style="list-style-type: none"> ● BAS326 用カセット押工にも使用できます。 ● Can be also used with a cassette presser for BAS 326 model. ● Kann auch mit einem Kassetten-Stoffdrucker für das Modell BAS 326 verwendet werden. ● Peut également être utilisé avec un presseur de cassette pour modèle BAS 326. ● También se puede usar con un prensatelas tipo casete para el modelo BAS 326. | | | |

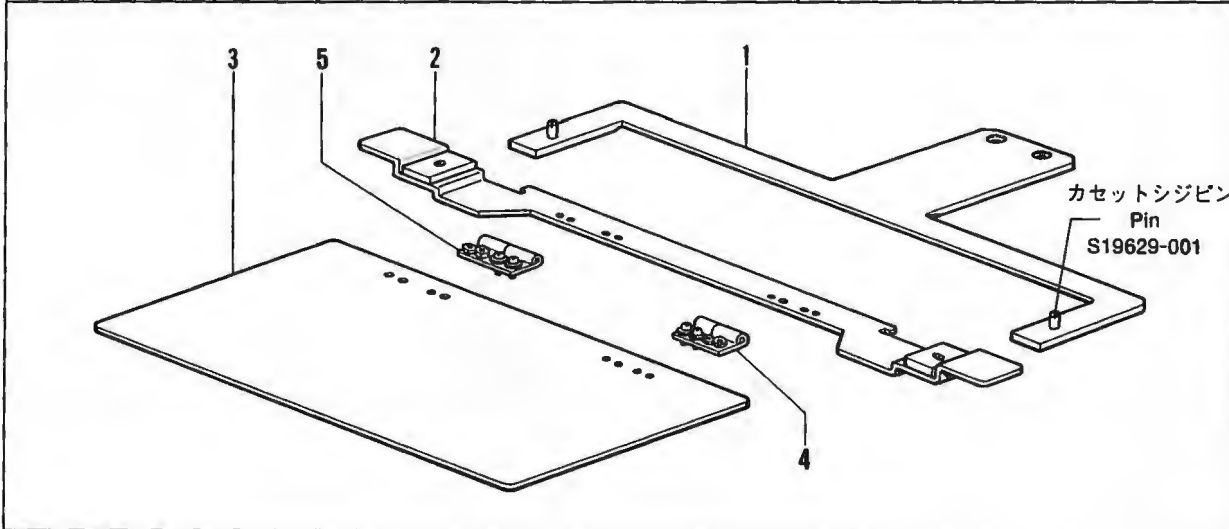
| | |
|---|------------|
| カセットシジイタ326クミ Cassette Holder Plate 326 Assy | S24671-001 |
| <p>カセットシジピン Pin S13007-001</p> <p>(BAS 326, 326L)</p> | |

| | | |
|---|--|------------|
| 1 | カセットシジイタクミ Cassette Holder Plate Assy | S24669-001 |
| 2 | カセットホンタイ Cassette Plate | S19630-001 |
| 3 | カセットシタイタ Cassette Lower Plate | S19631-000 |
| 4 | チョウバンクミミギ Hinge Assy (R) | 152632-001 |
| 5 | チョウバンクミヒダリ Hinge Assy | 152633-001 |



| カセットナカイタ Cassette Inside Plate | | カセットウエイタ Cassette Upper Plate | |
|-----------------------------------|--------------------|----------------------------------|--------------------|
| 1 | S19643-000 (T=1.0) | 1 | S19644-000 (T=1.0) |
| 2 | S19632-000 (T=2.0) | 2 | S19633-000 (T=2.0) |
| | | | |

| | | |
|---|---|------------|
| 1 | カセットシジイタ L クミ Cassette Holder Plate Assy L | S24673-001 |
| 2 | カセットホンタイ L Cassette Plate L | S20755-001 |
| 3 | カセットシタイタ Cassette Lower Plate | S19631-000 |
| 4 | チョウバンクミミギ Hinge Assembly (R) | 152632-001 |
| 5 | チョウバンクミヒダリ Hinge Assy (L) | 152633-001 |



オサエアシ UNS クミ
Work Clamp (LNS) Assy

オサエイタ UNS クミ
Presser Plate (UNS) Assy

S19620-009 (180X100)

- BAS326 用カセット押エにも使用できます。
- Can be also used with a cassette presser for BAS 326 model.
- Kann auch mit einem Kassetten-Stoffdrücker für das Modell BAS 326 verwendet werden.
- Peut également être utilisé avec un presseur de cassette pour modèle BAS 326.
- También se puede usar con un prensatelas tipo casete para el modelo BAS 326.

S19611-001 (180X100)

ゲンテンキジュンイタクミ/
Zero Point Standard Plate Assy

S32035-001

オサエアシ SEU
Work Clamp (SEU)

S20756-001

- BAS326 用押エにも使用できます。
- Can be also used with a presser for the BAS 326 model.
- Kann auch mit einem Stoffdrückerfuß für das Modell BAS 326 verwendet werden.
- Peut également être utilisé avec un presseur pour le modèle BAS 326.
- También se puede usar con un prensatelas para el modelo BAS 326.

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| S02269001 | C - 23 | 6 |
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| S02438001 | J - 32 | 22 |
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| 142566001 | Z - 19 | 56 |
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| 145646021 | C - 27 | 6 |
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